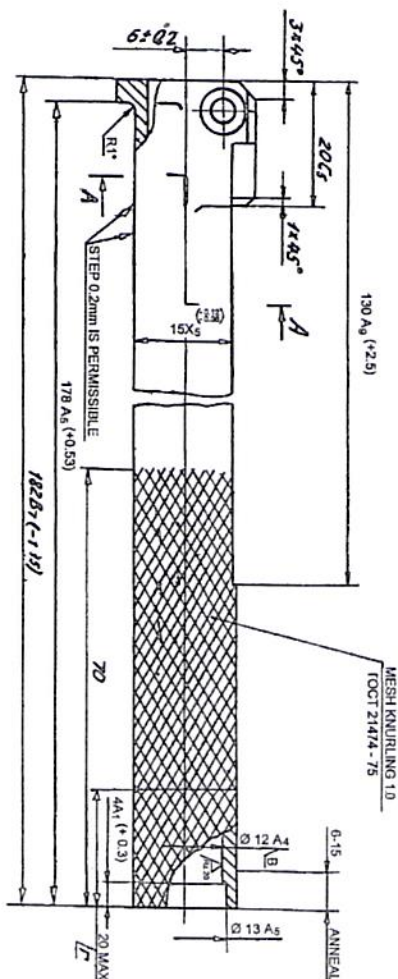
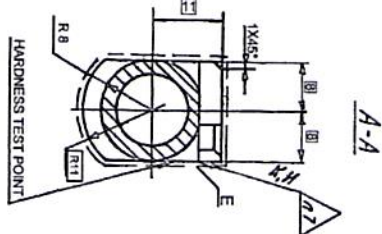


2A42.05.073



(✓) Δ_{RZ40}

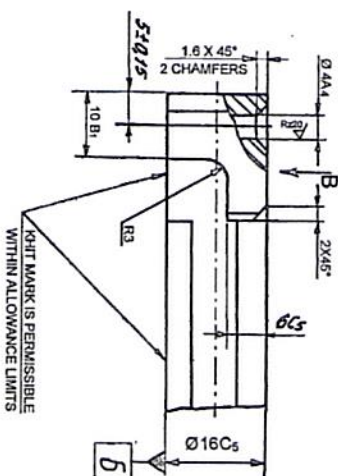


AMENDMENT NOTICE NOS.
A242 - 1269 T - 88 dtd 0-3-88
(P.1332669)
ZM42 - 1303 T - 88 dtd 26-12-88
(P.1912669)

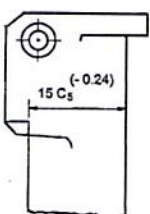
UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE: 21/9/23
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016

- 1 HfO_2 43.5 - 51.5
- 2 * Size to be ensured by tools
- 3 * Size given in relation to base B
- 4 Inner coating with $R \approx 0.4$ mm
- 5 Blunt sharp edges to $R \approx 0.6$ mm
- 6 Coating: accelerated electrolless plating with chromate treatment
- 7 Stamp
- 8 ON SECTION F SIZE B MAY INCREASE TO 12 A₅
- 9 TOLERANCE MAXIMUM COUPLER E IN RELATION TO BASE B Φ IS 0.2 mm

INDIGENOUS MAT.:
BS: 970 P 1-160, GDE 617 M40, IN 2" CONDITION
OR
IS: 5517-93, DESIGN 40 IN 0 Cx 4 Mo3 URS 30 mm
(TENSILE STRENGTH 1500 MPa MIN)



VIEW B



9.9.06		SCANNED & PRINTED WITHOUT CHANGE		DO QA(W)	
DATE	AUTHORITY	ZONE	AMENDMENTS	ISS	DO
PREP'D DO: Nbr-16407-W; 10805-W; 16075-W; 17225-W; 17755-W; 18174-W; 18255-W; 18291-W			DO QA(W)		
18014-W & 18045-W DT. 13-1-04			DO QA(W)		
ORIG BEALED:- 18174-W DATED 22-8-95			DO QA(W)		
DRAWN:-		CHD:-	AEST ENG:-		
SCANNED - JUKESH		CHD:- ABK	DATE:-		
		ABSP	SCALE:- 2:1		
MATERIAL:- STEEL 300XA OCT 3-49-80		DO	ESTD. mess:- 0.12		
PROTECTIVE FINISH-					
HANDLE हँडल DESIGN No. 22A2.05.073					
ISS CAT No. 22A2.05.073 QA(W), JABALPUR					