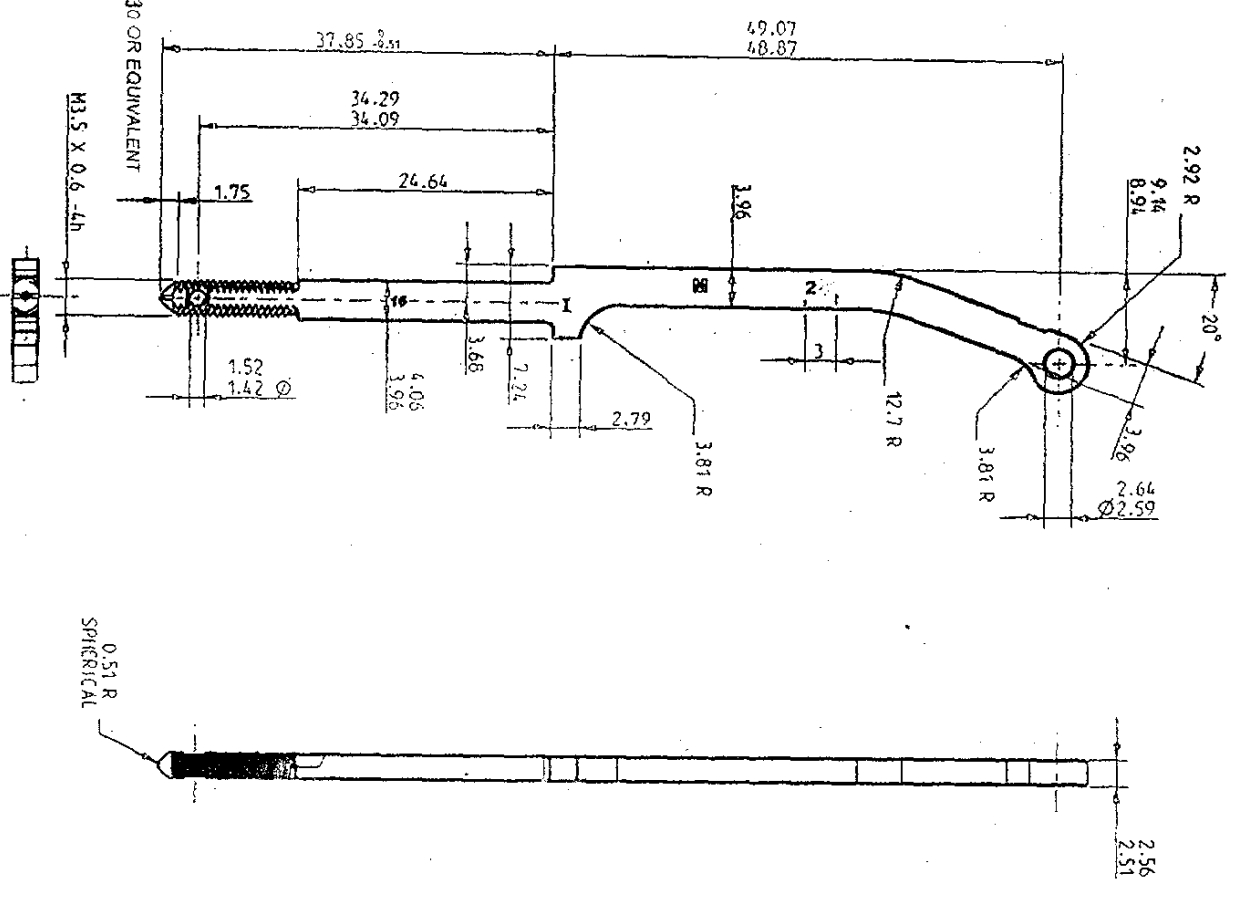


MATERIAL : AISI / SAE 4630, MIN 4630 OR EQUIVALENT  
 HARDNESS : 35-43 HRC  
 SUPPLY CONDITION : Mn PHOSPHATE

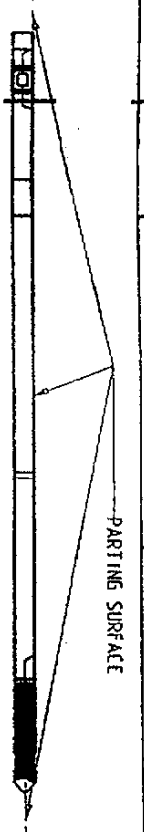
NOTE:-  
 1. ALL DIMENSIONS ARE IN mm.  
 2. GENERAL TOLERANCES ARE  
 WHOLE NUMBER = ±0.76 mm  
 ONE DECIMAL = ±0.25 mm  
 TWO DECIMAL = ±0.13 mm  
 ANGULAR DIMENSIONS : ±1°  
 CORNERS AND FILETS TO BE R0.38 MAX.



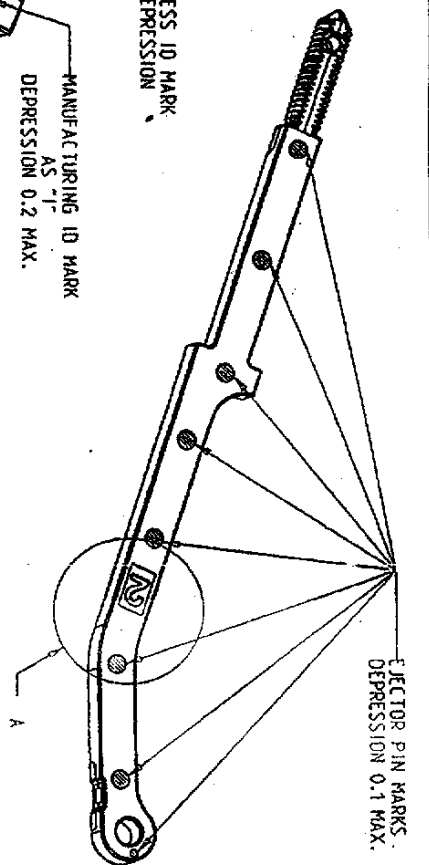
