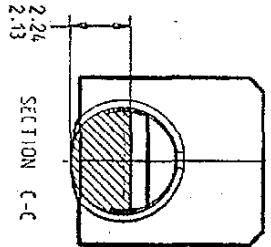
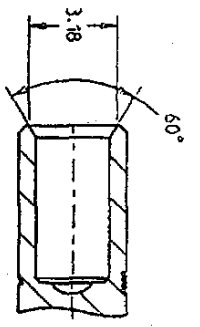
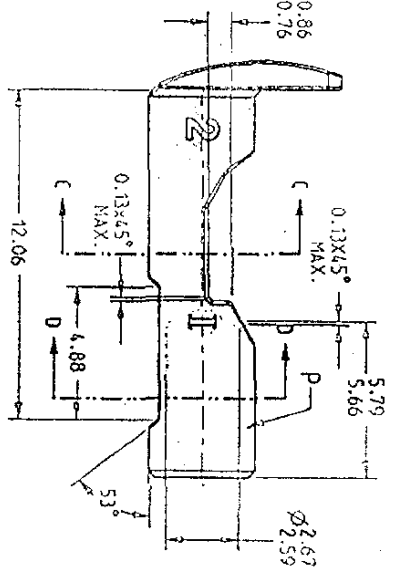
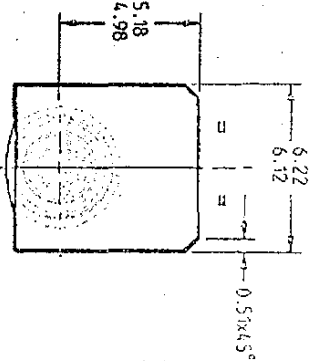
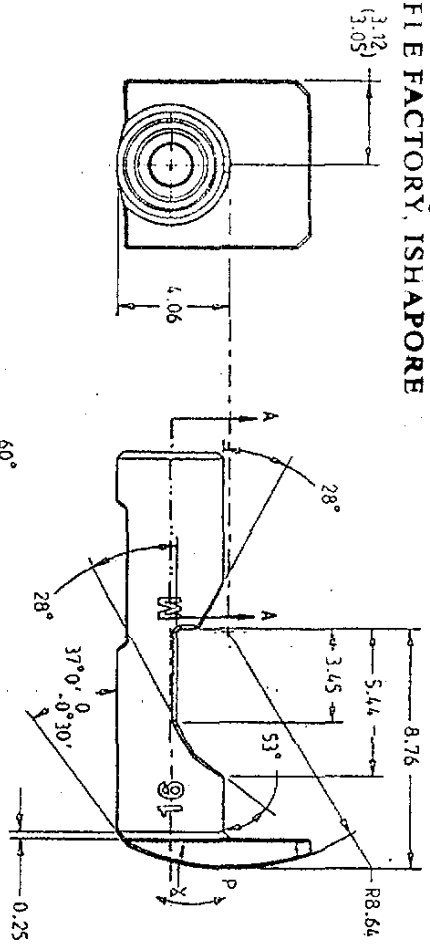
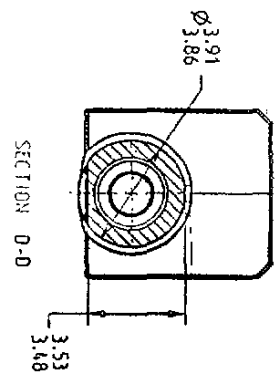
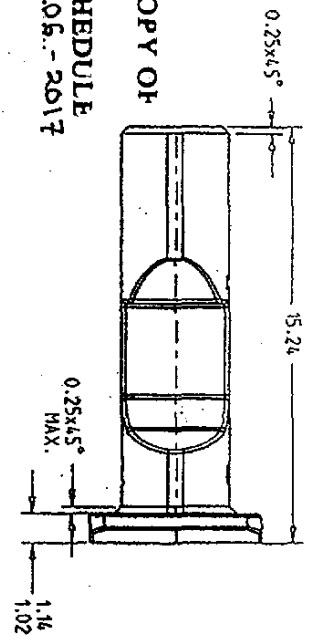


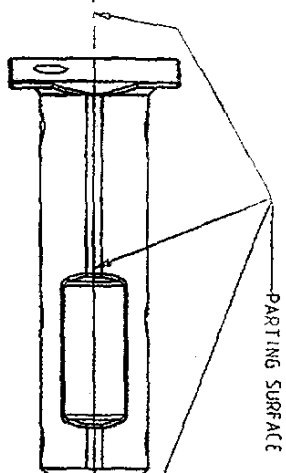
HOS (MFM)
 मॉफिन प्रति / CERTIFIED COPY OF
 ड्रांग / लेआउट / गे न रिडयूल
 DRG/LAYOUT/GAUGE SCHEDULE
 दिनांक / AT THIS DATE. 15.05.2017
 ए डी डी / CDD
 गणक केंद्री, इशापुर
 RIFLE FACTORY, ISHAPORE



