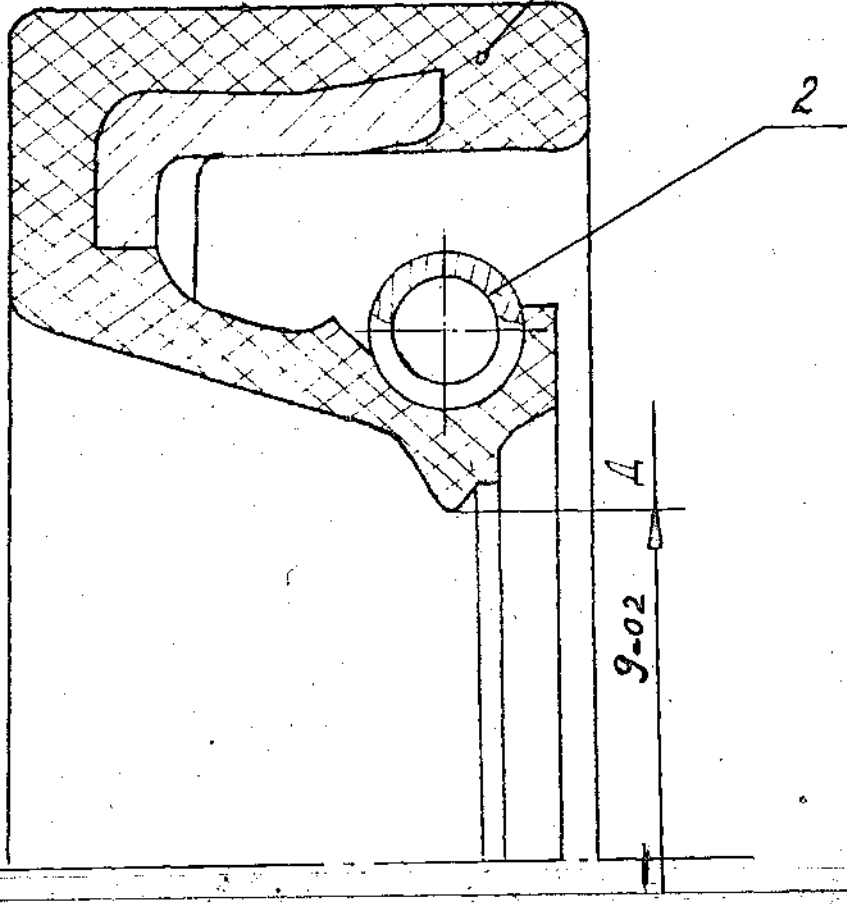


DRAWING NUMBER  
92 1106 190

D  
C  
B  
A



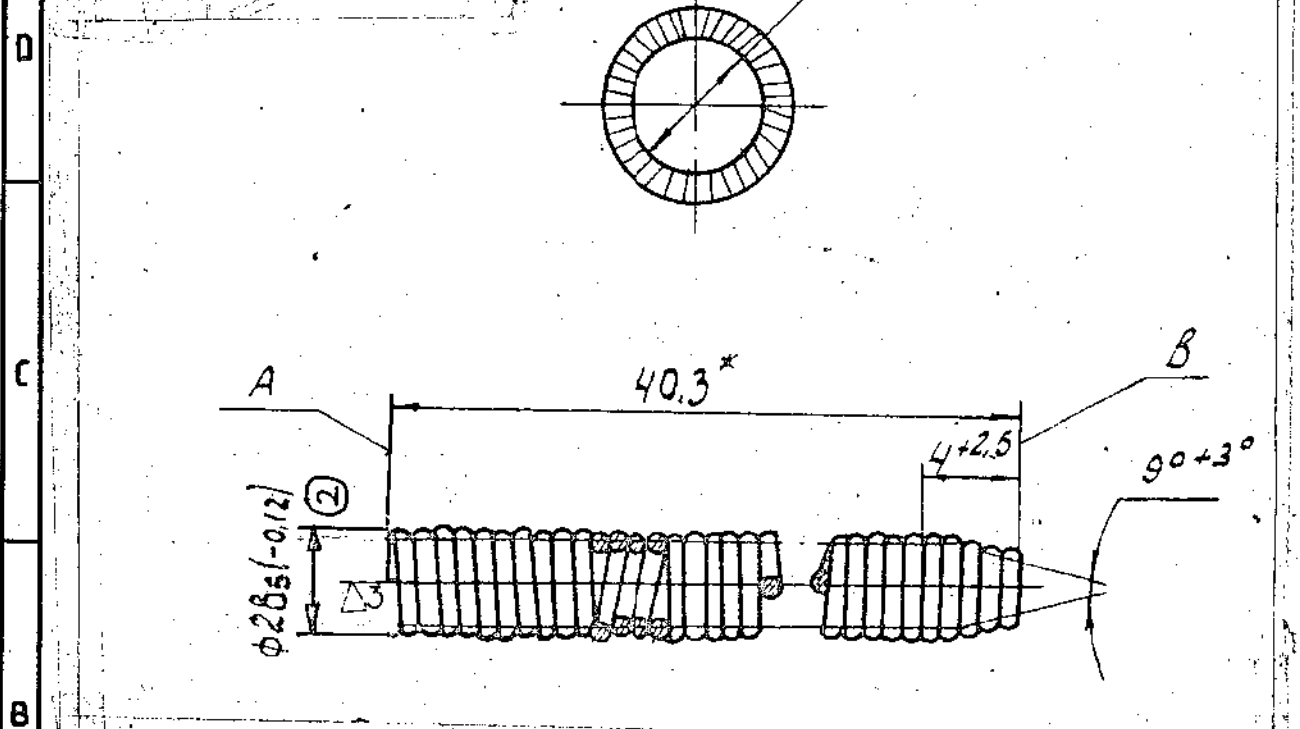
DIMENSION  $\Delta$  SHOULD BE ENSURED BY SELECTION OF COMPONENT 2.  
PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

		EST WT 3.10 gm	TO BE STAMPED OR MARKED WHERE INDICATED THUS # ( LETTERS )
		ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT- SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.	
		MATERIAL	USED ON 92 1106 100
ISSUE DATE	NATURE OF AMENDMENTS	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI	
DRN	SCALE 10: 1		
CHD <i>[Signature]</i>	DIMENSIONS IN .mm	TITLE SUB ASSY OIL SEAL	
APPD <i>[Signature]</i>	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED		
DATE 11/66	ALL THREADS CONFORM TO	D S CAT NUMBER	DRAWING NUMBER 92 1106 190
SIZE A4			

F120



DRAWING NUMBER  
92-1106-192



1. COILING: - TURN TO TURN, RIGHT HAND.
2. THE SPRING SHOULD BE BENT IN THE FORM OF A RING. END 'B' SHOULD BE SCREWED INTO END "A" AS FAR AS IT WILL GO.
3. TO BE MARKED ON A TAG.
4. COATING: CHEMICAL OXIDIZING.
5. \* DIMENSION FOR REFERENCE.

