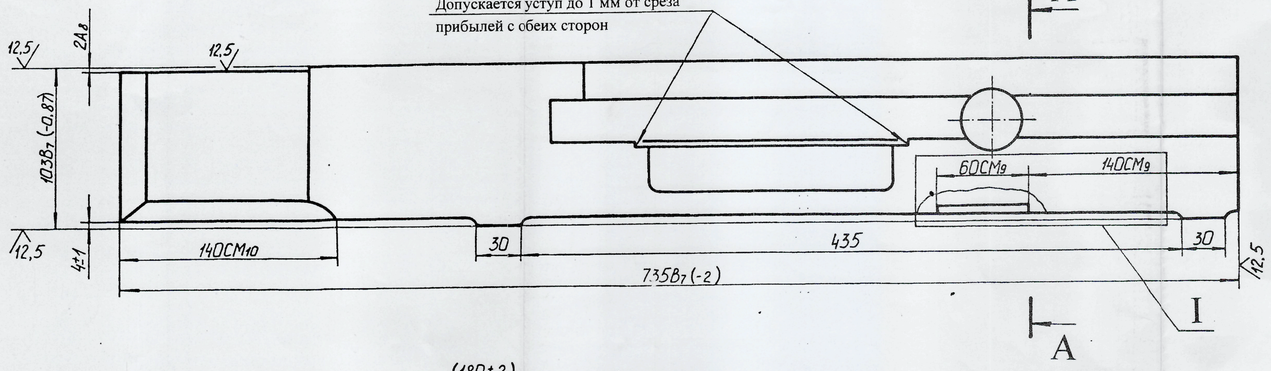
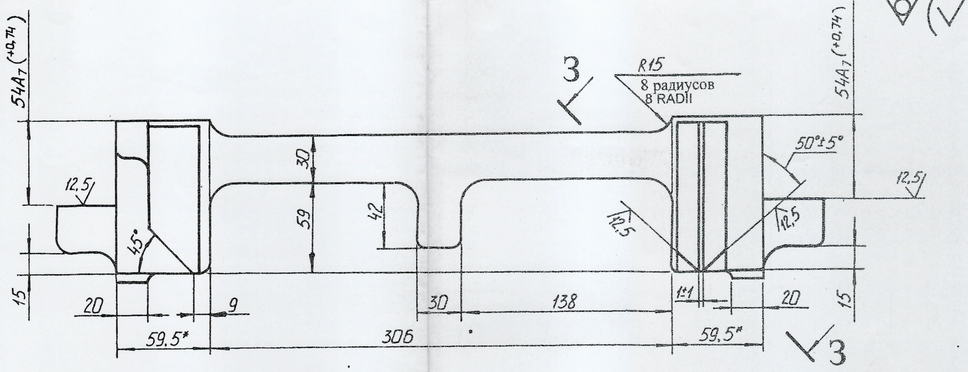
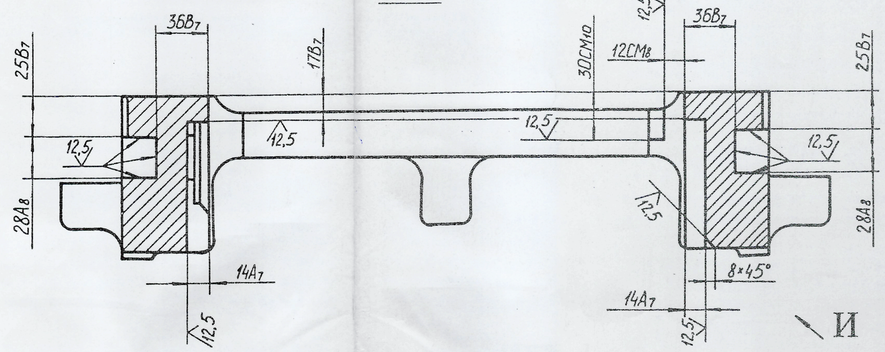
PART No./DS CAT No.
2A46M.109-62

SHOULDER UP TO 1 mm.FROM CUTTING OF HEAD FROM BOTH SIDES IS PERMITTED.
Допускается уступ до 1 мм от среза прибылей с обеих сторон



