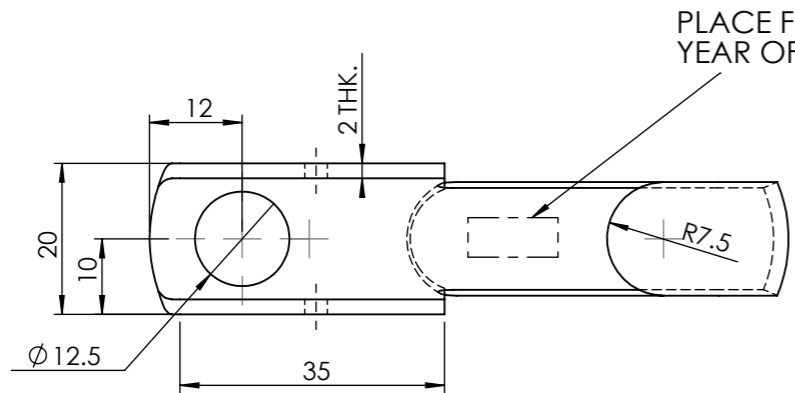
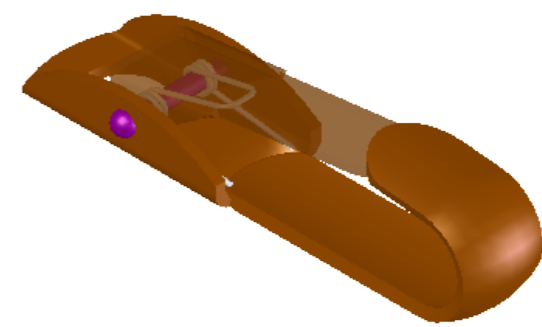
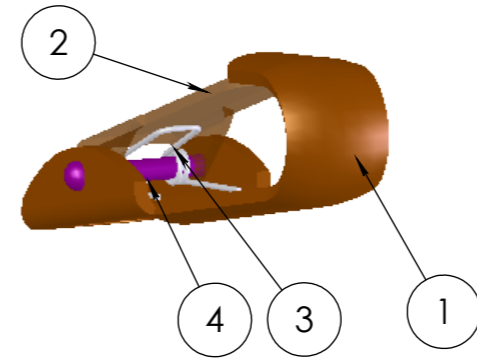


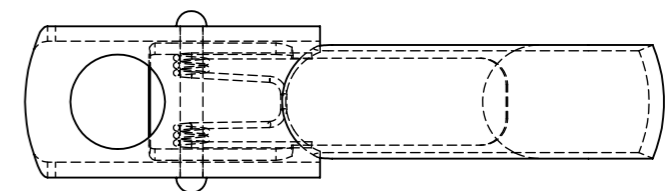
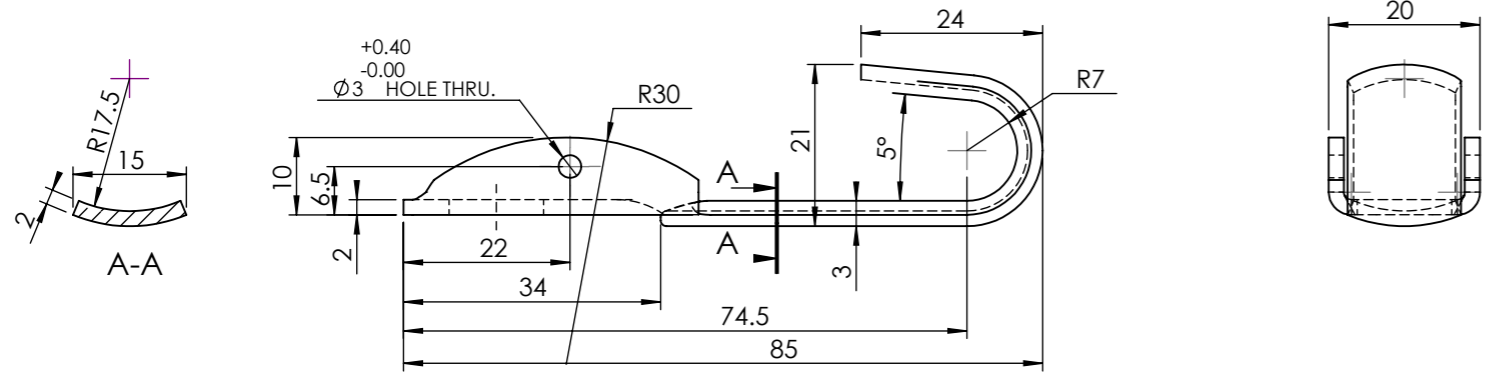
PART 1



PLACE FOR NAME OF MANUFACTURER,
YEAR OF MANUF., PART No.



