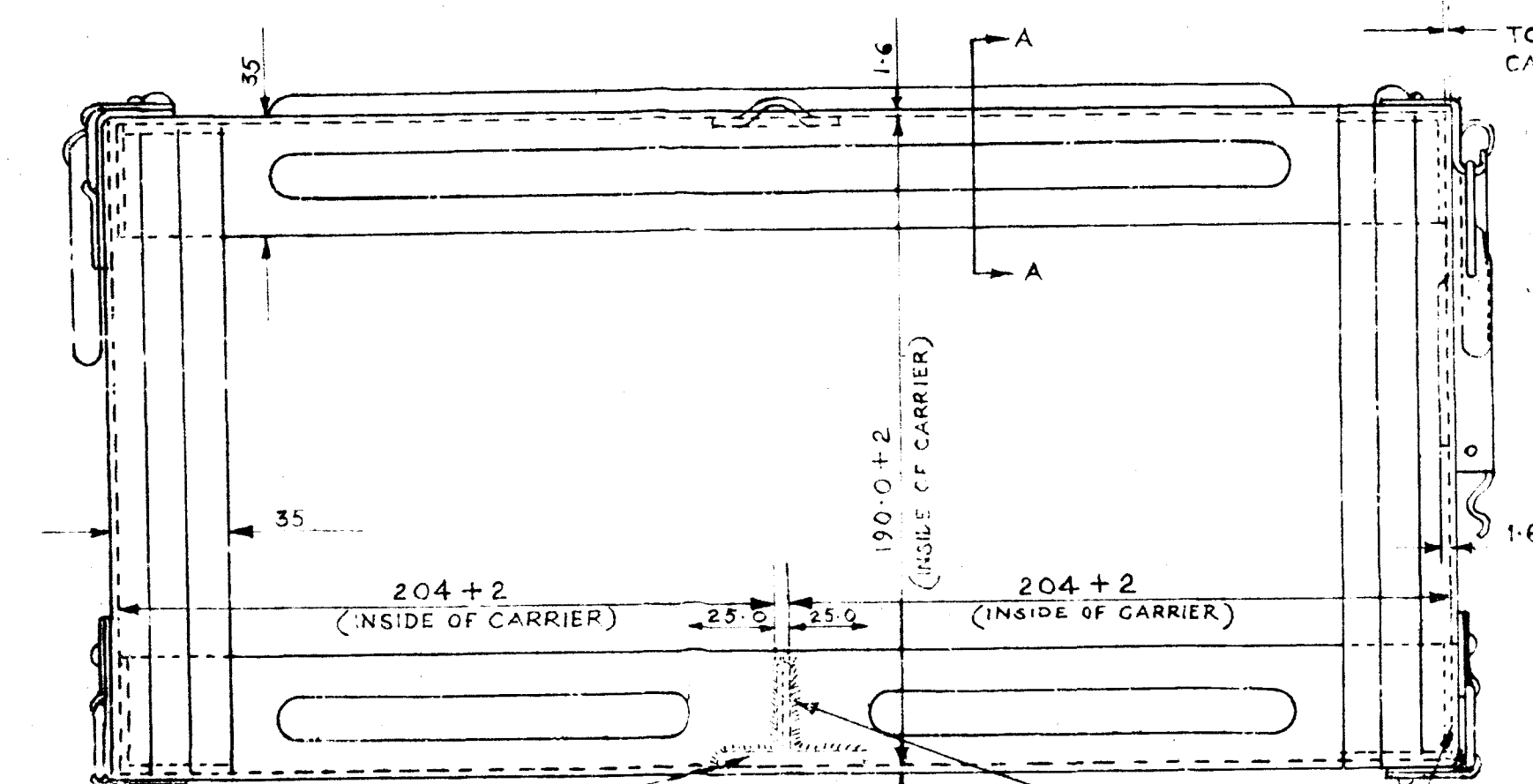
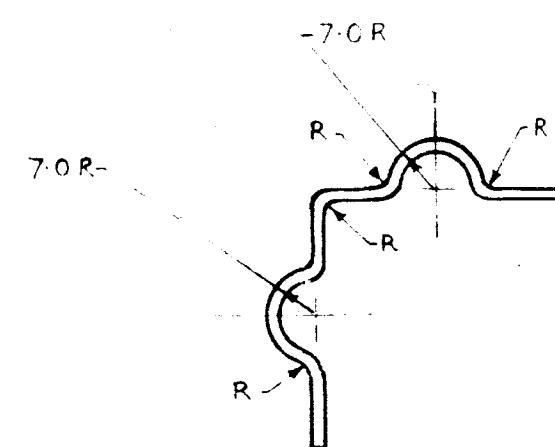
