



- NOTES:-**
- 1) INTERNAL DIMENSION OF BOX 353 ± 1 SQ. x 647 ± 1 HEIGHT.
 - 2) OUTSIDE DIMENSIONS OF BOX WILL BE AS PER I/S DIMS. OF THE BOX.
 - 3) FOR ITEM NO. 1- CRAFT PAPER OF 150 GSM, 7 PLY, TRIPPLE WALL CONSTRUCTION, VERTICAL NARROW FLUTING OF 7mm THICK TO BE USED.
 - 4) WATER ABSORPTION SHALL NOT BE MORE THAN 155 gm/sq. meter AS PER I.S.:2771 (PART 1), 1990 WITH AMENDMENT UP TO 1998.
 - 5) EACH BOX TO HOLD COMPONENTS OF MASS 27Kg.
 - 6) BOX & FITMENTS TO BE MARKED WITH THE MANUFACTURERS NAME/INITIAL OR TRADE MARK & MONTH/YEAR OF MANUFACTURE
 - 7) GENERAL WORKMANSHIP & FINISH SHALL BE GOOD THROUGHOUT.
 - 8) WHEN MINIMUM 6 NOs. OF LOADED BOXES ARE STACKED ONE ABOVE THE OTHER FOR 24 HOURS, THE BOX AT THE BOTTOM SHOULD NOT SHOW ANY DISTORTION OR BUCKLING.
 - 9) AFTER THE DROP TEST THE BOX OR THE CONTENTS SHOULD NOT SHOW ANY SIGN OF DAMAGE.
 - 10) SPECIFICATION - I.S. 2771-PART 1, 1990. WITH AMENDMENT UP TO 1998.
 - 11) WEIGHT OF EMPTY BOX = $1.76 \text{ Kg} \pm 300 \text{ gm}$.
- INSPECTION NOTE:-**
 DROP TEST OF LOADED BOX AFTER STRAP BINDING SHALL BE CARRIED OUT FROM THE HEIGHT OF 1.4 METER ON A HARD SURFACE OF STEEL. THE TEST SHOULD BE CARRIED OUT 3 TIMES EACH ON 3 DIFFERENT SURFACES LENGTHWISE, BREADTHWISE & HEIGHTWISE.

[Signature]
 JtGM/NCC

ITEM	NO. OFF	DESCRIPTION	REMARKS
7	AS REQD.	DOUBLE ROW M.S. STAPLES 12x3x0.8 THICK	
6	2	SHOCK ABSORBER (TOP & BOTTOM)	
5	02/4	SHOCK ABSORBER (SIDES)	
4	2	PARTITION	
3	1	MOUTH SUPPORT	
2	1	BASE SUPPORT	
1	1	PACKING BOX	

DT. 20.4.12		DRAWN <i>[Signature]</i>		ORDNANCE FACTORY AMBARNATH			
REF.: AS PER DIRECTIVE BY SR. GM'S COMMITTEE REPORT: WEIGHT OF EMPTY BOX 1.76 Kg ± 300 gm ADDED.		CHECKED <i>[Signature]</i>		PACKING BOX FOR			
1. 30/4		SIGN. <i>[Signature]</i>		CARTG. CASE AK 100			
BRIEF NOTES		SIGN. <i>[Signature]</i>		DRG. NO.- CC100 / SK / 2107/A			
AMENDMENTS		SIGN. JWM/DDO		SCALE	DATE	PROJECT	SHEET N ^o
				N.T.S.	18.04.2008	3rd <	1/2

FOR ALL SPECIFICATIONS REFER TO THE DRAWING AND THE DRAWING IS THE FINAL AUTHORITY.