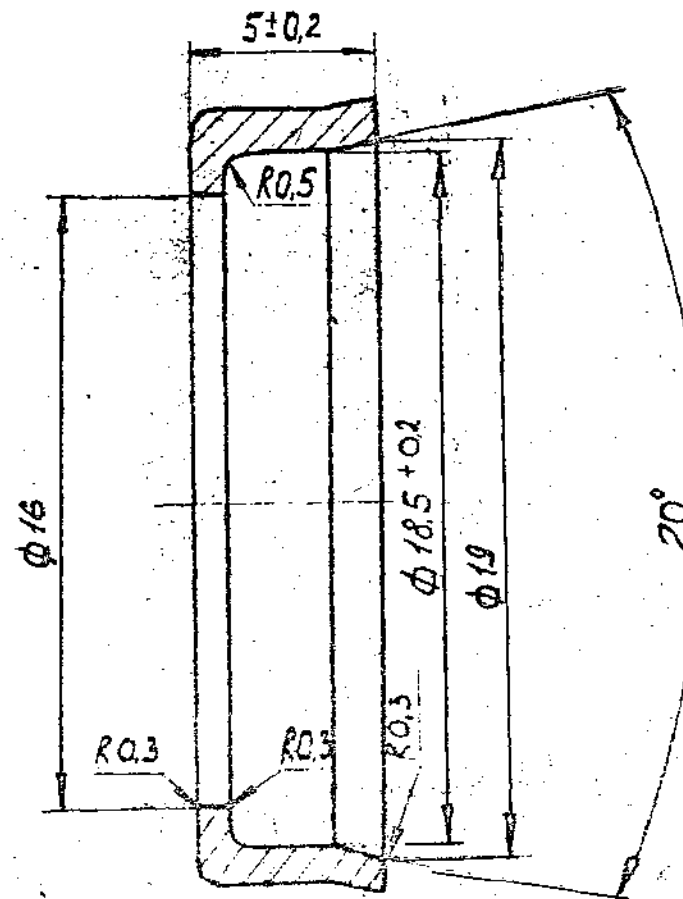
F-12a

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

		EST WT ③ 0.00038	TO BE STAMPED OR MARKED WHERE INDICATED THUS * ( LETTERS )
		ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.	
3	1-6-93	AUTHY. NOTN. NO. HTN 46-108-88	MATERIAL: WIRE II A-0.3
2	31-5-93	AUTHY. NOTN. NO. HTN 46-30-87	GOST 9309-75
ISSUE	DATE	NATURE OF AMENDMENTS	USED ON 92-1106-190-C6
DRN	SCALE	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI	
CHD TCD	DIMENSIONS IN mm		TITLE SPRING OIL SEAL
APPD	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED		⊙
DATE 11/6	ALL THREADS CONFORM TO		D S CAT NUMBER
SIZE A4			DRAWING NUMBER 92-1106-192



DRAWING NUMBER  
246 176 1



1. UNSPECIFIED TOLERANCES OF DIMENSIONS OF HOLES AS PER H14.
2. BURRS, SHARP EDGES, SCALE, CORROSION, OIL TRACES, ETC. ARE NOT ALLOWED.
3. STIFFENING RINGS ARE DELIVERED IN PACKING WHICH ENSURES THEIR SAFETY. THE RINGS SHOULD BE ACCOMPANIED BY A CERTIFICATE IN WHICH, SHOULD BE SPECIFIED NAME OF THE MANUFACTURING PLANT, No. OF REINFORCEMENT, GRADE OF ALLOY, QUANTITY AND QID STAMP.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

