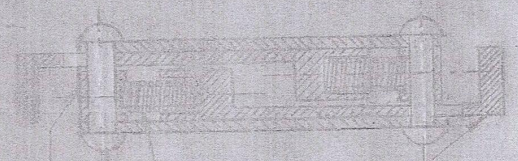


SECTION-XX



SECTION-YY

PACKING CLAUSE

EACH RELEASE UNIT SHALL BE PACKED IN A POLYTHENE BAG OF SUITABLE SIZE AND THE LENGTH OF THE BAG TO BE HEAT SEALED AT BOTH ENDS. THIS SEALED BAG SHALL BE PACKED IN A SUITABLE SIZE OF CARTON TO NOB. OF SUCH CARTONS SHALL BE PACKED IN A C.W.P. DULY LINED WITH PAPER PACKING WATER PROOF. ONE RELEASE UNIT IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING CAT. NO. OF DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER. THE PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE ADDRESS OF THE CONSIGNEE, CONSIGNOR, CAT. NO. NOMENCLATURE OF THE STORE, THE YEAR OF MANUFACTURE, TOTAL NO. OF PACKING CASES AND THE NO. OF INDIVIDUAL PACKING CASE IN A CONSIGNMENT.

8	9	RIVET	2
7	8	STOPPER	2
6	7	COMPRESSION SPRING	2
5	6	SIDE JAW	2
4	5	SEMI NUT	1
3	4	WASHER	1
2	3	CENTRAL PIN	1
1	2	BODY	1
-	1	ASSEMBLY, DETAIL INDEX	

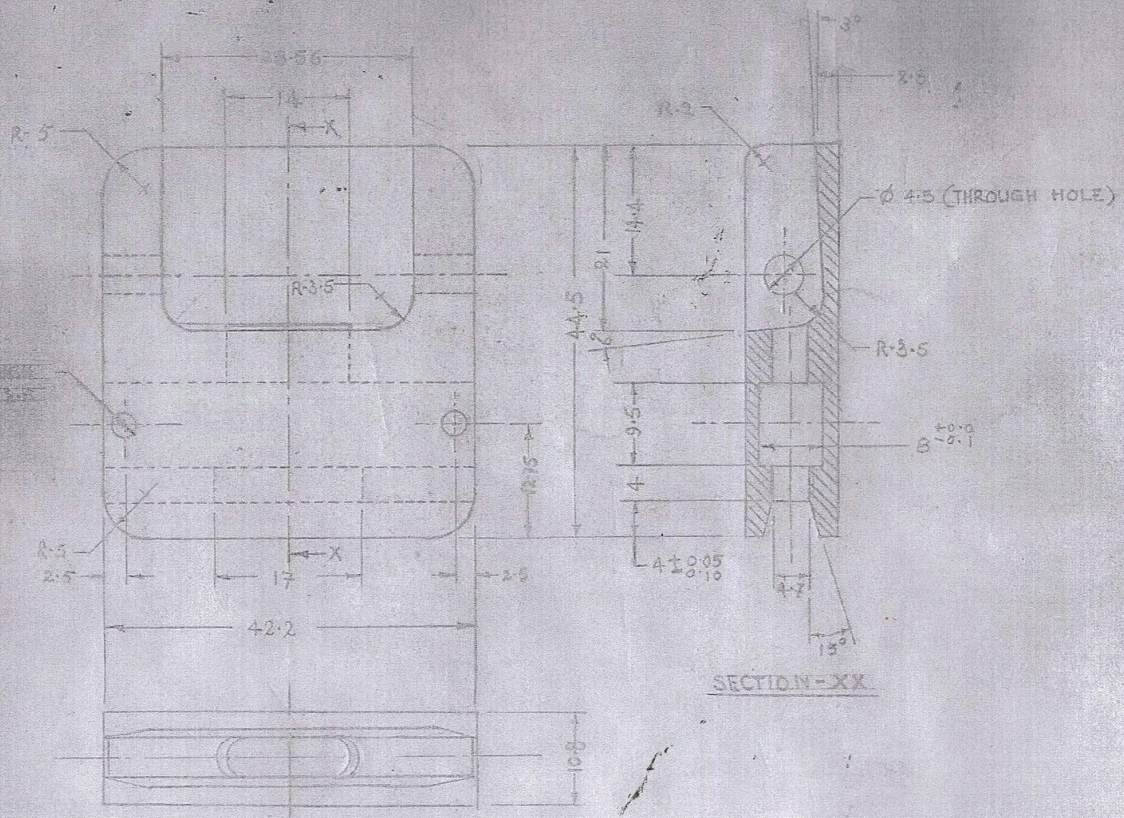
DETAIL N. SHEET NO. NOMENCLATURE IN D.E.E. DRAWING

