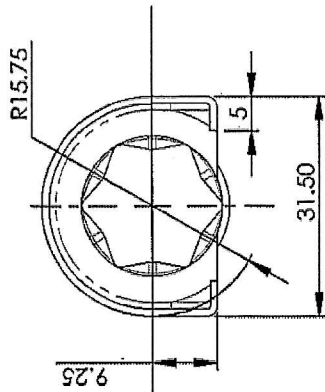
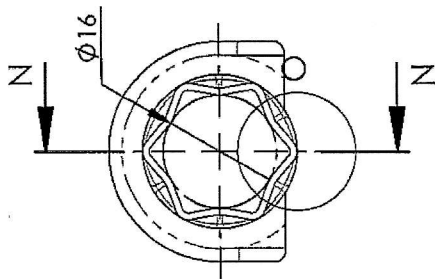
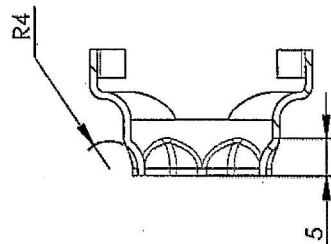


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SECTION N-N



Material : Steel Sheet 1.0 mm

BS:1449 Pt.1	1983	Gr.	CS40 Sec-4
(or) BS:1449 Pt.1	1983	Gr.	CS50 Sec-4
(or) BS:1449 Pt.1	1983	Gr.	C60 Sec-4
(or) BS:1449 Pt.1	1983	Gr.	CS70 Sec-4
(or) BS:1449 Pt.1	1983	Gr.	CS80 Sec-4

Hardened and Tempered to : 290-350 HV

Protective Finish :

Accelerated Phosphating to Specn.
0465-01-1994 Class II Oil Finish

Blunt: Sharp Edges to 0.4 R

DETAIL O

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE... 28.2.19

Design & Drawing Office
Ordnance Factory
Trichirappalli 600022

SIGNATURE &
DATE:SUB: **Front Cup**

FOR: Upper Hand Guard Assy

OF: TRICHY ASSAULT RIFLE

DES. REF. NO. K-2054

DRG. TAR-K-2054

ORDNANCE FACTORY
TIRUCHIRAPPALLI-16.



SHEETS: 1

SHEET No.: 1

TRACED

DRAWN

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PRODN.

DIV. OFFICER/

D&D

N. 10/08/2018.

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N. 10/08/2018.