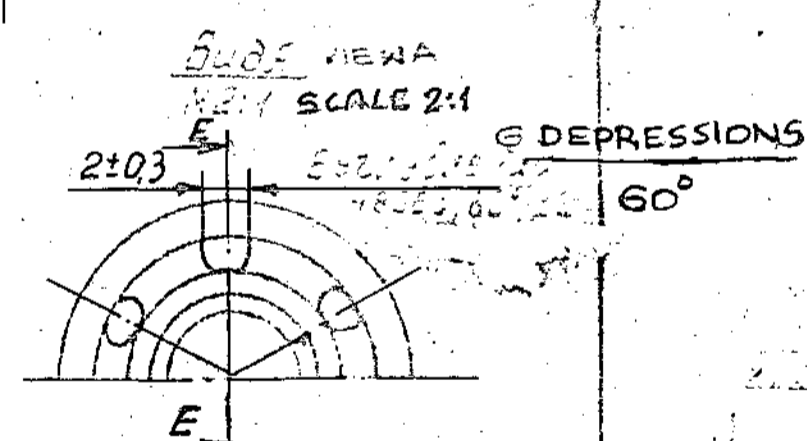
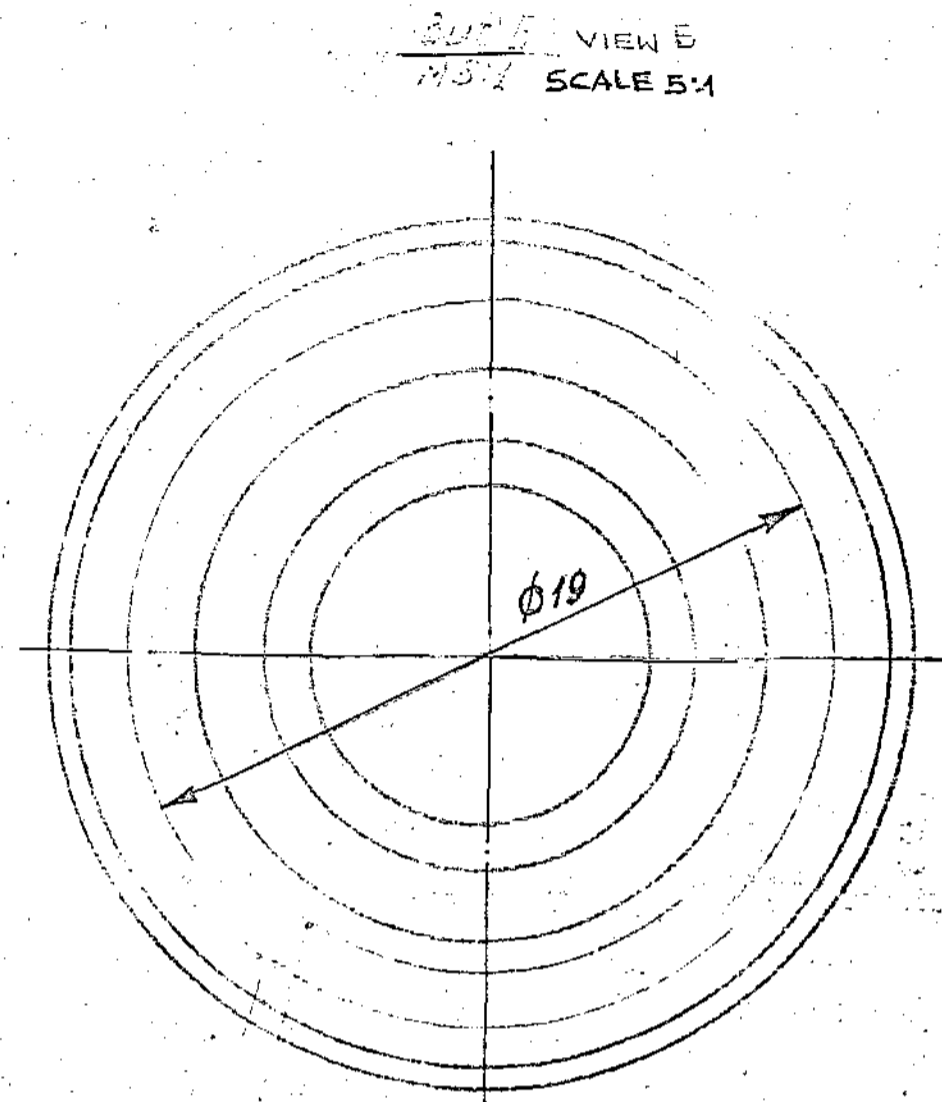
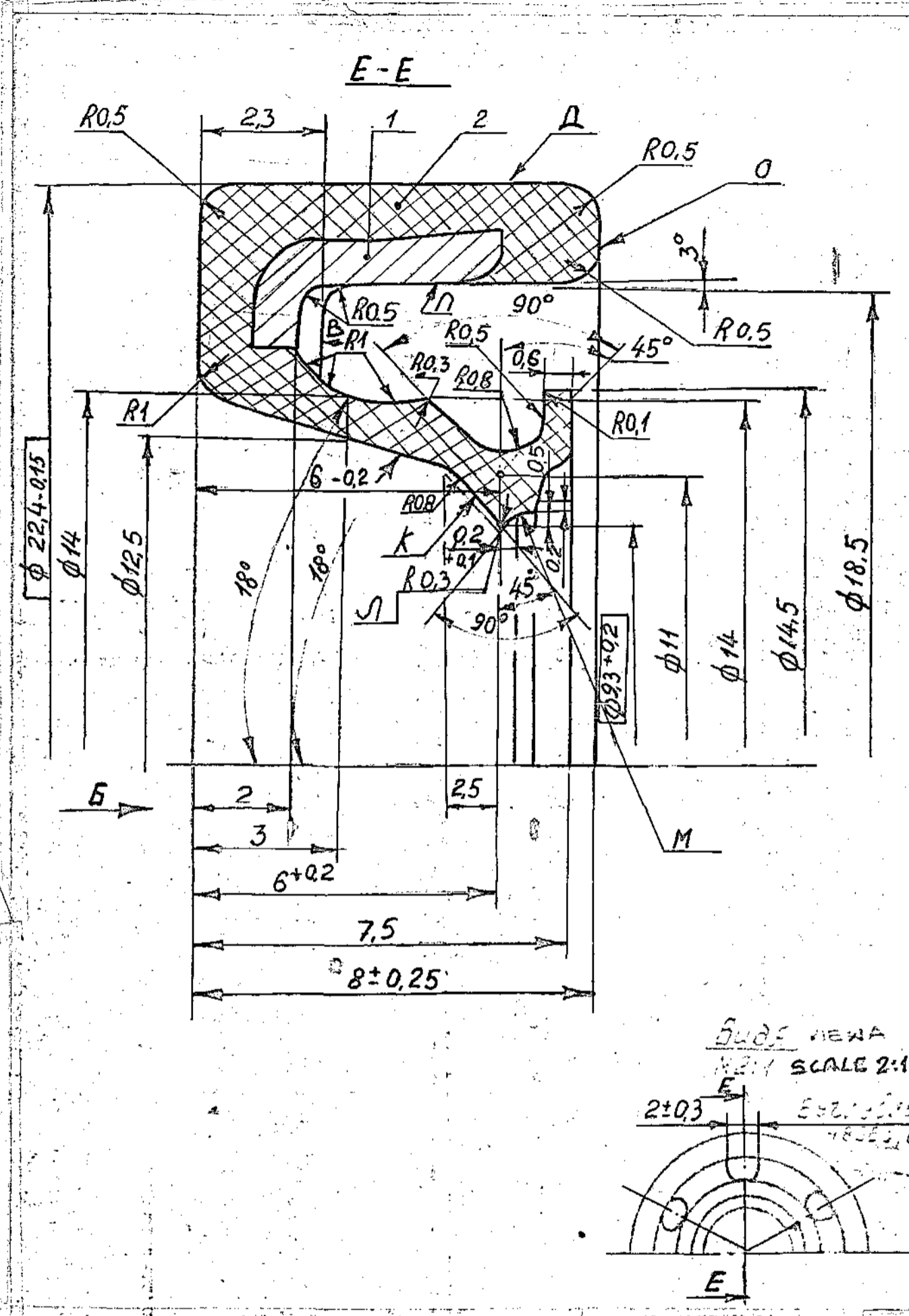
EST. MASS 0,0015 Kg TO BE STAMPED OR MARKED WHERE INDICATED THUS \* LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN		MATERIAL:- SHEET	USED ON:-
LHD	<i>Do not stamp</i>	6-NH-0-1 GOST 19906-76	096 100 C5
TCD	<i>Do not stamp</i>	IV-H20 GOST 16523-70	
APPD	<i>[Signature]</i>	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES AVADI)	
DATE	<i>11/6</i>		
SCALE:- 5 : 1			
DIMENSIONS IN mm.		TITLE:-	
TOLERANCE ON DIMS UNLESS OTHERWISE STATED.		RING STIFFENING	
ALL THREADS CONFORM TO		D S CAT NUMBER	DRAWING NUMBER
			246-176 1
ISSUE	DATE	NATURE OF AMENDMENTS	