DETAIL INDEX

PER	S. CHAWAN	DRD	MATERIAL	ADRDE, ARA
CHKD			FINISH	
TRF			HEAT TREATMENT	
DES				
SCALE: 2:1	PROG. DEPA			
	SIV. DEAN.			
ASSEMBLY				
LOCK RELEASE UNIT				

PACKING CLAUSE INCLUDED

1

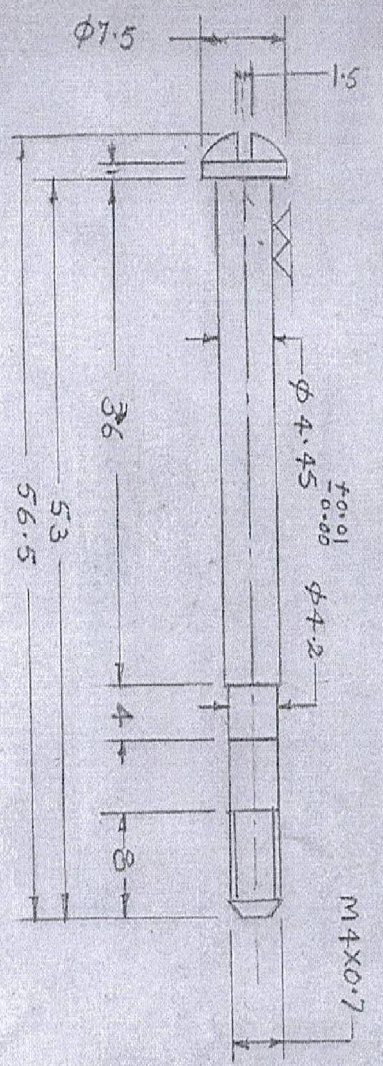


SECTION - XX

1 OFF

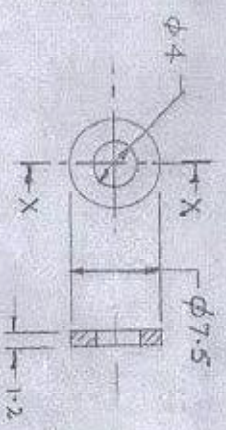
DESIGN	DRG	MATERIAL	PAU ALLOY AL-19	APPROVE	AGRA
CHD	98074	AS PER	IS 739		
PROJ		FINISH	TO BE FINISHED SMOOTH		
COMP		TOLERANCE	TO A MINIMUMNESS DE		
SCALE	1:1	PROJ OFFER	1961		
REVISIONS		DIV HEAD	100-100 IN BY 5KG LOAD		
			BODY		
			QUICK RELEASE UNIT		

2



1-OFF

REV. DATE	ZONE	AUTHORITY	BRIEF RECORD	0%
DIRG S.C. SHARMA		D.R.D.	MATERIAL EN-16 AS PER B.S. 970 PTL: 1983	0%
END DATE		0%	FINISH: TO BE FINISHED SMOOTH AND BRIGHT	
SCALE: 2:1		PROJ. OFFR	HEAT TREATMENT	
		DIV. HEAD		
DIMENSIONS TOLERANCE AS PER IS: 2102 COARSE			APPROVED PROD. DIRECTOR DRG. NO.: (6) DRD/1369 DRD/2672	
CENTRAL PIN QUICK RELEASE UNIT			ADDRDE, AGRA	