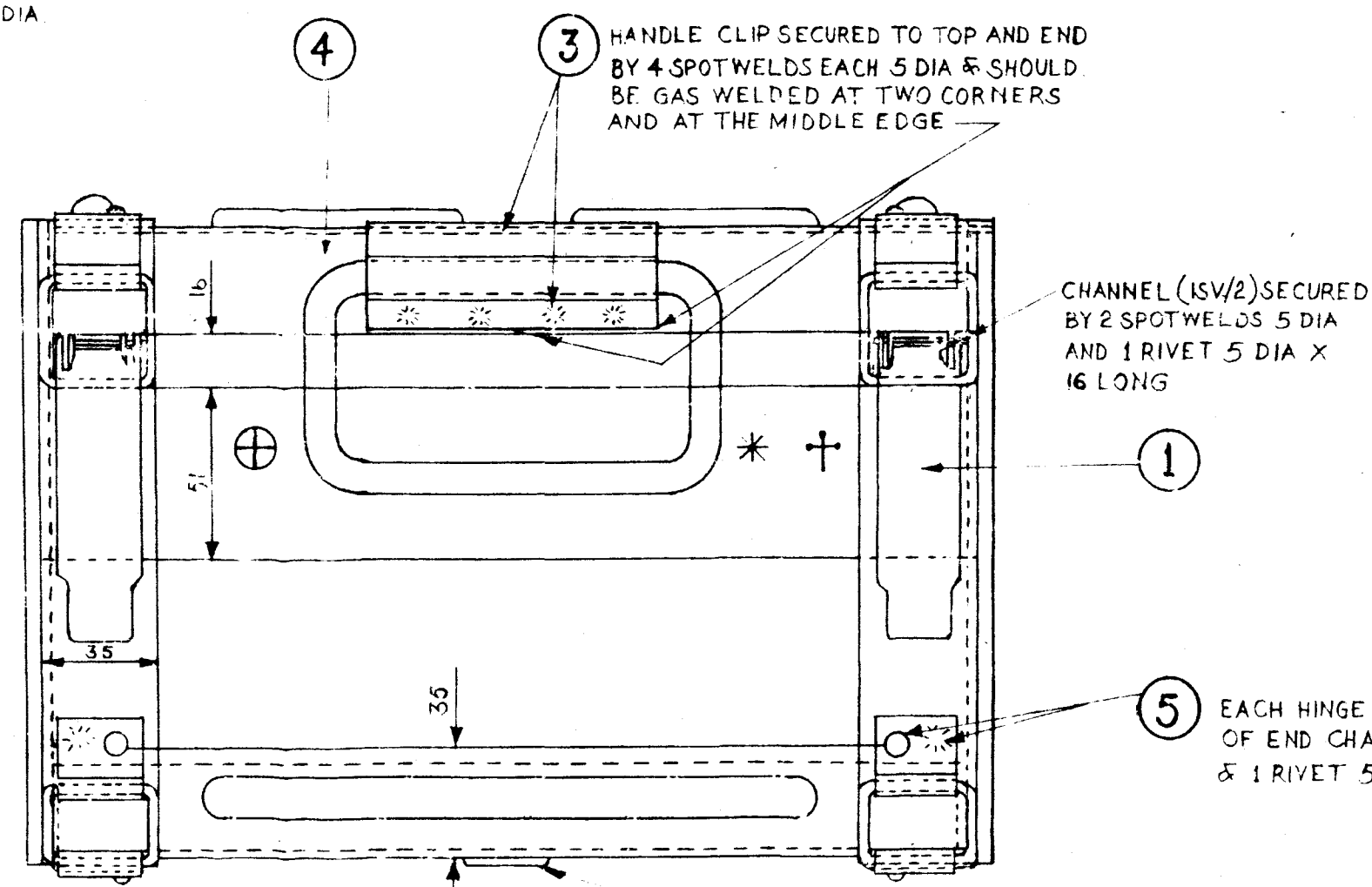


