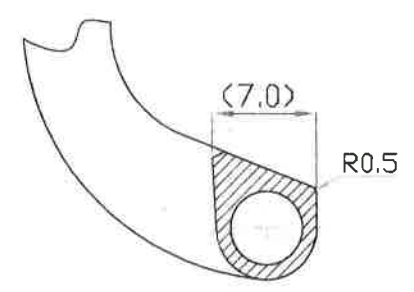
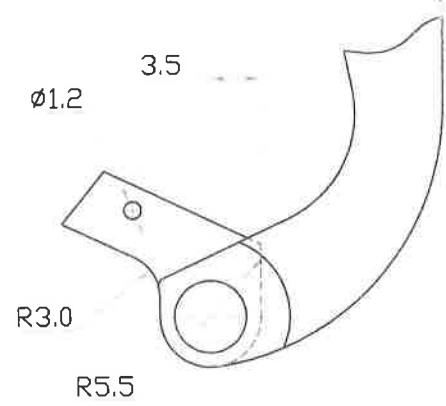


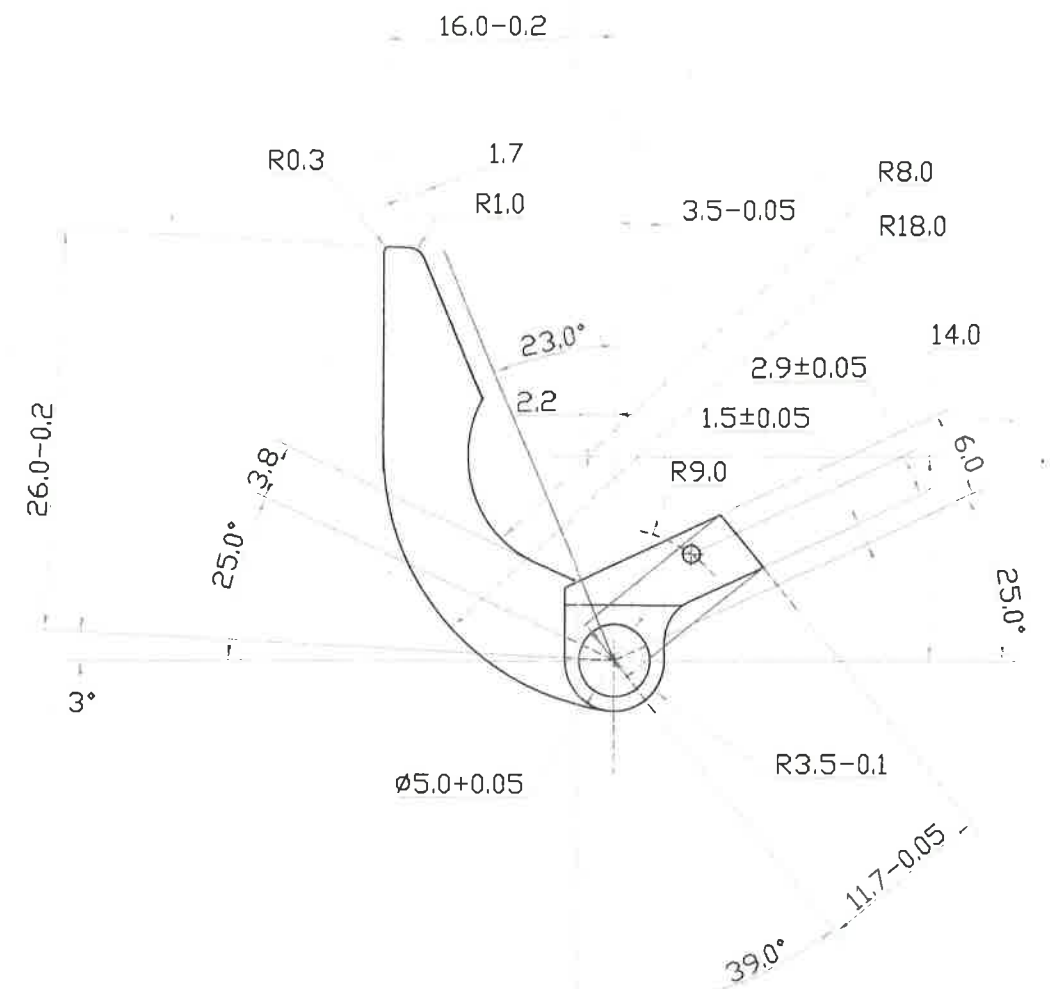
DRG. No. 02040302021800800DD
IC SS S AA A C SST

GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS:2102
DRG. CONVENTIONS CONFIRM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED



SECTION C-C

- NOTES:
- 1) REMOVE ALL SHARP EDGES AND BURRS
 - 2) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.13-0.26 HARDENED & TEMPERED TO 500-550 H.V.
 - 3) TOLERANCE FOR ANGLES ±30' UNLESS OTHERWISE STATED
 - 4) ALT.MATERIAL : MIM 9310 (AISI 9310 EQUIVALENT) HARDNESS-500-600 HV CASE DEPTH-0.1 TO 0.3mm



CONTROL COPY No. 2

Received on 26/09/16

3	07/09/16	M-35	DIMN. 11.7-0.05 WAS 12.0-0.05	C,D-7	
2	18/11/15	M-29	ALT.MATERIAL MODIFIED	F-1,2	
1	14/7/15	M-27	ALT.MATERIAL ADDED	F-1,2	
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN
DRN.	PRANAV	CHD.	MATERIAL:		
APPD.	DATE 07/09/2016	For Director	STEEL TO IS: 4432 1988, Gr 13Ni13Cr3 (En-36B)		
SEALED	DATE		PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'		
SCALE	2:1	EST. MASS	TITLE		
DESIGN AUTHORITY	ARDE		SEAR SAFETY		
PUNE 411021					
DRG. No.	02040302021800800DD	IC SS S AA A C SST			
PART No.		DS CAT. No.	AHSP		