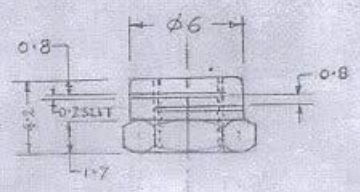
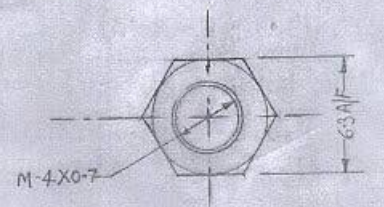


SECTION-XX

1-0FF

R.N. DATE ZONE AUTHORITY		BRIEF RECORD	
GRN S.C. MARK	PRD.	MATERIAL L.M.S. REF. 187280	
CHD.	54	FINISH TO BE PHOSPH. SMOOTED & CO. PLATED AS PER IS: 1572-1986.	
TRD.	o/c	P.G.D.	
COMP.			
STATE: 23: 1	PRD. OFFR. PRD	HEAT TREATMENT	
DIMENSIONS GIVE IN MM		WASHER	
TOLERANCES AS PER IS: 1572-1986		QUICK RELEASE UNIT	
APPROVED		DRG. DESIGNED (G.M.)	
P.D. DR. AGRA		DATE / 13/09/13	

4



1-OFF

R.No	DATE	ZONE	AUTHORITY	BRIEF RECORD	c/c	PGD
------	------	------	-----------	--------------	-----	-----

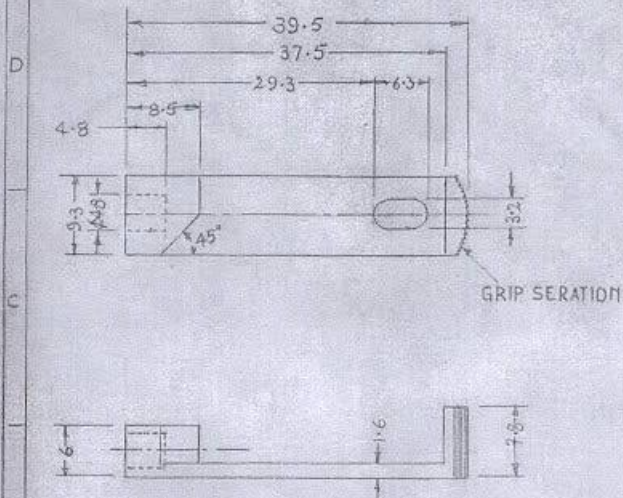
DRN	S.C.SHARMA	DRD	MATERIAL:- CARBON STEEL AS PER B.S.970-P11:1983	ADRDE, AGRA
CRD			FINISH:- TO BE FINISHED SMOOTH & GALVANIZED AS PER IS:1572:1986-Fe/Zn	
TRD			HEAT TREATMENT:-	
Comp		PGD		