DRG. CONVENTIONS CONFORM TO IS : SPEC.
DIMENSIONS ARE IN mm.EACH TOP & BOTTOM SECURED
TO CHANNEL BY 2 SPOTWELDS
5 DIACENTRE PLATE SECURED TO
UNDERSIDE OF CHANNEL BY 4
SPOTWELDS 5 DIACENTRE PLATE 25.0 X 1.6
THICK SECURED BY 8 SPOTWELDS
3 DIA

PLAN

5 EACH HINGE SECURED TO EACH CORNER OF
(TOP & BOTTOM) CHANNEL BY 1 SPOT
WELD 5 DIA AND 1 RIVET 5 DIA
16 LONG2 EACH PLATE HOOK SECURED TO
EACH CHANNEL BY 1 SPOTWELD
5 DIA AND 1 RIVET 5 DIA
16 LONG

ELEVATION

PART SECTION 'A-A'
SCALE - 1/4

END VIEW

CENTRE PLATE 25.0 X 1.6
THICK SECURED BY 4 SPOTWELDS
3 DIA

NOTES :-

PAINTING :-

AFTER CLEANING AND INSPECTION THE CARRIER INCLUDING ALL STEEL FITTINGS WILL BE PHOSPHATED OR GALVANISED OR ALUMINIUM SPRAYED OR COATED WITH PAINT R E U PRIMING, RED OXIDE ZINC CHROME AMMUNITION AIR DRYING OR STOVING (WHEREVER APPLICABLE) FINISH BRUSHING / SPRAYING TO SPEC. JSS 1-63-05 (b) FOLLOWED BY A FINISHING COAT OF READY MIXED PAINT AIR DRYING BRUSHING / SPRAYING / DIPPING MATT FINISH TO SPEC. IS : 168 : 1973 WITH AMENDMENT No 3 (REAFFIRMED IN 1988) SHADE OF PAINT WILL BE AS INDICATED IN THE SCHEDULE OF ORDER. THE PAINT MUST BE APPLIED EVENLY AND EACH COAT MUST BE THOROUGHLY DRIED BEFORE THE APPLICATION OF THE NEXT COAT.

MATERIAL :- (1.6)

- 1) MILD STEEL SHEET TO IS : 1079 - 1988 GRADE Fe 330 HOT ROLLED & ANNEALED OR
- 2) MILD STEEL SHEET TO IS : 513 - 1988 COLD ROLLED & ANNEALED TYPE 'O' OR 'D' BEST SURFACE.

IMPORTANT :-

THE HANDLE WHEN LAID FLAT SHOULD NOT STAND PROUD.

RIVET SHOULD BE M.S. FLAT HEAD TO SPEC. IS : 2155 : 1982.

TOLERANCES ON UNTOLERANCED DIMENSIONS ± 0.5 mm.

STOWAGE DIMENSIONS :-

LENGTH :- 440.0
WIDTH :- 300.0
HEIGHT :- 207.0

⊕ SERIAL NUMBER OF THE CARRIER.

* CONTRACTOR'S INITIALS OR RECOGNISED
TRADE MARK.

+ YEAR OF MANUFACTURE IN FOUR DIGITS.

TO BE STAMPED OR EMBOSSED
IN 6 mm. LETTERING.

TECHNICAL REQUIREMENT :-

SPECIFICATION IA 1169 (n)

LIST OF COMPONENTS

ITEM No.	DESCRIPTION	DESIGNER'S REF.	PART No.	No. PER SET
1	CATCH C-1	CQA(A)/AMN/3281	ISV 585 A	2
2	PLATE HOOK. PH - 1	CQA(A)/AMN/3283	ISV 2092	2
3	HANDLE WITH HANDLE CLIP ASSY. HA 1	CQA(A)/AMN/3282	ISV 2091	2
4	HANDLE WITH HANDLE CLIP ASSY. HA 2	CQA(A)/AMN/3286	ISV 2095	2
5	HINGE H-2	CQA(A)/AMN/3285	ISV 2094	6
6	CENTRE PARTITION.	CQA(A)/AMN/3285 DET.5	ISV 991	1

DRN:- P M W				CHD:-	TCD:- J R N	COMP:-	ASSY. DRG.
SD/- C D M A N				SD/- O I C D O.	SCALE:- 1 : 2		ISV 499 GA
APPD.				SD/- FOR CQA(A)	EST. MASS :- 5.2 kg.		
MATERIAL:- AS STATED ABOVE.					GAUGE SCHD :- K 1247		
PROTECTIVE FINISH :- AS ABOVE.					DATE :- 11-4-85		
R.No.	DATE	AUTHORITY	REVISION	ZONE	AHSP D.O. SIG.	DESIGNER'S REF.	
DRG. SEALED :- 23-04-68(PROV.)						CIA/AMN/1165	
CARRIER, 7 A / L I.						PART No.	ISV 355 A
STEEL; FOR PACKAGE, AMMN. 94 A						D.S. CAT No.	NOT APPLICABLE
						AHSP :-	C Q A(A) KIRKEE