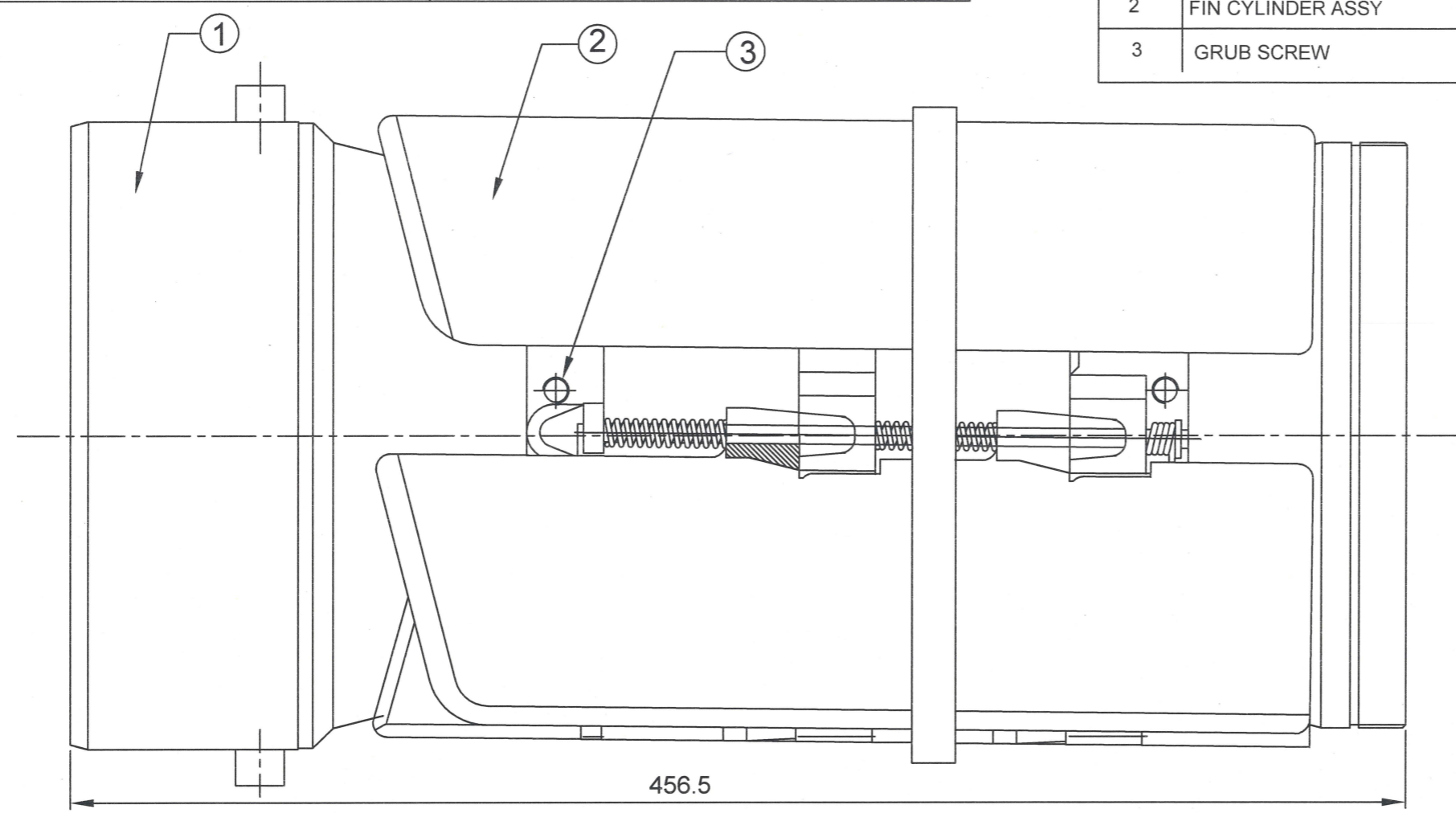


1 2 3 4 5 6 7 8

ISS C V AA S SS IC DRG No  
 A P 0 0 0 0 0 9 0 1 0 1 0 2 0 3 0 9 8  
 GEN TON : MEDIUM CLASS TO IS : 2102  
 DRG CONVENTIONS CONFORM TO INDIAN STD. DIM IN mm UNLESS OTHERWISE STATED

LIST OF COMPONENTS			
SI.No.	NOMENCLATURE	DRAWING No.	QTY
1	NOZZLE ASSY (FLIGHT)	86030201061000012PA	1
2	FIN CYLINDER ASSY	860302010611000000PA	1
3	GRUB SCREW	STD UNBRAKO SOCKET SET SCREW (M8 X 1.25 X 8 LONG) / IS:6094 - FP	8



TAPAN SHARMA  
 तपन शर्मा  
 LT COL  
 ले. कर्नल  
 DY CONTROLLER  
 उप नियंत्रक  
 FOR CONTROLLER  
 कृते नियंत्रक



NOTES :

- 4 HOLES (M8x1.25Px8 DEEP) TO BE DRILLED & TAPPED ON CENTER OF 4 LUGS OF NOZZLE FRONT SUCH THAT THE EDGE OF THE FIN CYLINDER SHOULD REST ON NOZZLE REAR
- 4 HOLES (M8x1.25Px7 DEEP) TO BE DRILLED & TAPPED ON NOZZLE REAR
- THE ABOVE OPERATIONS SHOULD BE CARRIED OUT AFTER PNEUMATIC TESTING
- PNEUMATIC LEAK PROOF TEST TO BE CARRIED OUT AT 2 BAR PRESSURE. FOR 1 MINUTE
- ANGLE BETWEEN AXIS OF CONVERGENT AND DIVERGENT CONE SHOULD NOT BE MORE THAN 7 MINUTES AS CHECKED PREFERABLY IN A 3D MACHINE AFTER INTEGRATION OF NOZZLE ASSEMBLY WITH FIN CYLINDER ASSEMBLY.
- FOR QA & QC REFER SPECIFICATION NO. ARDE / SPECN / PINAKA / RKT-11.

R No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN P K SINGH		CHD V P KOLI	MATERIAL :--		SIGN	
APPD DATE 27.11.19		G S GUNNAPURE FOR DIRECTOR	PROTECTIVE FINISH :--			
SEALED DATE			ASSY DRG. No. :-- 8603 02 01 00 01 000 12PA			
SCALE 1:2		EST MASS 20.5 kg.	TITLE	<b>STABILIZER ASSEMBLY</b>		
DESIGN AUTHORITY ARDE						
DRG No	8603	02	01	01	06	000 00PA
	IC	SS	S	AA	A	C SST
PART No	DS CAT No			AHSP		

1 2 3 4 5 6 7 8