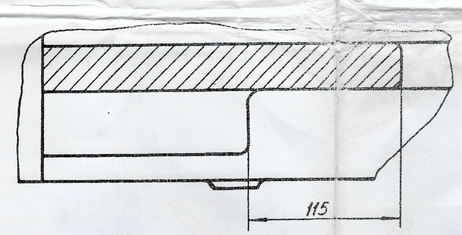


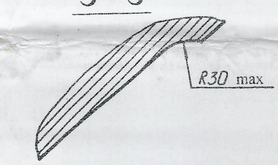
А-А

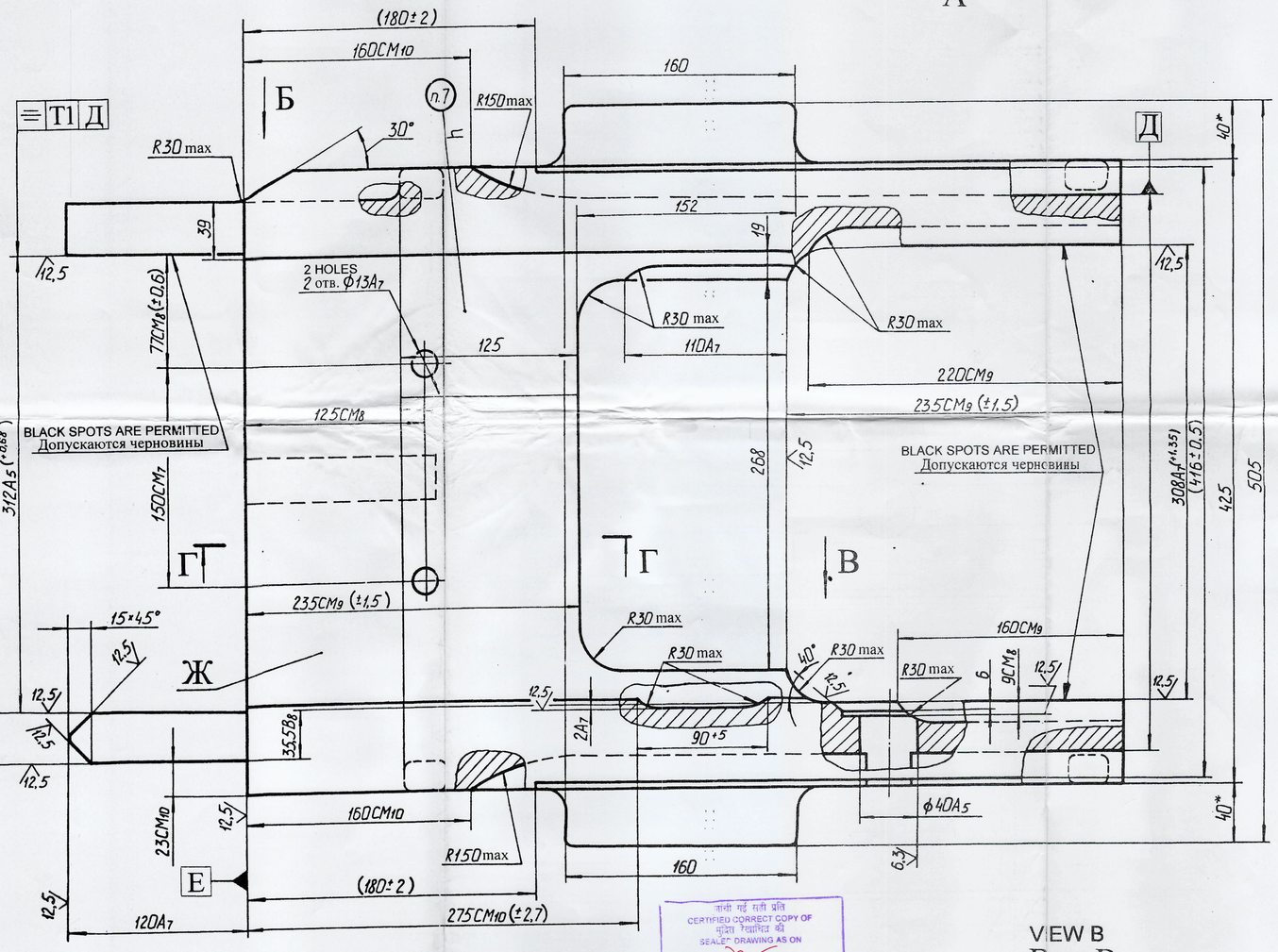


Г-Г

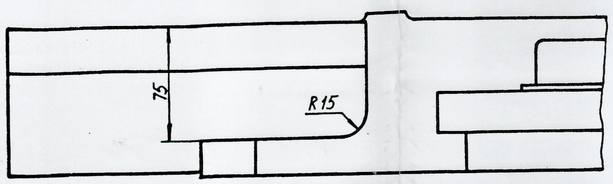
З-З



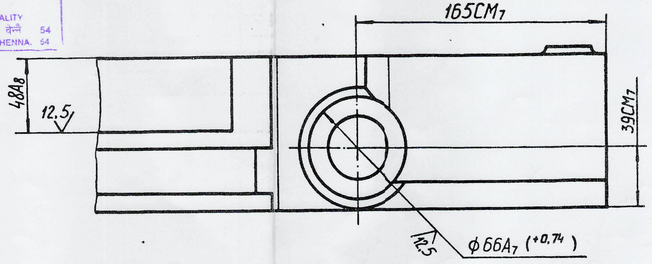




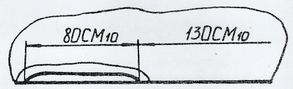
Вид Б VIEW Б



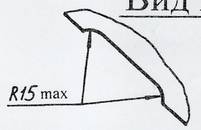
VIEW B
Вид В



I ALTERNATE вариант



VIEW И
Вид И ALTERNATE вариант



1. CASTING ACCURACY 11-11 GOST 26645-85.
2. CASTING ANGLE IN PLUS SIDE FROM NOMINAL DIMENSION AS PER GOST 3212-92.
3. UNSPECIFIED CASTING RADII:
   -EXTERNAL NOT EXCEEDING 5 mm.
   -INTERNAL NOT MORE THAN 10 mm.
4. TRACES OF KNURLING, HEIGHT OF KNURL. 1...2 mm AS PER GOST 8568-77 ON SURFACE Ж IS PERMITTED.
5. * DIMENSIONS FOR REFERENCE.
6. DIMENSIONS IN BRACKETS-AFTER ASSEMBLY.
7. MARK WITH LETTERS ПО-5 GOST 2930-62.
8. OTHER TECHNICAL REQUIREMENTS AS PER OST В3-4331-79.

1. Точность отливки 11-11 ГОСТ 26645-85.
2. Формовочные уклоны по ГОСТ 3212-92 в плюс от номинальных размеров.
3. Неуказанные литейные радиусы:
   - наружных не более 5 мм;
   - внутренних не более 10 мм.
4. На поверхности Ж допускаются следы рифления, высота рифлей 1 … 2 мм по ГОСТ 8568-77.
5. * Размеры для справок.
6. Размеры в скобках – после сборки.
7. Маркировать шрифтом ПО-5 ГОСТ 2930-62.
8. Остальные технические требования по ОСТ В3-4331-79.

ALT. MATL:- IS: 2708-1993 CASTING Gr I

** CASTING КТ35-III OST В3-4331-79 / 35Л GOST 977-88

जारी गई सही प्रति
CERTIFIED CORRECT COPY OF
इसमें निर्धारित की
SEALED DRAWING AS ON
31/3/13
कृते नियंत्रक गुणता
FOR CONTROLLER OF QUALITY
आश्वासन (क वा भा) आवडि चेन्ने 54
ASSURANCE (AVA) AVADI CHENNAI 54

				SCALE : 1:2	CQA(AVA) AVADI
				ESTD MASS: 62 Kg	
10.7.12	0090-AVA	ALT.MATL. ADDED		MATL :**	
DATE	AUTHORITY	NATURE	SIG AHSP	SIG DO	
		AMENDMENT		DRN :	DESIGN No.
DRG SEALED (PROV): DC No: 0009-AVA Dt. 23-09-06				CHD : APPROVED : DO CQA(AVA)	PART No. 2A46M.109-62
					SHT SHTS
BACK GUARD Направляющая задняя					D S CAT No.
					SHT SHTS

ASSY DRG. 2A46M.C6109-1

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