ISOMETRIC VIEW



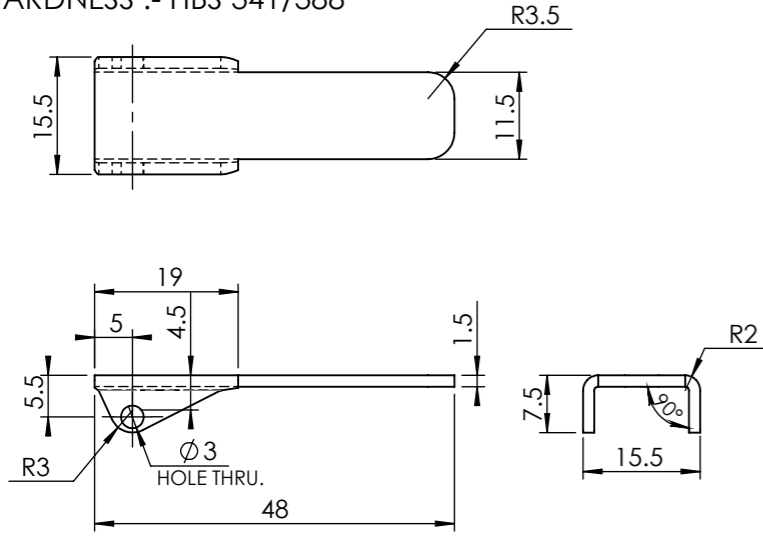
BOTTOM VIEW

MATERIAL :- ALLOY STEEL 817M40 AS PER BS:970 PART 2 1970
HARDNESS :- HBS : 293/341

QTY. :- 1 No.
SCALE :- 1 : 1

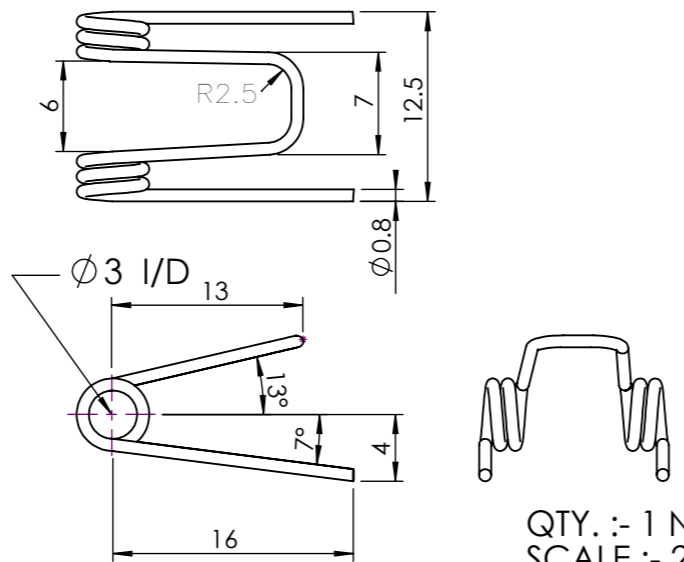
PART 2

MATERIAL :- SPRING STEELBS: 970 PART 5 -1972
GRADE 250 A53 (En 45)
HARDNESS :- HBS 341/388



QTY. :- 1 No.
SCALE :- 1 : 1

PART 3



QTY. :- 1 No.
SCALE :- 2 : 1

1. OUTSIDE DIAMETER = ϕ 4.6 mm
2. WIRE DIAMETER = ϕ 0.8 mm
3. TOTAL No. OF COILS = 3 + 3
4. SPRING MFG. = AS PER DRAWING
MATERIAL :- SPRING STEELBS: 970 PART 5 -1972
GRADE 250 A53 (En 45)
HARDNESS :- 341/388

PART 4

RIVIET ϕ 3^{+0.0/-0.40} x 23 LONG - 1 No. MATERIAL :- En8

WORKMAN SHIP :- TO BE FINISHED SMOOTH, CADMIUM PLATED TO A MIN. THICKNESS 0.012mm AND CHROMATE PASSIVATED AS PER SPECN. IS: 1572-1968, cd12.

TOLERANCE :- IS 2102 (PART-1) 1993 MEDIUM UNLESS OTHERWISE SPECIFIED
PROCESS :- FABRICATION / FORGING

REV.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	I/C CAD	GROUP HEAD		
1		2						

SCALE:- 1 : 1	QTY. :- 2 Nos.	A D R D E AGRA	DRN..	PANKAJ YOGESH	APPROVED <i>[Signature]</i> PROJ. OFFICER/ GROUP OFFICER
DIMENSIONS IN mm		GROUP- PAS	CHD.	J. C. DUTTA	
TOL:- AS ABOVE		SNAP HOOK LANYARD HARNES PART MAIN D -10 PARACHUTE			APPROVED <i>[Signature]</i> PROJ.DIRECTOR/ GROUP DIRECTOR
MATERIAL:- AS ABOVE					
FINISH:- AS ABOVE					
HEAT TREATMENT:-					
					DRG. NO. 2.1.01.13-00