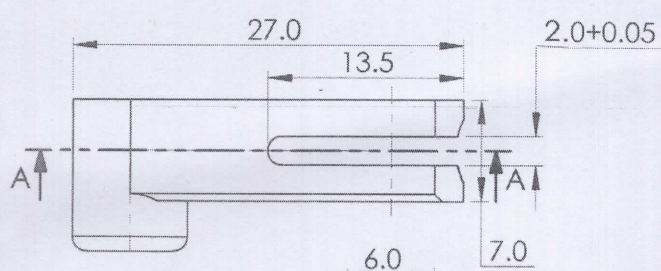
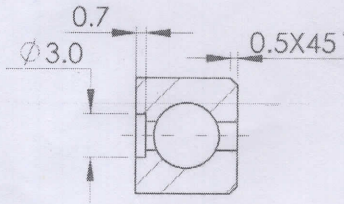
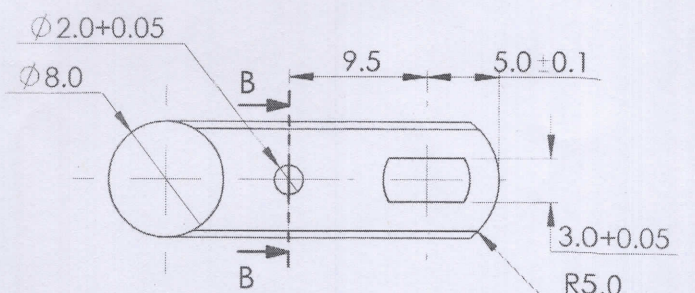
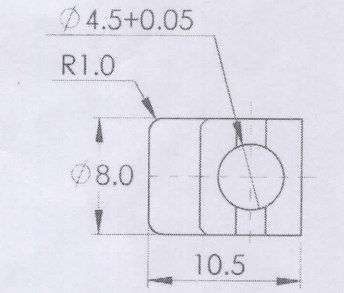


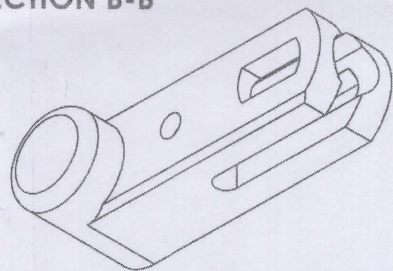
ISS C A AA C SS IC  
 A 0 0 0 0 1 0 0 1 6 1 2 0 4 0 3 0 4 0 2 0 4 DRG No.

GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102 DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



SECTION B-B

SECTION A-A



- NOTE:-  
 1) REMOVE ALL SHARP EDGES AND BURRS.  
 2) HARDNESS:- 325-375 HV  
 3) IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: ARDE/JVPC/MIM/SPECN/2017/001.  
 4) ALT.PROTECTIVE COATING:- PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'

*Handwritten:* Hosmes  
 Certified copy of drg. H/12/2019  
 Sr. Work Manager  
 STAFF

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: ANKIT  
 SIGN: *[Signature]*  
 DATE: 07/03/2019  
 CHECKED: *[Signature]*  
 MATERIAL: STEEL TO IS:5517-1993 Gd. 40Ni6Cr4Mo3

APPD. *[Signature]*  
 DATE: 07/03/2019  
 FOR DIRECTOR  
 PROTECTIVE FINISH: ELECTROLESS NICKEL-BORON NITRIDE (NiBN) COATING AS PER ARDE SPECN. NO: ARDE/SA/2016/COATING-02

SEALED DATE:  
 SHEET SIZE: A4  
 SCALE: 2:1  
 EST. MASS: 8.17 gm  
 TITLE: LEVER STUD CHANGE RIGHT  
 DESIGN AUTHORITY: ARDE PUNE 411021

DRG No. 0 2 0 4 0 3 0 4 0 2 1 6 0 0 1 0 0 D A  
 IC SS S AA A C SST

JVPC PART No. DS CAT No. AHSP