

PRE-QUALIFICATION CRITERIA

Compressed Air Starting Tubing Assembly To Drg. No Sb322-00-9

Description/ Drg. No.	Critical Component	Critical Process	VQC
Compressed Air Starting Tubing Assembly To Drg. No Sb322-00-9	1 Starting valve assembly Sb322-13-3 2. Compressed air starting tubing LH Sb322-14-9 3. Compressed air starting tubing RH Sb322-15-9 4. Lock wire 354-22 5. Ring 355-08 6. Ring 355-11.	1. Raw material steel bar material and pipe material as per specification indicated in the drawing. 2. Heat treatment of components as indicated in the drawing. 3. Valve Assembly. 4. Testing of valve as indicated in the drawing. 5. Bending of pipes to the required shape. 6. Pipe line Assembly. 7. Complete assembly.	1. The firm should be in the field of manufacturing of similar valves and pipe assemblies. 2. Availability of machining facility to machine the components to the required dimensions. 3. Availability of heat treatment facility as per drawing or tie-up with reputed heat treatment firms for the same. 4. Availability of facility for pipe bending. 5. Availability of assembly facility for sub and main assembly. 6. Availability of testing facility for valve and pipe assemblies. 7. Availability of stamping /marking facility.