Item Specification: OXYGEN FREE COPPER STRIP TO SPECN:BS EN 1652-1997 DESIG CU- OF-CW 008A CONDITION H 065, UTS-240 N/MM SQUARE AND ELONGATION-15% MINIMUM HAVING STRAIGHT LENGTH OF 2.5 TO 3 METER, SIZE: 92 +/-1 MM WIDE X 4 +/-0.1 MM THICK Item Code: 0728700091

## **MONITORING INSTRUCTIONS FOR VENDOR**

- 1. Firm has to submit pre inspection test report heat wise /lot wise from NABL accredited / PSU / Govt. approved lab for the following properties specified in the nomenclature and specification, along with supplied material. Sampling procedure will be followed in accordance to the specification.
  - (i) Chemical composition
  - (ii) Hydrogen embrittlement test
  - (iii) UTS as per nomenclature
  - (iv) Elongation as per nomenclature
  - (v) Hardness as per specification
- 2. The material are to be supplied as per dimensions & condition specified in the nomenclature. Firm has to submit inspection report / dimensional report along with supply.
  - 3. Test report to give reference of OFAJ supply order.
  - 4. For quality aspects not explicitly mentioned, the specified specification will be followed.
- 5. Firm to take all necessary precautions for proper packaging and surface protection to avoid corrosion, damage during handling, transporting and storage.
  - 6. Material will be subjected to surveillance quality check on receipt at consignee end.
  - 7. MIS will be sentenced within one month after receipt of material at OFAJ.
  - 8. OFAJ team may visit the firm for Process / Quality Audit.