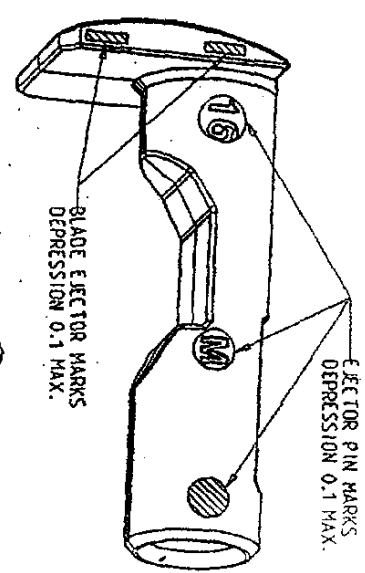
MATERIAL : AISI / SAE 4340, MIN 4340 OR EQUIVALENT
 HARDNESS : 32-38 HRC
 SUPPLY CONDITION : MANGANESE PHOSPHATED

NOTE:- 1. ALL DIMENSIONS ARE IN MM.
 2. GENERAL TOLERANCES ARE AS PER ISO 2768 (M).

PLUNGER, LEVER, TRIPPING
 (THROUGH MM ROUTE)
 DRG. REF. NO. - D.S.CAT 1005-003181
 DRG. NO. - RFI.SK 10127

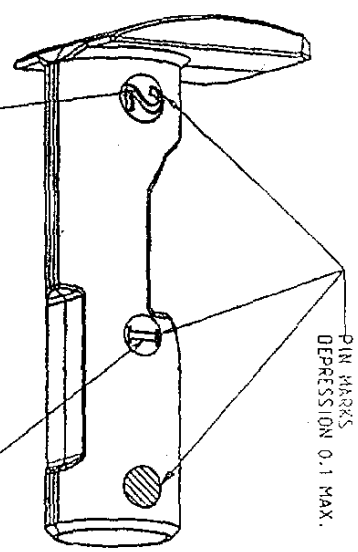


PARTING SURFACE



EJECTOR PIN MARKS
DEPRESSION 0.1 MAX.

BLADE EJECTOR MARKS
DEPRESSION 0.1 MAX.

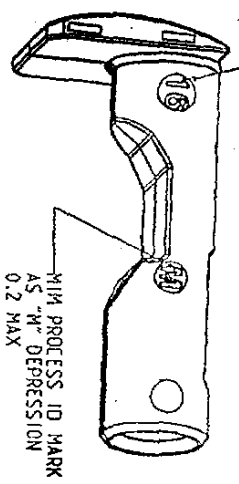


PIN MARKS
DEPRESSION 0.1 MAX.

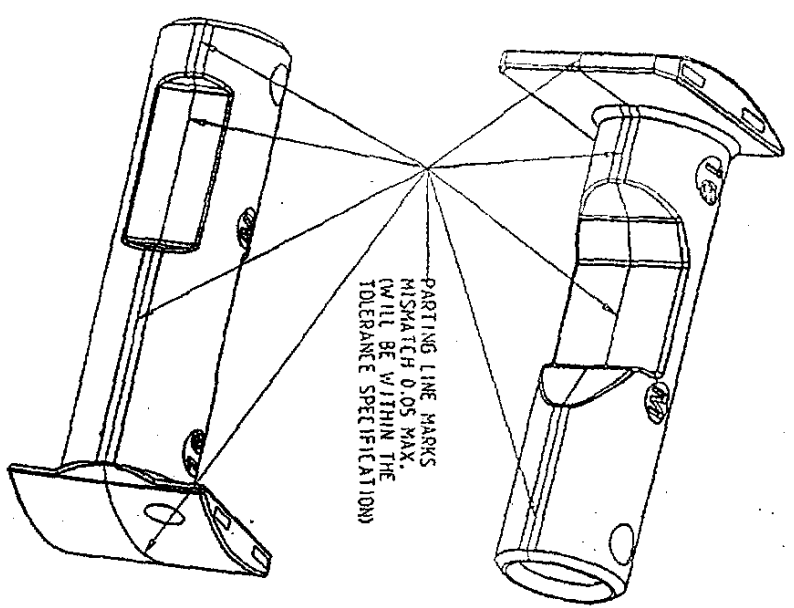
CAVITY ID MARK AS #1.2...
DEPRESSION 0.2 MAX.
(APPLICABLE FOR MULTI CAVITY)

MANUFACTURING ID MARK
AS #1
DEPRESSION 0.2 MAX.

