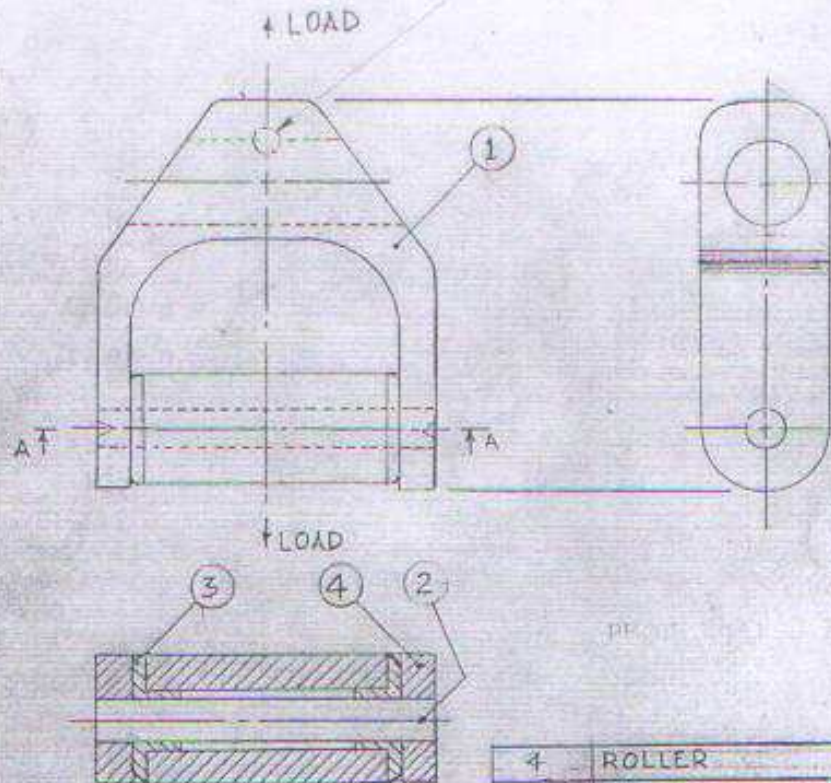


△
PLACE FOR INSPECTION MARKING

PROOF LOAD: 350 KgF
(3430 N)



SECTION-AA

4	ROLLER	1	5
3	BUSH	2	4
2	CENTRAL PIN	1	3
1	BODY	1	2
-	ASSEMBLY	-1	1
DETAIL No.	NOMENCLATURE	No. OF	SHEET No.

DETAIL INDEX

Q	17-12-99	D4	ADRDE/PAS/AGR/57/B, 57/B, 57/B, 57/B	PLACE FOR INSPECTION MARKING INDICATED	Tell: 0/c HEAD DES QA
R. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	

DRN	CHD	TRD	COMP	SCALE: 1:1	DIMENSIONS ARE IN MM	TOLERANCE IS: 2102 COARSE	DRD	MATERIAL:-	FINISH:- BLACK STOVING PAINT	HEAT TREATMENT	APPROVED	PROG. DIRECTOR (Q.A.)
							PROJ. OFFR					DRG No. (a)
							DIV. HEAD					ADRDE/1359
												DRD/25/98

ASSEMBLY
INVERTED-V

R.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C	PGD
DRM	<i>Handwritten</i>		DRD	WATERAL AT ALL ONTO SPEC. 15.735		ADR DE., AGRA	
CHD	<i>Handwritten</i>		<i>Handwritten</i>	HE-14 IN 1 st CONDITION			
TRD			<i>Handwritten</i>	FINISH: GRINDISED TO A THICKNESS			
COMD			O/C	PGD	OF 0.015 MM AS PER IS: 11659 & 2 nd DIED BLACK		
SCALE: 1:1		PROJ. OFFR. <i>Handwritten</i>		HEAT TREATMENT:		APPROVED	
		DIV. HEAD <i>Handwritten</i>		HARDNESS 140-160 VHN		<i>Handwritten Signature</i> PROG. DIRECTOR (Q.A.) DRG. No. (a) ADR DE. / 1359	
DIMENSIONS ARE IN mm		<u>BODY</u> <u>INVERTED-V</u>					
TOLERANCE IS: 2102 COARSE							

SHEET 3 OF 6



R.No. DATE ZONE AUTHORITY

BRIEF RECORD

o/c PGD

DRN

CHD

IRD

OMP

DRD

o/c

PGD

MATERIAL:-AUSTEEL AISI 304,
BS:970 IN ANNEALED CONDITION.FINISH:-NICK PLATING, 0.02mm
THICK AS PER IS 4942-1983

HEAT TREATMENT:-

ADRDE; AGRA



APPROVED

PROG. DIRECTOR (G.A.)

