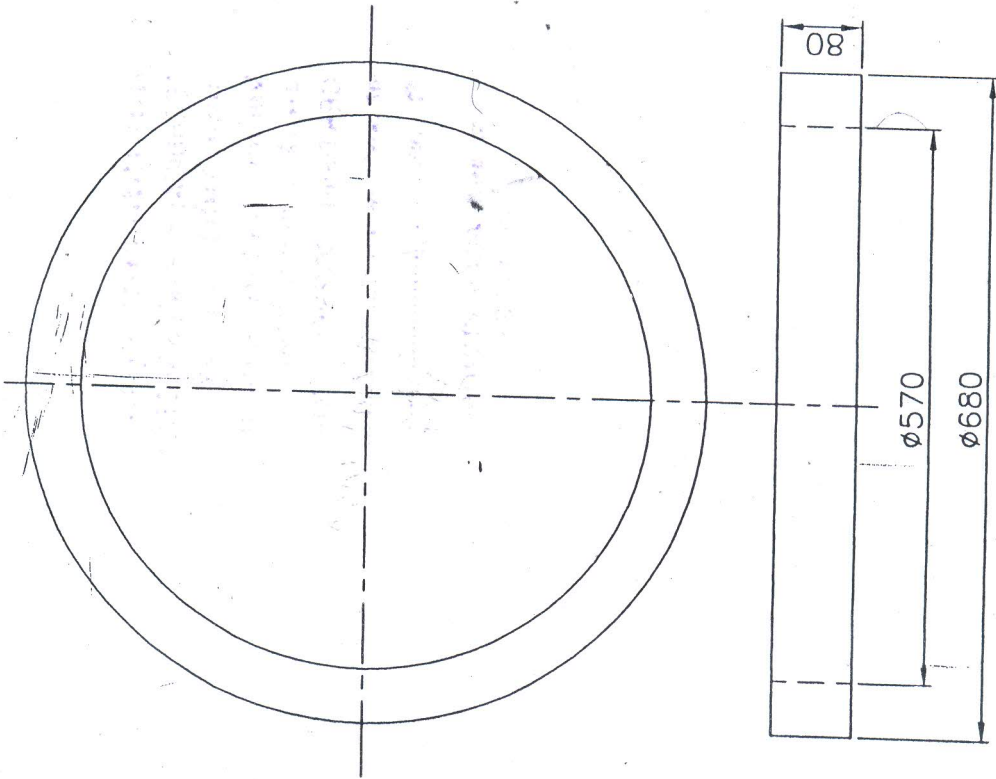


BLANK DRAWING



NOTE:

1. STEEL - SAND CASTING.
2. UNSPECIFIED LIMIT DEVIATIONS ARE AS PER IS: 1:166.
3. DRAFT - 2° MAX.
4. ALL DIMENSIONS ARE IN mm.
5. BLOW HOLES ARE NOT ALLOWED.

ⓑ -6- MATERIAL :

STEEL CASTING TO IS: ~~2644-79~~, GRADE-3, CS 840

ⓑ 7- ALTERNATE MATERIAL :

STEEL BS: 970 Gr. 817 M40 (EN24)

ⓑ 8. FOLLOWING PHYSICAL PROPERTIES ADDED.

a) TENSILE STRENGTH: 102 kg/mm² (MIN)

BLANK SIZE: $\phi 680 \times 570 \times 80$ mm THK

b) ELONGATION : 11% (min)

c) HARDNESS : 250 - 310 BHN.

15/10

QTY./VEH 01
USED ON 645-01-7307-1

16/7/20 APPROVED 19/8/20 15/10	ⓑ	6. DELETED. 7. MATERIAL WAS ALTERNATE MATERIAL 8. TECH. NOTE ADDED.	IN TECH. NOTE ADDED. USED ON COLUMN AMENDED. MATERIAL COLUMN AMENDED. DWG. AMENDED TO 11RD ANGLE PROJECTION.	NATURE OF AMENDMENT
Ⓐ				
ISSUE	APPROD.			
APRD. SKV				
CHKD. MVL				
DRWN. D.V.R.				
NAME	SIGN	DATE		
DRG. NO: 645-01-7311+2/AB				
BLANK, UPPER RACE RING (CASTING DRAWING)				
ORDNANCE FACTORY MEDAK				
MATERIAL:				
11rd: ANGLE PROJECTION				
SHEET NO SCALE WEIGHT				

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DATE: 22/08/07 D.G.HGS