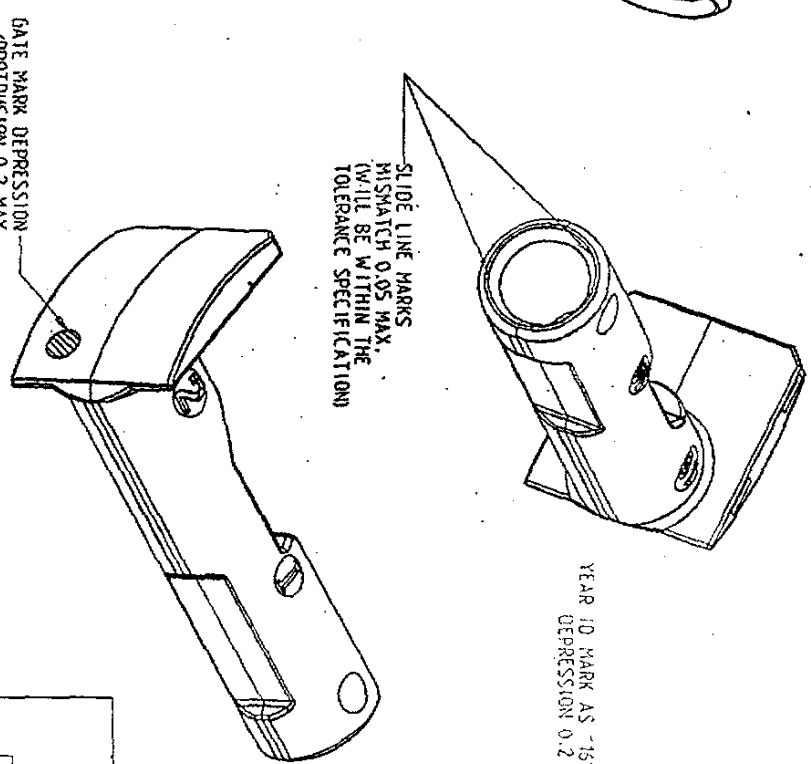
YEAR ID MARK AS '15'(2016)
DEPRESSION 0.2 MAX.



MIM PROCESS ID MARK
AS 'M'
DEPRESSION 0.2 MAX



PARTING LINE MARKS
MISMATCH 0.05 MAX.
(WILL BE WITHIN THE
TOLERANCE SPECIFICATION)



SLIDE LINE MARKS
MISMATCH 0.05 MAX.
(WILL BE WITHIN THE
TOLERANCE SPECIFICATION)

