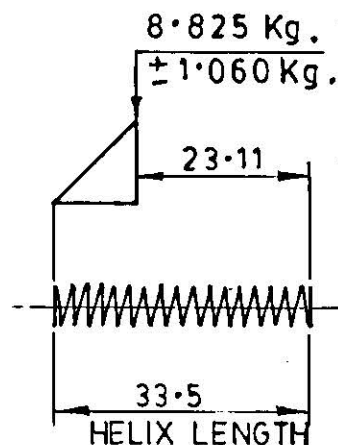


180E00-09ES

ON
D.S.CAT.

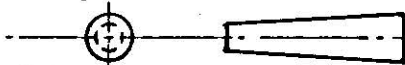
DIMNS. ARE IN mm.



1. WIRE DIAMETER:- 1 ± 0.01 .
2. MINIMUM NUMBER OF COMPLETE COILS:-18.
(AFTER GRINDING-SEE NO. 5).
3. MAXIMUM SOLID LENGTH:- 20.2.
4. HELIX:-LEFT HAND OR RIGHT HAND.
5. END COILS HAVE TO BE GROUND (SEE NO.2).
6. CHECK DIA. D MAX. BY MEANS OF A RING,
THE THICKNESS OF WHICH IS 10 mm.
7. THE END COILS HAVE TO BE GROUND SQUARE
TO THE SPRING AXIS.

DC No. 27018-SA, DT. 27-01-2017; MATERIAL AMENDED

12.6.2002	25395-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.		CD	DAC
5-5-2000	24712-SA	PROFORMA CHANGED, D.S.CAT.NOS. ADDED IN ASSY. COLUMN. NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		CD	DAC
		PREVIOUS D.C.NOS. 15377-SA, 16903-SA, 17607-SA & 21286-SA		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G. O.
SEALED:- D.C.NO. 25395-SA - DT. 12.6.2002				SING.	

DRN.	CHD.	TRD. Shamsda	COMP. M. Banerji	AHSP, CQA(SA), ICHAPUR	
SCALE :- 1:1		EST. MASS.		ASSY. 1005-006560, 1005-006565 & 1005-006566	
DT. 5.5.2000		APPROVED. DT. NEG. RE-TRACED			
MATERIAL :- IS: 4454 PT-1: 2001 GRADE DH. 1mm.					
H.T./HARDNESS:- THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES.				DGNR'S REF.	
PROTECTIVE FINISH:-				PART NO. 1081	
				DRG. NO. A 2437	
NOMENCLATURE SPRING CATCH COVER				D.S. CAT. NO. 5360-003081	