SCALE:- 4:1	PROJ. OFFER	DRD	APPROVED
DIMENSIONS ARE IN MM	DRD		
TOLERANCE			
TEL:- 2127, 2082			

SLIT NUT
QUICK RELEASE UNIT

PROG. DIRECTOR (G.A.)
DRG. No. (a)
ADRDE/1507
18/07/88

5

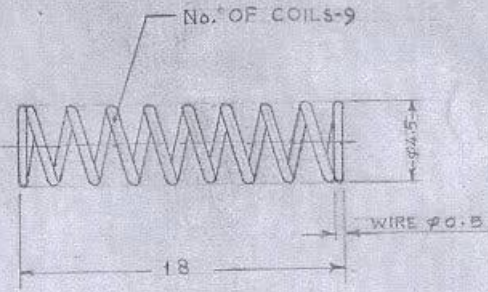


2 OF F

DRW	DATE	ZONE	AUTHORITY	BRIEF RECORD		a/c	PGD
DRW S. SHANMUGAN			DRD	MATERIAL: STAINLESS STEEL AS PER BS 3100-1978 (ISO 3070)		ADRDE, AGRA	
CHK			U/c	FINISH: SMOOTHLY FINISHED & POLISHED BRIGHT			
TRD			PGD	HEAT TREATMENT		APPROVED	
COMP			DIV. HEAD				
SCALE: 1:1				PROJ. OFFR.		PROG DIRECTOR (A.A.) DRG. No. (a) ADRDE/1369	
DIMENSIONS ARE IN MM				SIDE JAW QUICK RELEASE UNIT			
TOLERANCE							
FITTING CASE							

DRP/257

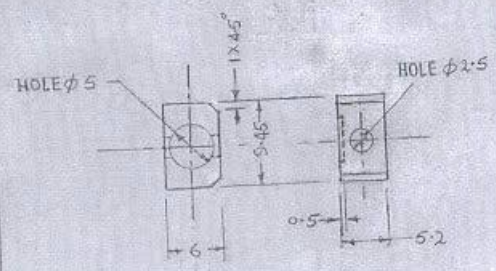
6



2-OFF

R.N. DATE ZONE AUTHORITY		BRIEF RECORD		o/c PGD	
DRN	S.C. SHARMA	DRD	MATERIAL: SPRING STEEL WIRE AS BS 1408 C	ADRDE, AGRA	
CRD	PGD	PGD	FINISH: TO BE SMOOTHLY FINISHED POL. PLATED AS PER IS 1572-1986 IS 1572-1986	APPROVED	
COIN	o/c	PGD	HEAT TREATMENT:-	Spring	
SCALE: 4:1	PROJ. OFFR.	DR. HEAD		PROG. DIRECTOR (Q.A.)	
DIMENSIONS ARE IN MM			COMPRESSION SPRING		
TOLERANCE			QUICK RELEASE UNIT		
(S: 2102) COARSE			DRG. No. (A) ADRDE/1307		

7



2-OFF

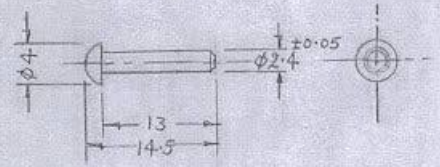
R.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		o/c	PGD
DRN S.C.SHARMA			DRD	MATERIAL: TEFLON		ADRDE, AGRA	
CHD			<i>SL</i>	FINISH: SMOOTH			
TRD			o/c	PGD	HEAT TREATMENT		APPROVED
COMP			PROJ. OFFER	<i>ML</i>	DIV. HEAD		<i>Spangh</i>
SCALE: 1:1				STOPPER		PRG. DIRECTOR (Q.A.)	
DIMENSIONS ARE IN MM				QUICK RELEASE UNIT		DRG. No. ADRDE/1363	
TOLERANCE IS UNLESS OTHERWISE SPECIFIED						DRG. No. ADRDE/1363	

4 3 2 1

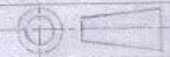

SHEET 9 OF 9

(8)

D
C
B
A



2-OFF

W.No.	DATE	ZONE	AUTHORITY	SKILL RECORD		o/c	PGD
DRN S.C. SHARMA			DRD	MATERIAL:- CARBON STEEL AS PER B.S. 970:PTI:1983		ADRDE, AGRA	
DRS				FINISH:- TO BE SMOOTHLY FINISHED			
TRD				Zn PLATED TOP MIN. THICKNESS OF			
COMP.			o/c PGD	HEAT TREATMENT:-		APPROVED	
SCALE:- 2:1			PROJ. OFFER			 PRG. DIRECTOR (R.A.)	
DIMENSIONS ARE IN MM			DIV. HEAD.	RIVET		DRG. No. (A)	
TOLERANCE				QUICK RELEASE UNIT		ADRDE/1369	
IS: RIBS, COARSE							