

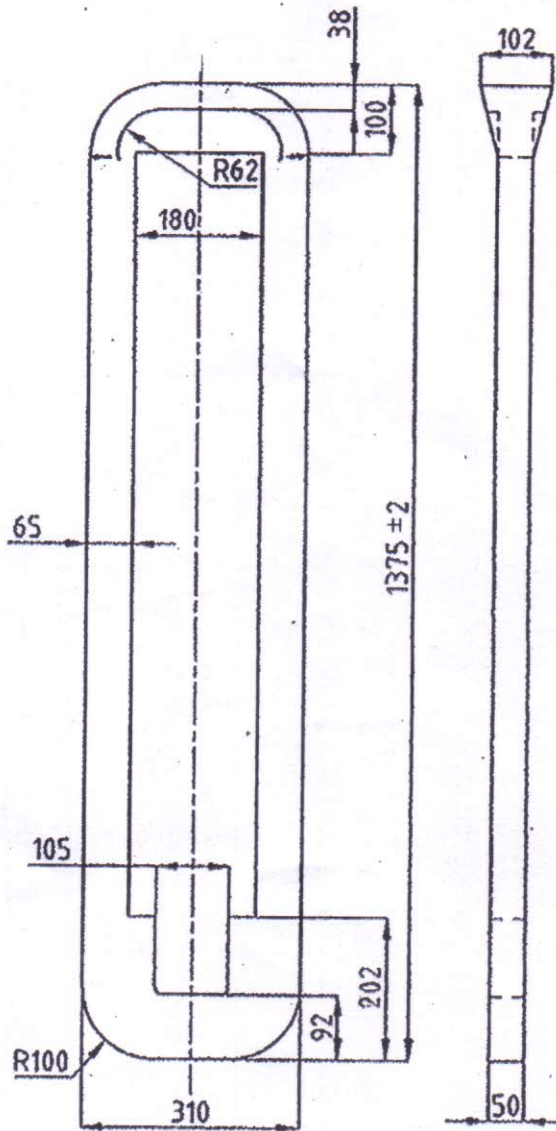
AMVENDMENTS

R1 - MATL. AMMENDED, HARDNESS AND OTHER NOTES ADDED VIDE REF.
MEMO NO. 45/GHT/35/DO DT. 14/05/12

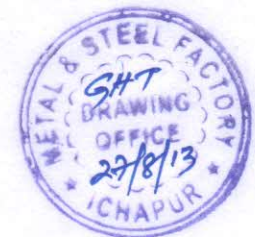
22/8/13
HOS/DO

ALL DIMENSIONS ARE IN mm.

R2 DRG. RE-PRODUCED & NOTES ADDED VIDE REF. MEMO NO. 45/GHT/35/DO DT. 12-08-2013



A-50



UN CONTROLLED

(Signature)
HOS/GHT

NOTES:

- A) MATERIAL : CHEMICAL COMPOSITION (%)
C = 0.15 TO 0.25 , Si = 1.5 TO 1.8,
Mn = 1.0 TO 2.0, Ni = 50.0 TO 60.0,
Cr = 10 TO 15, S+P = 0.035 Max.
- B) MATERIAL SHOULD BE FREE FROM PIPINGS, BLOW HOLES, SURFACE CRACKS AND OTHER CASTING DEFECTS
- C) TEST CERTIFICATE SHOULD BE GIVEN BY THE FIRM FROM NABL ACCREDITED LAB..
- D) HARDNESS : 270 BHN (Max.)
- E) SUPPLY CONDITION : ANNEALED AFTER CASTING
- F) GENL. DIMS. VARIATION SHOULD NOT BE MORE THAN ± 1 mm OTHER THAN SPECIFIED.

01	LINK	01	ABOVE MENTION		
ITEM NO.	DESCRIPTION	NO. OFF	MATERIAL	HARDNESS	REMARKS
INDEX	<p style="text-align: center;">LINK FOR T.G. BARREL SEC. GHT (BASED ON SAMPLE)</p> <p style="text-align: center;">METAL & STEEL FACTORY, ISHAPORE</p>			SCALE	DATE
				1:10	23.8.13
				DRAWN	NAME
				CHECKED	
			<p>APPROVED</p> <p><i>(Signature)</i> <i>(Signature)</i></p> <p>HOS/DO WM/QC</p>		
			<p>DRG. NO. H.T. 85</p>		
			<p>R₂</p>		