GATE MARK DEPRESSION
PROTUSION 0.2 MAX

NOTES:-
VOLUME OF THE PART = 0.14 CC
MINIMUM WALL THICKNESS = 0.24mm

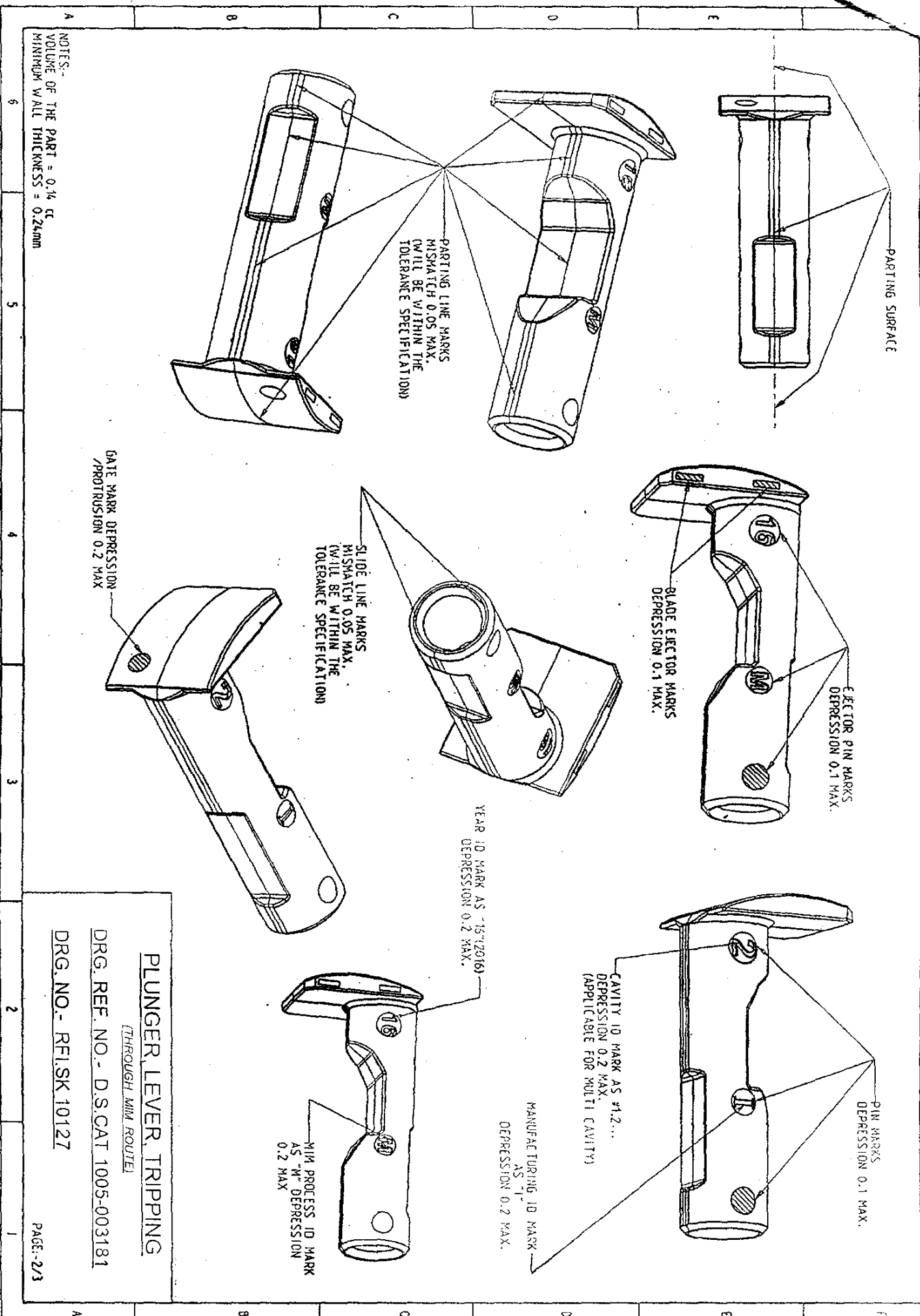
PLUNGER, LEVER, TRIPPING

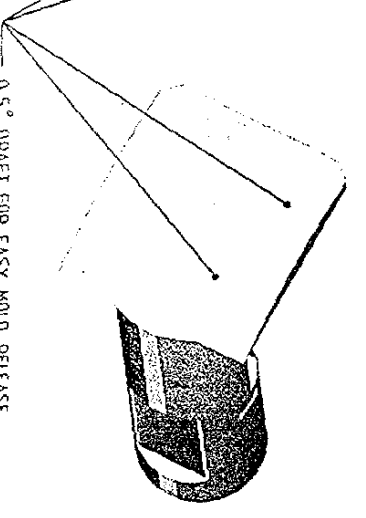
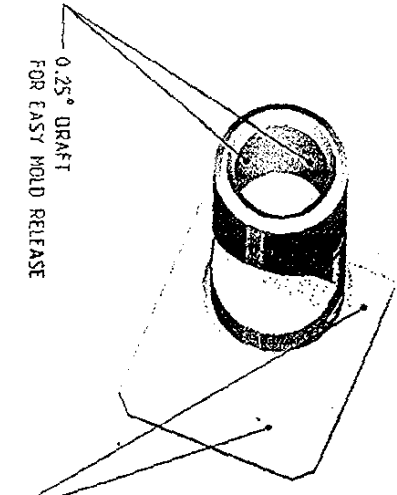
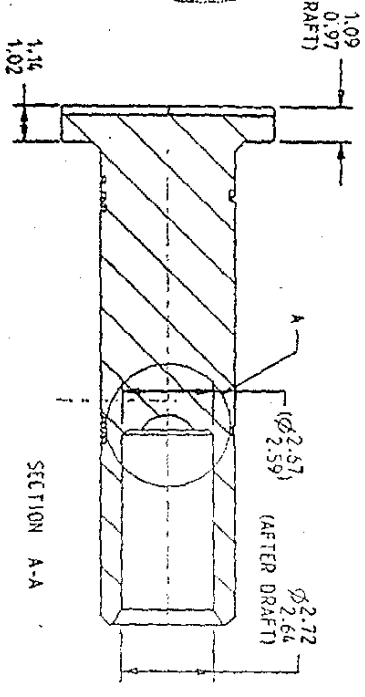
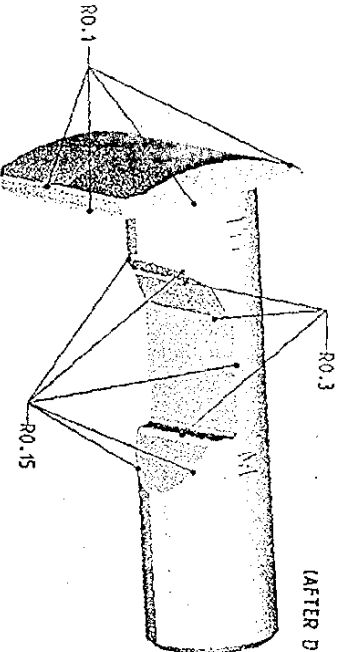
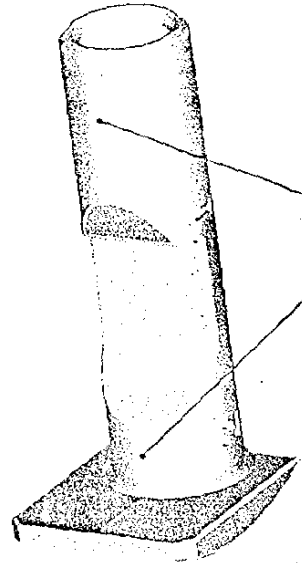
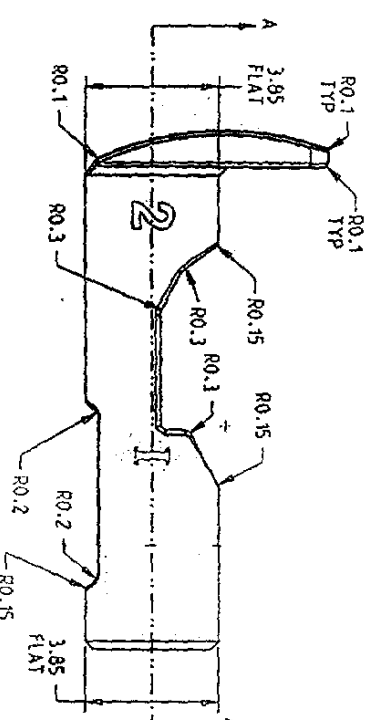
