



- NOTE:**
- 1) MATERIAL: ALUMINIUM ALLOY Q.Q.-A-367-H1983 AMENDMENT 1, (2014) TEMP. T6 MINIMUM. HARDNESS: BRINELL 115 (500kg).
  - 2) HEAT TREAT TO CONDITION T6 AFTER FORGING.
  - 3) FORGING SUPPLIED IN UNETCHED CONDITION.
  - 4) GENERAL TOLERANCE: ± IT14/2.
  - 5) APPROX. WEIGHT OF FORGING: 4.8 +0.2kg.
  - 6) DIMENSIONS MARKED [ ] THUS ARE FINISH SIZE.
  - 7) DIMENSIONS MARKED ( ) THUS ARE REF. ONLY.

REV	DATE	AMENDMENTS	W/S	CHK	APP
1	18/10/12	ANGLE 30° WAS 7.5°	W/S		
2	20/09/12	WAS MISSED. HENCE INCLUDED IN NEGATIVE	W/S		

REV	DATE	AMENDMENTS	W/S	CHK	APP
1	19/06/12	OUTSIDE DIAMETER 118±0.5 WAS 117.5±0.5 & WEIGHT 4.8±0.2 WAS 4.5±0.2kg. AND NEW NEGATIVE MADE	W/S		
2	13/07/07	HOMOGENOUS EQUIPMENT MATERIAL INTRODUCED IS:734-75 Q.Q.-A-367 H1983 "WP" CONDITION REF. DC-38782-A DATED 01/11/2001	W/S		
3	06/05/02	FORGING RE DESIGN TO REDUCE THE WEIGHT 4.5 +0.25kg TO 4.0 +0.20kg VIDE JMW/S/5 LETTER NO. 2970/S/2002 DATED 13-04-02. RESPECTIVELY	W/S		
4	11-08-89	1161.5±1.0 & 1116 WERE 1158±1.0 & 1118 RESPECTIVELY	W/S		
5	14-01-89	DOWN 1930.78 WAS 1930.78	W/S		

REV	DATE	AMENDMENTS	W/S	CHK	APP
1	18/10/12	FORGED BANK FOR BOAT TAIL	W/S		

MATERIAL: AS ABOVE		DIMENSIONS ARE IN mm	
NOMENCLATURE: FORGED BANK FOR BOAT TAIL		THIRD ANGLE PROJECTION	
SCALE: 1:1		DATE: 18/10/12	DATE: 18/10/12
M/C PERSON LINE I OR B		DRWN: [Signature]	CHKD: [Signature]
STOPE: 155mm M1A4		APP: [Signature]	APP: [Signature]
ORDNANCE FACTORY AMBAHARI		SHEET NO: 1	
DRG. NO: F-448 J		NO. OF SHEETS: 1	
COMPT: BOAT TAIL MACHINED		OPERATION NO: 1	
CQA(A) DRG NO 155-1150			

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 18/10/12  
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