

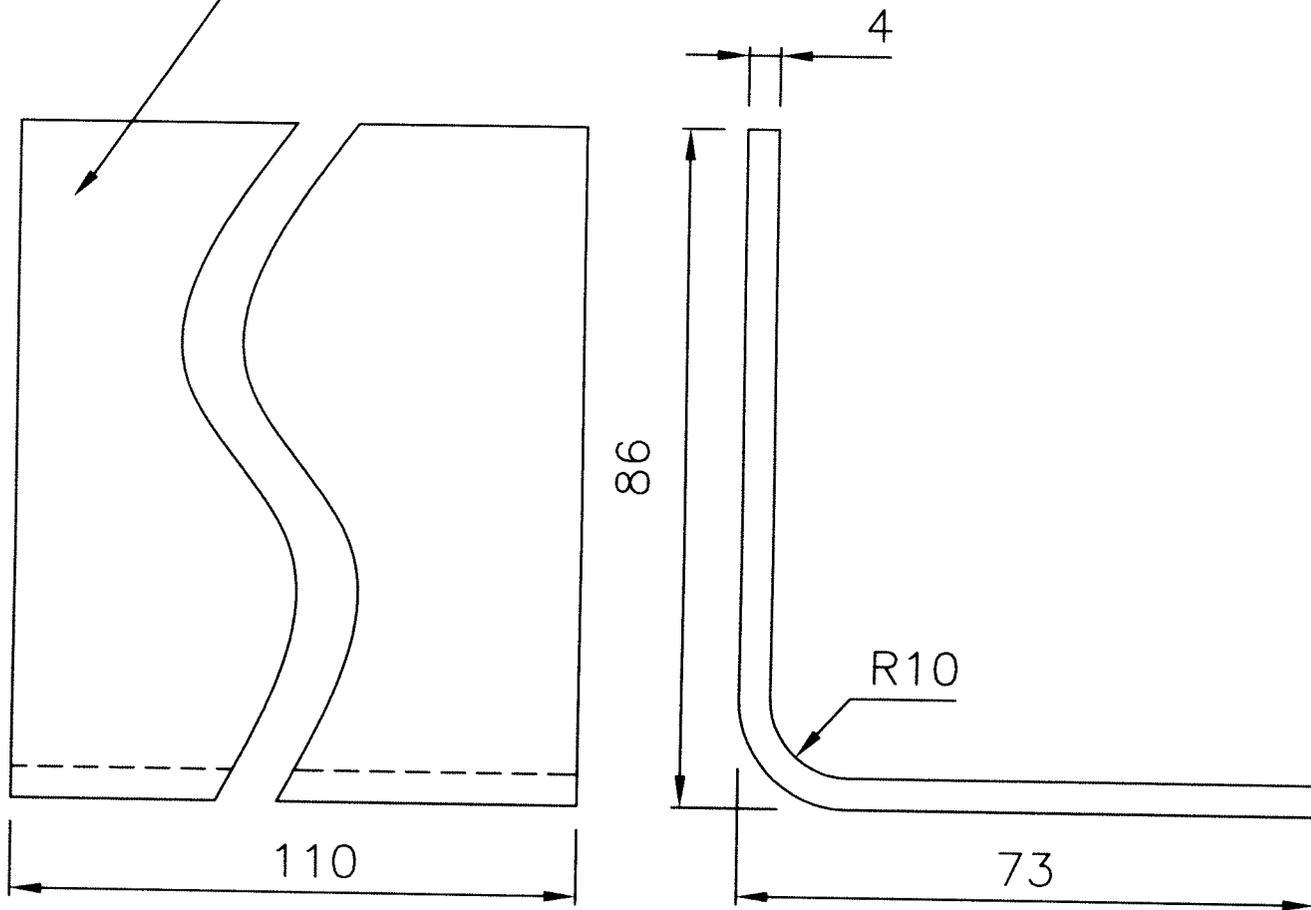
SECTION AT 'X-X'

PROCESS : MACHINING

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD QA
	DATE	NAME	HDS	MATERIAL: STEEL ALLOY 709M40/B17M40 (EN-19/EN24), AS PER BS:970	ADRDE ; AGRA	
DRAWN		SKS	<i>[Signature]</i>	FINISH: AS PER ANNEXURE "A" GREY		
CHECKED		<i>[Signature]</i> JCD	OI/C JCD PGD			
TRACED				HEAT TREATMENT: HARDENED & TEMPERED TO 32 ± 5 HRC	APPROVED <i>[Signature]</i> HEAD (Q.A.)	
COMPARED			<i>[Signature]</i>	QTY.: 1No.	DRG.No. ADRDE 1403 01 01 07 02	
SCALE: NTS			O/I/C D&S			
ALL DIMENSIONS IN MM			BUSH-BRACKET MODULE HD SYSTEM FOR AN-32 AIRCRAFT			
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 VERY COARSE						



NOTE: HOLE DRILLED AFTER ASSM.



PROCESS : FABRICATION

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		OI/C	PGD
DRAWN		SKS	HDS		MATERIAL: STEEL ALLOY 709M40/817M40 (EN19/EN24), AS PER BS:970	ADRDE ; AGRA	
CHECKED		JCD	JCD	PGD		FINISH: AS PER ANNEXURE "A" GREY	
TRACED					HEAT TREATMENT:		APPROVED
COMPARED							
SCALE: NTS						HEAD(Q.A.)	
ALL DIMENSIONS IN MM				OI/C D&S	QTY.: 1No.		
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 VERY COARSE			PLATE MODULE HD SYSTEM FOR AN-32 AIRCRAFT			DRG.No. ADRDE 1403 01 01 08 01	

