

QAP FOR RAW-MAT/IC/FORGING OF PISTOL AUTO 9mm 1A COMPONENTSNOMENCLATURE :- DOUBLE BARREL (FORGING)DRAWING NO. :- RFI SK 2254\*MATERIAL SPECIFICATION :- JSS : 9510-06 : 2012 (CODE REF. B), CONDITION "T-1"MATERIAL VERIFICATION :-

- i) Verification of Ord. Fy. I/Note & Test Certificate at MIS stage. Drawal of samples from input material as per Specification for Metallurgical testing.
- ii) If GM, Ord. Fy. Is the inspecting officer, -
  - a) Verification of test certificate, I/Note and relevant documents.
  - b) If required, material sample drawn from run of production may be sent to CQA(Met) for metallurgical verification.
- iii) Whether specified material for the component issued to the pipe line of the production.

SURVEILLANCE POINTS :-

SL. NO.	DIMENSION	GAUGE NO.
01	Ø 16.75	G.E
02	R 9.8	G.E
03	10	G.E
04	21.84	G.E

NOTE :-

- i) All dimensions are in mm.
- ii) Physical properties & other test as per requirement of relevant material specification.
- iii) All test report should be from NABL approved LAB/DGQA approved LAB/ Ordnance Fys. LAB.
- iv) Record of test report with reference to MIS. No. is to be maintained.
- v) Cleanliness tests for Raw Material of the component will be as per col (d) of CQA(SA) Note Sheet No. 1.

OTHER INSPECTION PARAMETERS & TESTS :-PROTECTIVE FINISH :-HEAT TREATMENT :- AS PER SPECIFICATION

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 ड्राइंग / लेआउट / गेज शिड्यूल  
 HOS/MPM  
 दिनांक / AT THIS DATE..... 27.12.18  
 आर डी सी / ODC  
 राईफल फैक्टरी, ईशापुर  
 RIFLE FACTORY, ISHAPORE

R

REP. OF ODC

REP. OF QC