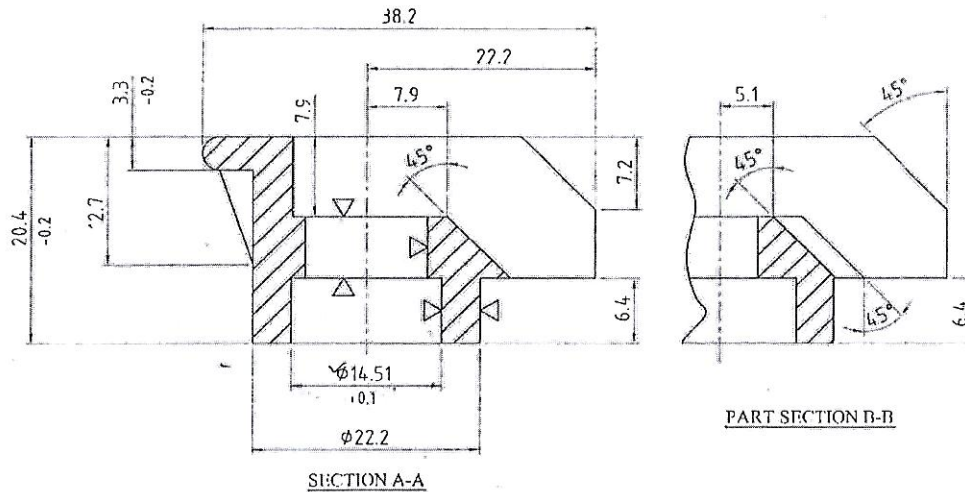
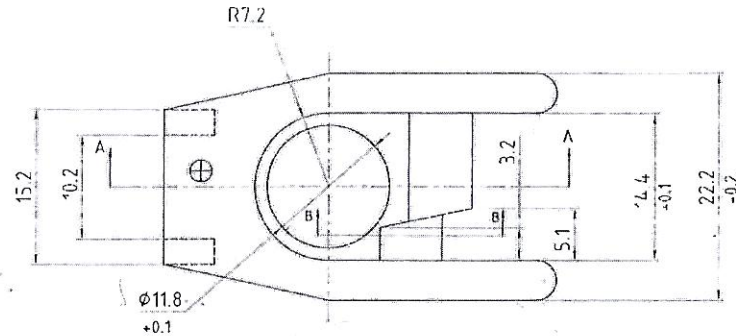


SK-5741*

D.A. NO
87/16

NOTES :-

- SETTING TO BE CARRIED OUT BY THE SUPPLIER.
- SHARP CORNERS MAY BE AVOIDED, UNSPECIFIED FILLET RADI 0.5mm (MAX.)
- CAST MARK "C" SHOULD BE GIVEN AT PLACE MKD. THUS. "⊕"
- CASTING SHOULD BE SUPPLIED IN ANNEALED CONDITION.
- CASTING SHOULD BE FREE FROM CRACKS, BLOW HOLES AND ANY OTHER SURFACE DEFECTS.
- BEFORE BULK PRODUCTION CLEARANCE WILL BE GIVEN PILOT BATCH OF 10 CASTINGS WILL REQUIRED TO BE SUBMITTED ALONGWITH THE DIMENSIONAL CRITICAL EXAMINATION REPORT AND MATERIAL TEST CERTIFICATE, IF THE PILOT BATCH IS NOT ACCEPTABLE FURTHER BATCHES OF 10 EACH WILL BE REQUIRED TILL CLEARANCE IS GIVEN TO START BULK PRODUCTION.
- ALONGWITH THE BULK SUPPLY, THE MATERIAL TEST CERTIFICATE AND CHEMICAL ANALYSIS REPORT WILL BE REQUIRED TO BE FURNISHED FOR EACH CAST HEAD OF MATERIAL USED FOR POURING OF CASTINGS. ADEQUATE CARE SHOULD BE TAKEN TO ENSURE THAT THERE IS NO DECARBURISATION OF CASTINGS.
- 100% CASTINGS WILL BE REQUIRED TO BE TESTED FOR MAGNETIC CRACK DETECTION TO ENSURE THAT CASTINGS ARE FREE FROM CRACKS.
- SURFACE MKD. ∇ TO BE MACHINED AT OUR END.



APPROXIMATE WEIGHT:-
UNSPECIFIED TOLERANCE ± 0.12 mm. FOR EACH 25.4mm.
ANGULAR TOLERANCE $\pm 30'$
MINIMUM FILLET RADIUS 0.3mm.
FLATNESS :- $\pm 10/25.4$ mm.

आरेखण की सही प्रमाणित
प्रतिलिपि दिनांक 29/07/2016
Certified as correct copy
of drg. on.....
J. Works Manager
KANSAR CELA

MATL.- Zinc Alloy-Alloy 'A'
MATL SPEC:- BS:1004:1955

NOTE:- ALL CORNERS MAY BE RADIUSD
DIMENSIONS ARE IN mm.

STRIKER MECHANISM
HOUSING-MODIFIED
(DRG. NO. NAD-7606/6)
DIE CASTING

DRAWN	TRACED	CHECKED
MSALIM		
DATE	20.07.2016	
APPROVED		
JWM/CA	JWM/DDO	
DRG. NO.		
SK-5741*		
SHT. 1 OF 1		

SCALE
N.T.S.
SMALL ARMS FACTORY
KANPUR