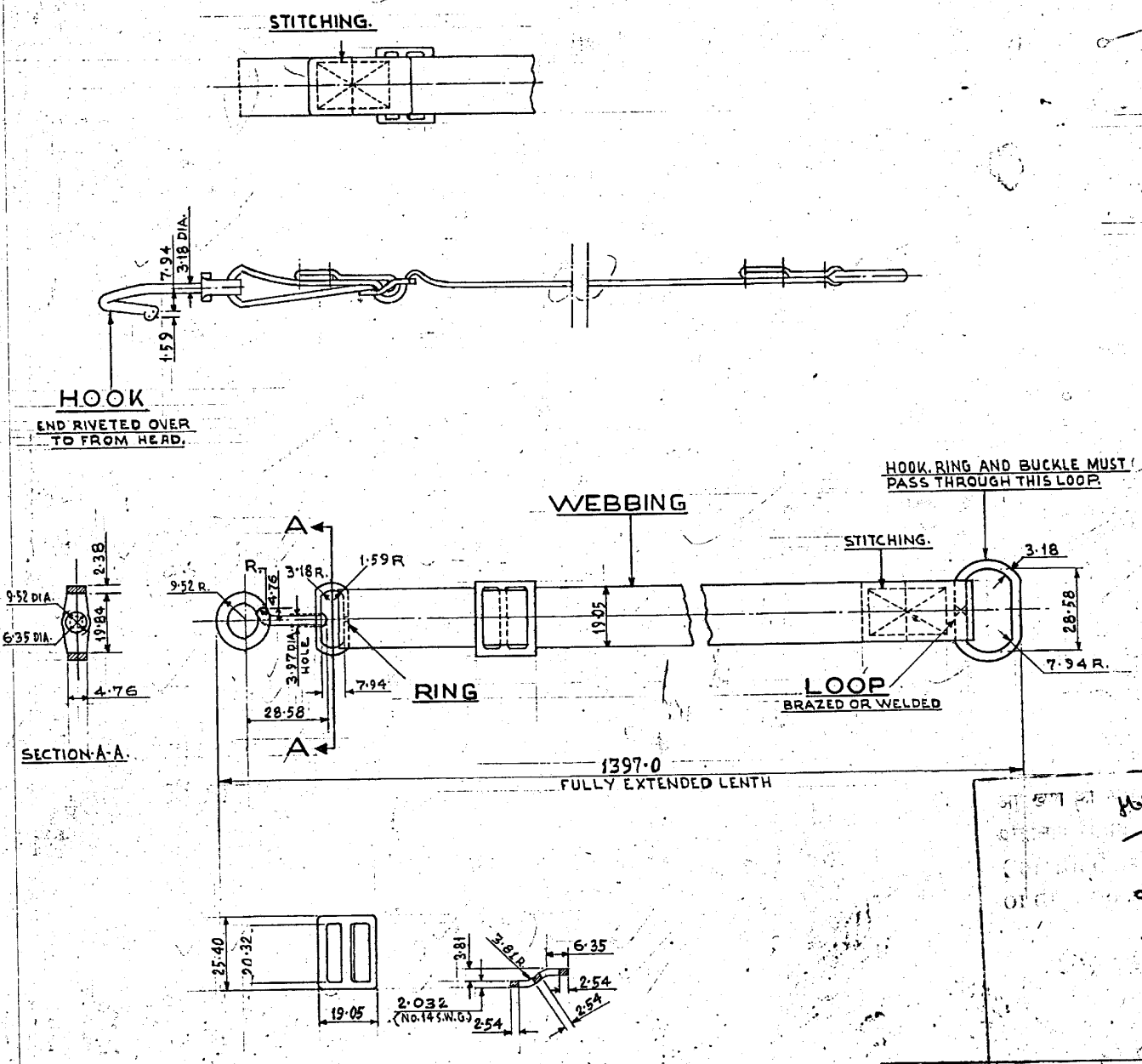

MATERIAL:-
HOOK AND LOOP - BS. 1052 OF 1942 ANNEALED CONDITION.

RING - BS 970 PT. 1: SEC. 2 Gr. 070 M-20
ALT. MATL. FOR RING :- STEEL SHEET / STRIP TO SPECN. BS 1449 : PT. 1-1972 SEC-4 CS 30.

ALT. MATL.
HOOK AND LOOP :- IS : 280 / 1978 ANNEALED SOFT.

MATERIAL :- BUCKLE :-
BS 1400 SC B3 OR IS : 292-1961 Grd. 3
2870 CZ 108 1/4 HARD OR IS : 410 CU. Zn. 37 HA.

WEBBING:-
COTTON WEBBING. KHAKI. WATER PROOF. WOVEN WITH SELVEDGES. TO BE STITCHED WHERE SHOWN WITH LINEN THREAD 15/3 CORD. DYED KHAKI. APPROX 8 STITCHES PER 25·4 mm.

OR

COTTON WEBBING OLIVE GREEN THICK 19·05 TO SPECN. IND/TC/0344 (CURRENT ISSUE). WOVEN WITH SELVEDGES. TO BE STITCHED WHERE SHOWN WITH SEWING COTTON 9/22 S OLIVE GREEN. APPROX. 8 STITCHES PER 25·4 mm.

FINISH:-
METAL PARTS:- PHOSPHATE TO SPECN. JSS 0466-01: 1994 CLASS II PAINT R.F.U. FINISHING. AMMUNITION INSTEAD STOVING BLACK SPRAYING FOR SMALL ARMS TO SPECN: JSS: 8010-32 [illegible]
INSTEAD OF STITCHING. THE ENDS AT A & B MAY BE MADE AND SECURED BY COPPER RIVETS IN ANY APPROVED MANNER.

NOTE FOR SPECN.
FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

FOR EXPLANATION OF DIMENSIONING. ETC. SEE DD NOTE SHEET No. 3 (LATEST ISSUE)

METRIC

AUTHY	DATE	ZONE	BRIEF RECORD.	SIG.
262.18-SA	5-6-06		INFINISH SPECN. AMENDED.	
20564-SA	11.11.89		PROT. FINISH AMENDED. CLOTH NEGATIVE RETRACED AND DRAWING RE-SEALED	
			PREVIOUS D(I) Nos. 14883-SA, 14950-SA, 17212-SA, 17689-SA, 19228-SA.	

	DATE	NAME
DGN.		
DRN.		
CHD.		
TRD.	12-9-89	
COMR.		

T(C) D.O.

SCALE:- 1:1

SEALED:- DC(I) 14883-SA, DT. 15-11-76

ASSY. DRG.

MATERIAL:- AS STATED.
DIMENSIONS ARE IN MILLIMETRES.

SLING, 9mm. STEN MACHINE CARBINE, Mk. 2 (LA)
WEBBING, 55-IN. LONG, ADJUSTABLE WITH STEEL LOOP & HOOK.

CQA(SA)/CHAPUR.

APPROVED. DT. 18-4-67
CL. NEG. RE-TRACED

DESIGNER'S REF.

DS. CAT. NO.
1005-001003