HOS / MPM  
 प्रमाणित प्रति / CERTIFIED COPY OF  
 डाइंग / लेआउट / गेज सिड्यूल  
 DRG/LAYOUT/GAUGE SCHEDULE  
 दिनांक / AT THIS DATE..15...06..-2017  
 सी डी डी / CDD  
 राइफल फैक्टरी, इशापुर  
 RIFLE FACTORY, ISHAPUR

LINK HAMMER  
 (THROUGH MM ROUTE)

DRG. REF. NO. - D.S.CAT 3040-003489  
 DRG. NO. - RFLSK 10117



PARTING SURFACE

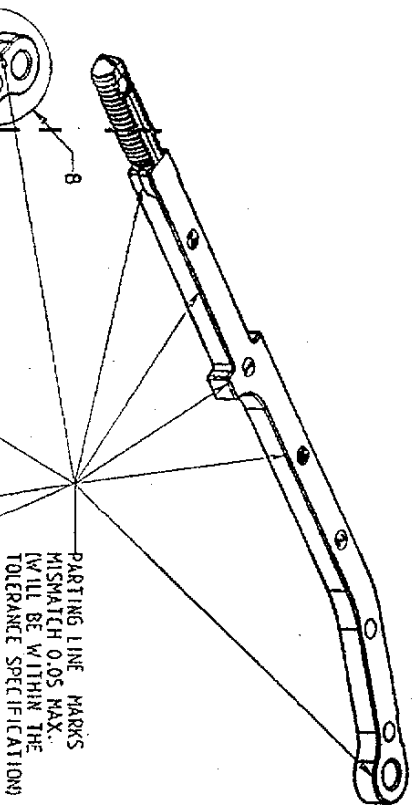


EJECTOR PIN MARKS.  
DEPRESSION 0.1 MAX.

