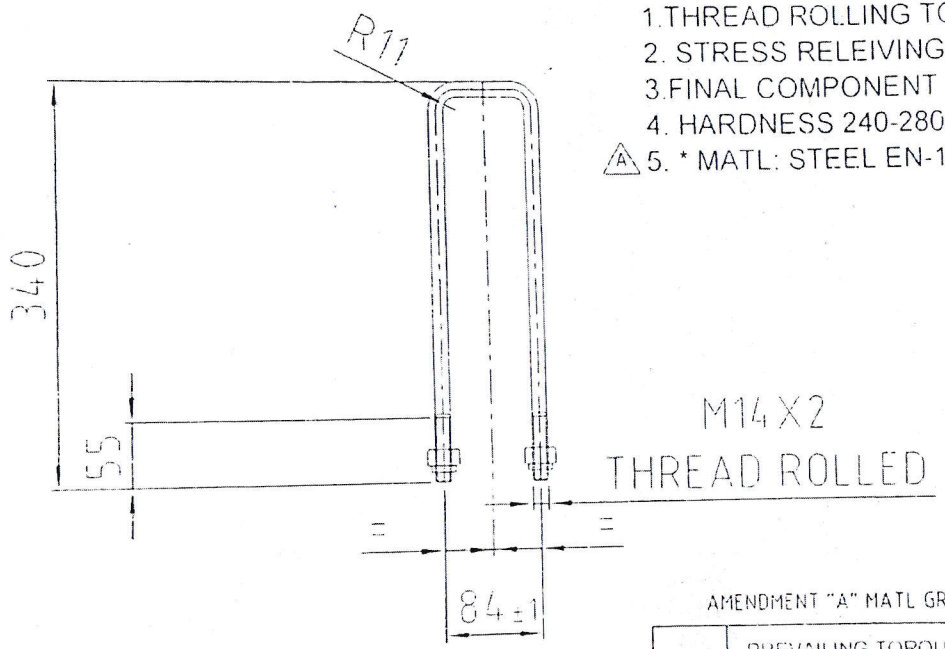

NOTE:

1. THREAD ROLLING TO BE DONE.
2. STRESS RELEIVING TO BE DONE AFTER BENDING.
3. FINAL COMPONENT TO BE PAINTEDC WITH ANTI RUST COATING.
4. HARDNESS 240-280 BHN.
5. * MATL: STEEL EN-19

AMENDMENT "A" MATL GRADE CHANGED.

2	PREVAILING TORQUE TYPE HEXAGON NUT ISO 7040 - M14-8	8	PROPERTY CLASS 8				
1	'U' CLAMP (FLOOR MTG)	4	*				
ITEM	DESCRIPTION	NO. OFF	MATL.	TREAT / SIZE		REMARKS	
					SML-BPV 6X2	JI GM/LA	
						AWM/LA	
						JWM/LA	
INDEX	ALTERATION	SIGN.	DATE	ALTERNATE NOTE	MODEL APPLICABLE	DRN ABHISHEK	CKD

DIMS	TOL
0-30	±0.1
30-250	±0.2
250-800	±0.3
800-2000	±0.4
>2000	±0.5
GEN TOL	

'U' CLAMP W/NUT (FLOOR MTG)

PEF DRG NO 485-03-1052/1

1:1 SCALE

REPLACED BY

DATE

REPLACEMENT FOR

LA

VEHICLE FACTORY JABALPUR

DRG NO 6060 47-41/A

1/1 SHT