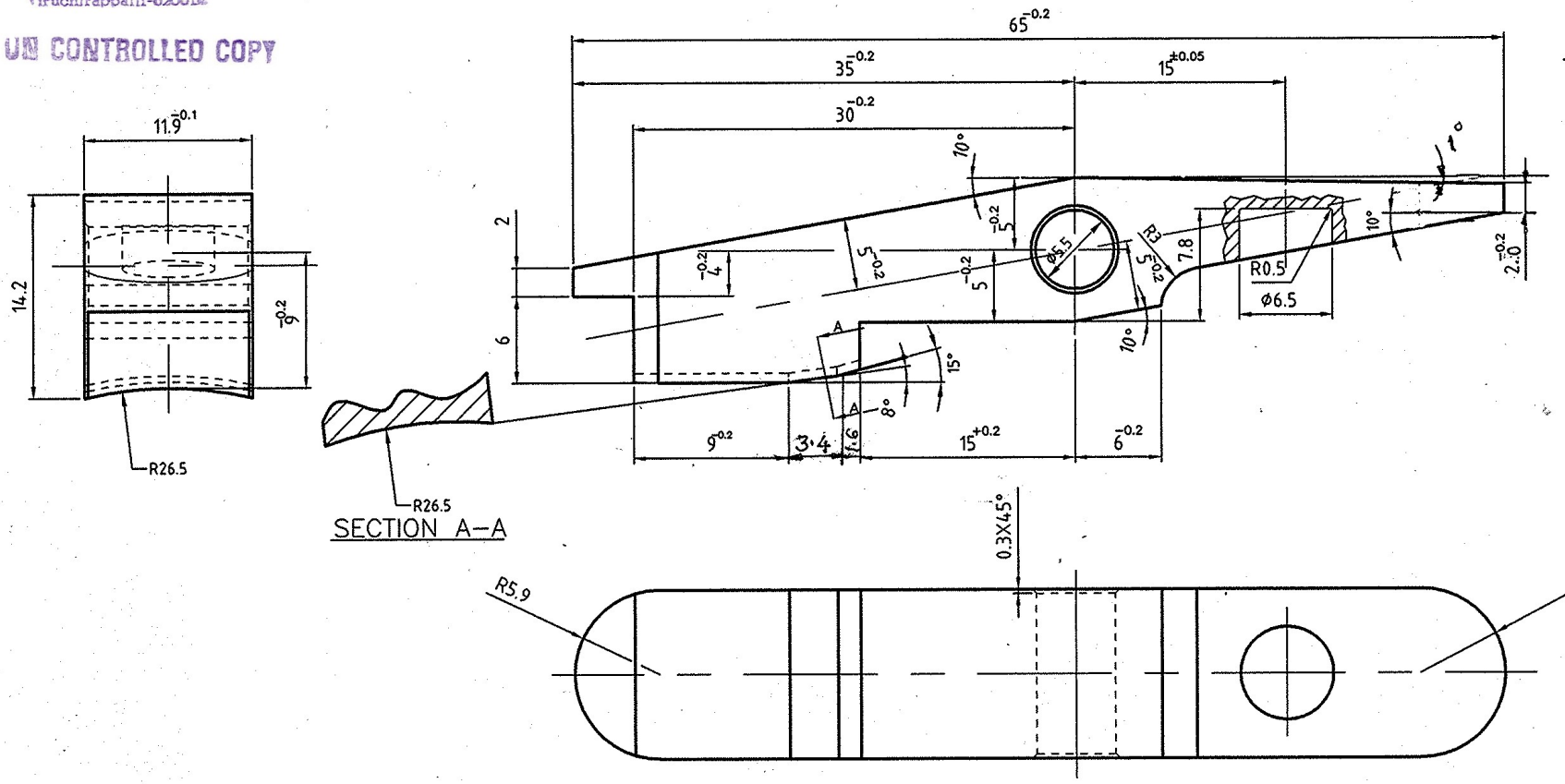
CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE.....
30.11.2020
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016

UN CONTROLLED COPY

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
SHARP CORNERS SHOULD BE BLUNT TO R 0.2
PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION.
JSS : 0465-01-1988. CLASS-I (ACCELERATED) OIL FINISH.

DRG. PROVISIONAL



MATERIAL:- 35 X H2 M ØA-W-OST-3-98-80 HARDNESS : 280 - 320 HB.

FINAL HARDNESS:- RC 48-54

PHOSPATED TO SPECN. JSS: 0465-01-1988

CLASS-1 (ACCELERATED) OIL FINISH.

ALT. MATL: BS 970 PT.1-1983 GR. 826 M40 (OR) EN 26

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS

	SIGNATURE & DATE.
TRACED	
DRAWN	
CHECKED	
OIC/D&DO	
OFFICER/ PRODN.	
OFFICER/ D&DO	
APPROVED ON.	30/04/2007

AMENDMENTS	SIG. & DATE
DA. NO 006/07	4/10/07

SUB: BARREL LATCH
FOR: RECEIVER ASSY
OF: 14.5/20 mm AMR
DES.REF.NO.
DRG. No.: 44P 04005

ORDNANCE FACTORY
TIRUCHIRAPPALLI-16.

SCALE N.T.S
STORE DRG.NO.
OPERATION NO.
SHEETS: 1
SHEET No.: 1

Cad 4 / Muthu Graduate / Depth gauge.