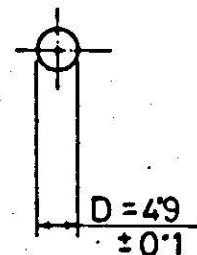
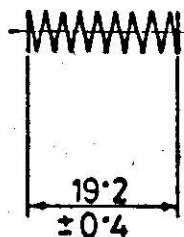


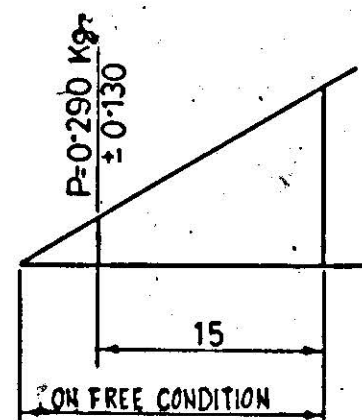
719000-0985

ON
D.S.CAT

DIMNS. ARE IN m.m.



1. WIRE DIAMETER: 0.5 ± 0.01
2. MINIMUM NUMBER OF COILS: $9\frac{1}{2}$
3. MAXIMUM SOLID LENGTH: 5.8
4. HELIX: LEFT HAND OR RIGHT HAND
5. CHECK DIA. MAX. BY MEANS OF A RING, THE THICKNESS OF WHICH IS 10 mm.
6. END COILS HAVE TO BE SQUARED AND ENLARGED TO DIA. 5.5 ± 0.1

HEAT TREATMENT:

THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES

DC No. 27017-SA, DT. 27-01-2007

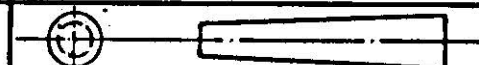
04.06.2002.	25384-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.		CD	MAL
19.10.2001	25159-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		CD	MAL
		PREVIOUS D.C.NOS. 15550-SA, 16511-SA, 17610-SA, 21670-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.
SEALED:- D.C.No. 25384-SA DT. 04. 06. 2002.				SIGN.	

DRN. CHD. TRD. *Kurama* COMP. *M. Banerji* AHSP CQA(SA), ICHAPUR

SCALE :- 1:1 EST. MASS :- ASSY. 1005 - 006824

DT. 19.10.2001 I/C: D.O. APPROVED DT. NEG. RE-TRACED

MATERIAL:- IS: 4454 PT-1, 2001 GRADE DH. 0.5mm



D H.I./HARDNESS:-

DGNR'S
REF.

PROTECTIVE
FINISH :-

PHOSPHATE TO SPECN. JSS:0465-01
:1998 CLASS II(ACCELERATED) OL
FINISH.

PART NO. 65 BD

DRG. NO. A 1335

NOMENCLATURE:

CENTRAL PAWL SPRING

D.S.CAT.
NO. 5360-000514