DRG. No.

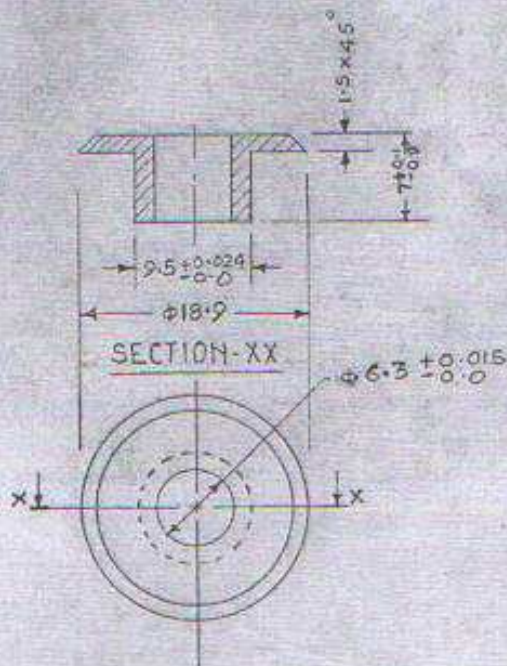
ADRDE/1359

DRD/25/05

DIMENSIONS
ARE IN MM
TOLERANCE:-
IS:2102 COARSE

CENTRAL PIN
INVERTED - V

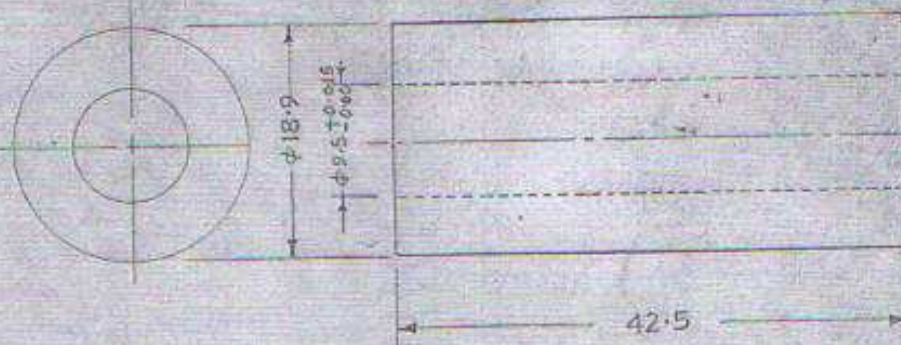
PIN



R.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C	PGD
DRN	<i>[Signature]</i>		DRD	MATERIAL:- PHOSPHOR BRONZE AS PER IS: 7811-1985	ADRDE; AGRA		
CHD	<i>[Signature]</i>		<i>[Signature]</i>	FINISH:- NI, CH. PLATED AS PER IS: 4942; 0.02 mm THICK			
TRD			O/C	HEAT TREATMENT:-	APPROVED <i>[Signature]</i>		
COMP			PGD		PRG. DIRECTOR (GA)		
SCALE:- 2:1				PROJ OFFR	PRG. No. (A)		
DIMENSIONS ARE IN MM.				DIV. HEAD	ADRDE/1359		
TOLERANCE:-					DRD/25/DB		
IS: 2102 COARSE OTHER THAN SPECIFIED							

**BUSH
INVERTED-V**

SHEET 5 OF 6



R.No DATE ZONE AUTHORITY

BRIEF RECORD

O/C PGD

DRN
CRD
TRD
COMP

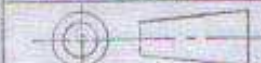
DRD

MATERIAL-AL ALLOY TO SPECN
IS: 783, HE 14 IN W CONDITION.

AD RDE, AGRA

FINISH-ANODISED TO 0.015 MM
THICKNESS SPECN-151866-1961
8 DIA BLACK

HEAT TREATMENT-HARDNESS
140-160 VPN



APPROVED

PRG DIRECTOR (GA)

DRG No.
AD RDE/1359

DRD/25/08

DIMENSIONS
ARE IN mm
TOLERANCE:-
IS: 2102, COARSE

ROLLER
INVERTED-V

©

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