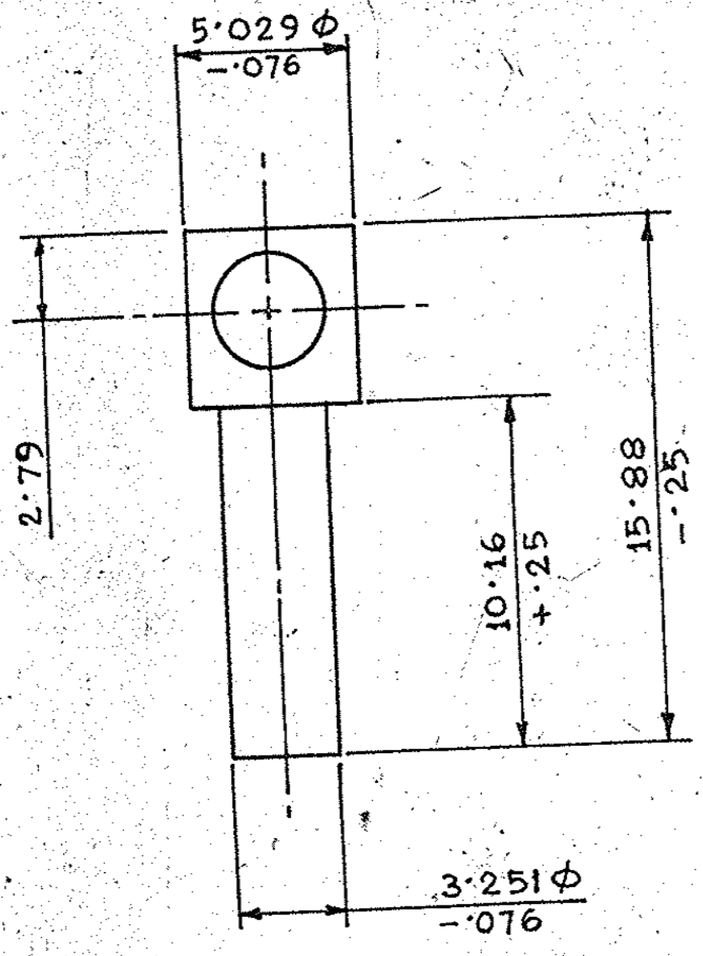

FOR EXPLANATION OF DIMENSIONING ETC. SEE D.D. NOTE SHEET No.3 (LATEST ISSUE)

PROTECTIVE FINISH :-
PHOSPHATE TO SPECN. JSS0465-01: 1988. CLASS I, PAINT PFU STOVING BLACK TO SPECN. CS-2383

NOTE :-
WHERE TOLERANCES ARE NOT SHOWN DIMENSIONS IN WHOLE NUMBER OR WITH ONE DECIMAL PLACE ± 1·27 m.m. DIMENSIONS WITH TWO DECIMAL PLACES ± ·127 m.m.

MATERIAL :-
B.S. 970 PT. I : 1983 GR. 070 M 20 CD.

ALT. MATERIAL :-
IS: 9550 Gr. 2 OR IS: 1570 C 20.

4	22982-SA	30.5-95	MATL. AMENDED	ISO
b	22095-SA	23.12.92.	NEGATIVE RE-TRACED, DRG. RE-SEALED, PROTECTIVE FINISH AMENDED & ALT. MATL. ADDED.	LT. COL
			PREVIOUS D.C(I) NOS. 14799-SA & 17151-SA.	COPY
AUTHY.	DATE	ZONE	BRIEF RECORD	SIG.

	DATE	NAME
DGN.		
DRN.		
CHD.		
TRD.	23-12-92	Kondal.
COMP.	23.12.92	R Sinha.

I/C; D.O.

SCALE :- 4:1

SEALED. D.C.(I) 14799-SA DT. 22-9-76.

ASSY. DS. CAT. NO. 1005-001747 & 1005-001719

MATL. :- AS STATED.

DIMENSIONS ARE IN MILLIMETRES.

PLUNGER CATCH

METRIC

ICR 1345

CQA(SA) ICHAPUR

APPROVED. DT. 26-6-67

NEG. RE-TRACED.

DESIGNER'S REF. ARDE 929/9

DS. CAT. No. 1005-001730