DRAWING NUMBER  
896 100 CB



1. UNSPECIFIED LIMIT DEVIATIONS OF DIMENSIONS -  $\pm 0.2\text{mm}$ , ANGULAR DIMENSIONS -  $\pm 2^\circ$ .
2. DIMENSIONS, OTHER THAN ENCLOSED IN  $\square$ , ARE TO BE ENSURED BY TOOL.
2. INTERNAL DIAMETER OF SEAL ASSEMBLED WITH SPRING SHOULD BE  $9-0.2\text{mm}$ , FOR PLANT - CONSUMER OF SEALS.
3. DIMENSIONS ENCLOSED IN FRAME ARE SUBJECT TO COMPLETE CHECKING.
4. .... OPERATING SURFACE.
5. SPECIFICATIONS AS PER TY 38.005.838-70.
6. FIN IS NOT ALLOWED ON SURFACE 'K' AND EDGE 'N'.
7. CUTTING AND DRESSING OF FINS ALONG MOULD PARTING LINE IS ALLOWED.
8. RUN OVER OF RUBBER ON THE REINFORCEMENT SHOULD NOT BE MORE THAN  $0.1 - 0.4\text{mm}$  THICK ON SURFACE 'H'. BLUE RUNS ARE ALLOWED ON SURFACES 'H' AND 'B'.
9. DULL SPOTS, POINT INCLUSIONS OF MOIRE ARE ALLOWED ON THE SURFACES OF THE SEAL.
10. ON THE NON WORKING SURFACES ALLOWED ARE:
  - TEAR OUTS AROUND FIXING PINS;
  - PRESSING MARKS NOT EXCEEDING  $0.2\text{mm}$ ;
  - MARKS AFTER DRESSING OF FINS NOT EXCEEDING  $0.2\text{mm}$ ;
- OUT OF ROUNDNESS OF SEAL IS ALLOWED.
11. ON SURFACES B AND 'H' BURN ONS (WELDING) ARE ALLOWED TO BE MARKED ON A TAG.
12. ALLOWED ARE:
  - MINOR WELDINGS ON SURFACE 'A';
  - CIRCULAR MARKS UPTO  $0.1\text{mm}$  DEEP ON SURFACE 'K'.
14. SHOULDER UPTO  $0.5\text{mm}$  IS ALLOWED ALONG THE MOULD PARTING LINE ON SURFACES M AND O.

F-12 a  
SIZE A2

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. MASS. 0.0028 Kg TO BE STAMPED OR MARKED WHERE INDICATED THUS # LETTERS)  
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	CHD	TCO	APPD	DATE	SCALE - 1 : 1	DIMENSIONS IN mm	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED.	ALL THREADS CONFORM TO	ISSUE	DATE	NATURE OF AMENDMENTS
MATERIAL:-		RUBBER UPN 1316		TY 38 005 1166		USED ON:-		92 1106 190		CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI	
TITLE:-		SEAL		D S CAT NUMBER		DRAWING NUMBER		896 100 CB			





Date	Description	Debit	Credit
1998-01-01	Opening Balance		1000.00
1998-01-15	Cash Sales	250.00	
1998-01-20	Accounts Payable	150.00	
1998-02-01	Bank Interest	10.00	
1998-02-10	Sales Revenue		300.00
1998-02-15	Accounts Receivable	200.00	
1998-02-20	Inventory	180.00	
1998-03-01	Closing Balance		1220.00
1998-03-15	Cash Sales	280.00	
1998-03-20	Accounts Payable	120.00	
1998-04-01	Closing Balance		1380.00
1998-04-15	Cash Sales	320.00	
1998-04-20	Accounts Payable	100.00	
1998-05-01	Closing Balance		1600.00
1998-05-15	Cash Sales	350.00	
1998-05-20	Accounts Payable	150.00	
1998-06-01	Closing Balance		1800.00
1998-06-15	Cash Sales	400.00	
1998-06-20	Accounts Payable	180.00	

1998-01-01  
 1998-01-15  
 1998-01-20  
 1998-02-01  
 1998-02-10  
 1998-02-15  
 1998-02-20  
 1998-03-01  
 1998-03-15  
 1998-03-20  
 1998-04-01  
 1998-04-15  
 1998-04-20  
 1998-05-01  
 1998-05-15  
 1998-05-20  
 1998-06-01  
 1998-06-15  
 1998-06-20

1000.00  
 250.00  
 150.00  
 10.00  
 300.00  
 200.00  
 180.00  
 1220.00  
 280.00  
 120.00  
 1380.00  
 320.00  
 100.00  
 1600.00  
 350.00  
 150.00  
 1800.00  
 400.00  
 180.00



