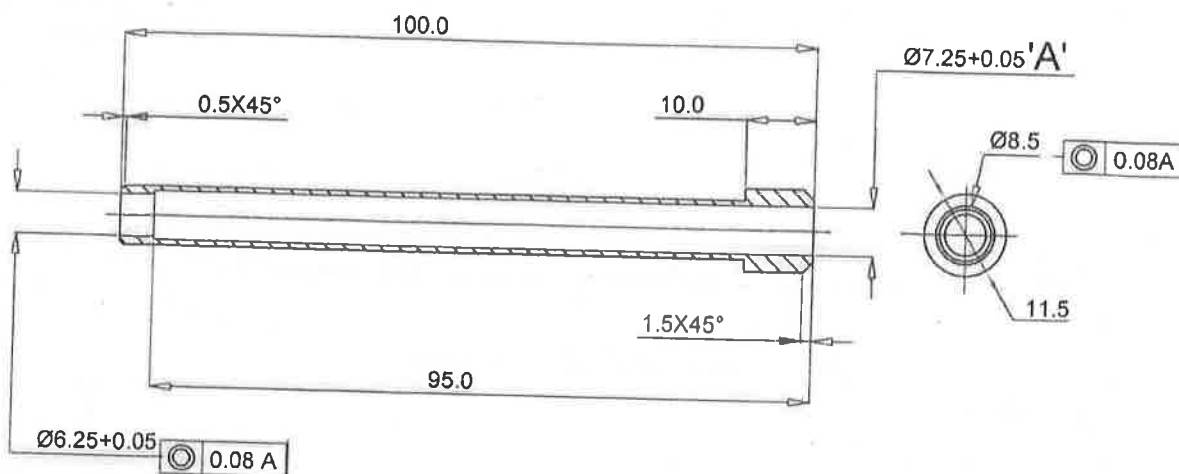


1	2	3	4
ISS 0 0 0 0	0 1 0 0	V 9 0	AA 0 0
S 2 0	SS 3 0	IC 4 0 2 0	

GEN.TOL.MEDIUM/COARSE/FINE CLASS
TO IS:2102

DRAWING CONVENTION CONFIRM TO INDIAN STDS
DIMN IN mm UNLESS OTHERWISE STATED



NOTES:- 1) REMOVE ALL SHARP EDGES AND BURRS.
2) HARDNESS:- 350 TO 400 H.V.

3	29/08/17	M-38	MATERIAL & HARDNESS CHANGED		
2	5/1/16	M-31	DIMN. Ø7.25+0.05 WAS Ø7.0+0.1 DIMN. Ø6.25+0.05 WAS Ø6.0+0.1	B-4 C-1	
1	7/3/14	M-21	DRG. REVISED		
R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN
DRN	PRANAV	CHD	MATERIAL :- STEEL IS:5517-1993,Gd 40Ni6Cr4Mo3(En-24)		
APPD DATE	29/08/2017	FOR DIRECTOR	PROTECTIVE FINISH :- PHOSPHATED TO SPECN. IS:3618-1966,CLASS 'B'		
SEALED DATE					
SCALE 1:1	EST MASS	TITLE			
DESIGN AUTHORITY ARDE	TUBE REAR SPRING RECOIL				
DRG NO	0 2 0 4	0 3	0 2	0 0	0 6
PART NO	0 0 1	0 0 D D			
DS CAT NO	AHSP				