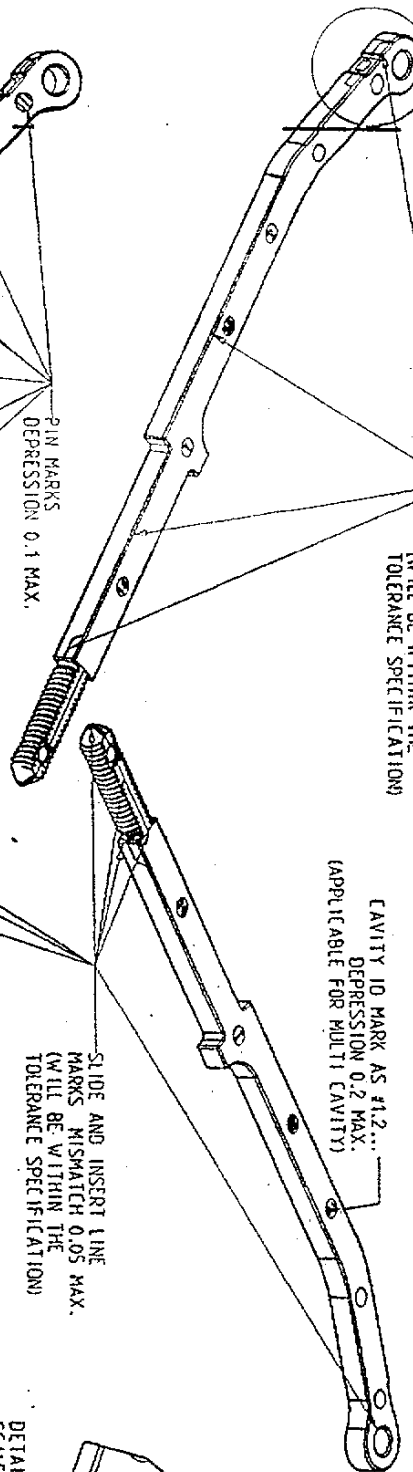
MIN PROCESS ID MARK  
AS "N" DEPRESSION  
0.2 MAX

MANUFACTURING ID MARK  
AS "T"  
DEPRESSION 0.2 MAX.

YEAR ID MARK AS "16"(2016)  
DEPRESSION 0.2 MAX.



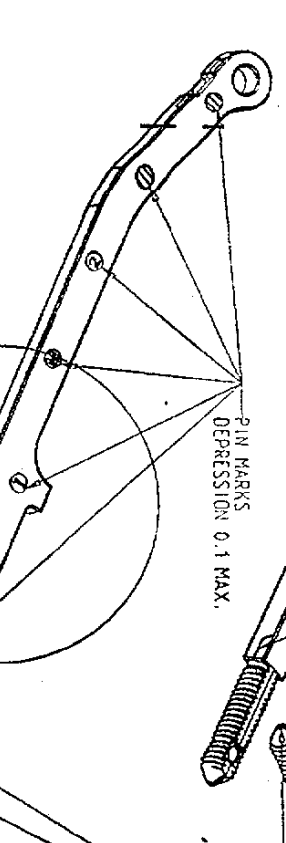
PARTING LINE MARKS  
MISMATCH 0.05 MAX.  
(WILL BE WITHIN THE  
TOLERANCE SPECIFICATION)



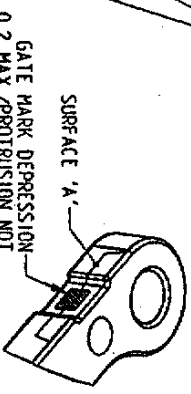
SLIDE AND INSERT LINE  
MARKS MISMATCH 0.05 MAX.  
(WILL BE WITHIN THE  
TOLERANCE SPECIFICATION)

CAVITY ID MARK AS "#1.2"  
DEPRESSION 0.2 MAX.  
(APPLICABLE FOR MULTI CAVITY)

INSERT LINE  
MARKS MISMATCH 0.05 MAX.  
(WILL BE WITHIN THE  
TOLERANCE SPECIFICATION)



PIN MARKS  
DEPRESSION 0.1 MAX.



GATE MARK DEPRESSION  
0.2 MAX./PROTRUSION NOT  
ABOVE THE SURFACE "A"

DETAIL B  
SCALE 6.000



DETAIL A  
SCALE 6.000

NOTES:-  
VOLUME OF THE PART = 0.89 CC  
MINIMUM WALL THICKNESS = 0.68 mm

**LINK HAMMER**

(THROUGH MIN ROUTE)

DRG. REF. NO. - D.S. CAT 3040-003489

DRG. NO. - RFLSK 10117