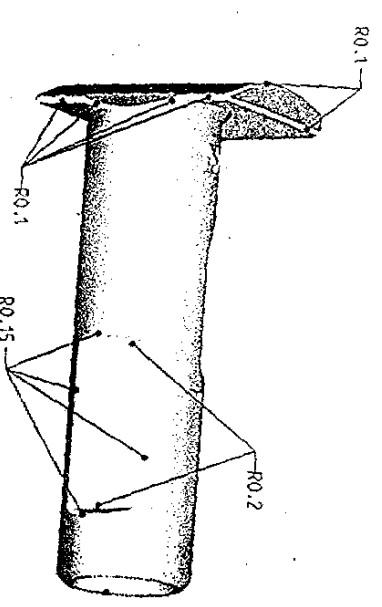
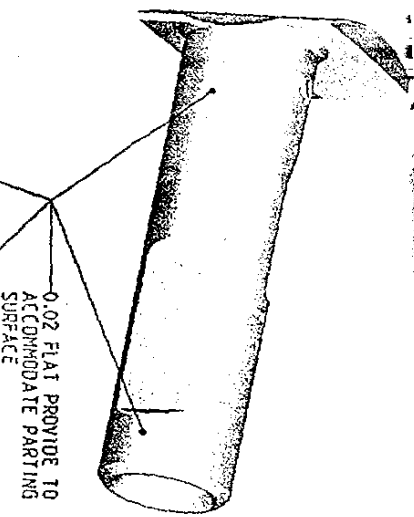
(THROUGH MIM ROUTE)

DRG. REF. NO. - D.S.CAT 1005-003181

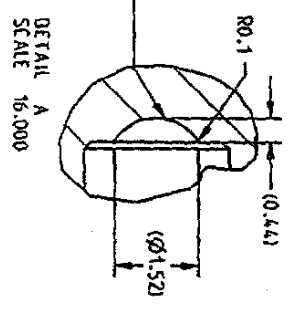
DRG. NO. - RFLSK 10127

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DRILL GEOMETRY MADE SMOOTH FOR EASY MANUFACTURING (REFER 3D MODEL FOR DETAIL)



PLUNGER LEVER, TRIPPING
 (THROUGH MIM ROUTE)
 DRG. REF. NO. - D.S.CAT 1005-003181
 DRG. NO. - RFI.SK 10127