



ALTERATIONS	REV. NO.	DATE	BY	CHKD.
TAP SIZE M14X2 & M16X2 WAS M14 & M16. NOTE ADDED FOR THREAD CLASS.	03-08-92		A	
DIA 79+1.0 WAS Ø76, DIA 63±0.2 WAS Ø59.5±0.2, Ø79±1 AND 0.5MM DEPTH ADDED. CHAMFER Ø74 DELETED & DEPTH 2MM ADDED. RADIUS 16 ADDED AT 3 PLACES. DRN NO H 0349 DT 5.10.95	28-09-95		B	
Ø170 WAS Ø170 h6	EDM-94073 27-10-98		C	
SHEET 2 ADDED FOR FORGING DETAILS	ER-DIN-030455 16.02.16		D	

AL PT NO: X 1803111 #

VFJ

free dimension tolerances
Freimaßtoleranzen F DIN 7526
radii without dimension, deltas
Oesenkanzug 5
forging pull

final part 6 Fertigteile 4206 4590 EA 52-2671
5 Fertigteile 4202 7712 EA 5061 11
final part 4 Fertigteile 445 9264 EA 52-2671
3 Fertigteile 247 7860 EA 52-2671

final part 1 Fertigteile 247 5994 EA 52-2671
final part 2 Fertigteile 247 6802 EA 52-2671

38 kg
Xchssenkel Spigot

247 5995 RA 52-2671
AL PT NO: X 1803111

DATE: 14/02/04
ER-DIN NO: ER-DIN-030455
DATE: 16/02/04

IVECO Componente di sicurezza con documentazione obbligatoria/Sicherheitsteil, dokumentationspflichtig / Safety part with documentation requirements
Le note comprese fra * e ** riguardano la sicurezza. Questo disegno contiene note di sicurezza. / Die Zzeichnung enthält * und ** Sicherheitsmerkmale. This drawing contains safety specifications. / This drawing contains safety notes.

SHEET 2 / 2

SURFACE PROTECTION	CLASS C AS PER ALS.268.03
THIS DRG. CONTAINS	⊖ @CRITICAL ⊕ @SAFETY ⊖ @IMPORTANT CHARACTERISTICS
UNLESS OTHERWISE SPECIFIED	
TOLERANCES	REFER IS:2102; MEDIUM FOR MACHINING AND COARSE FOR FABRICATION
SURFACE PROTECTION	TO MEET THE REQUIREMENT OF ALS.268.03
SURFACE FINISH AS PER IS:3073 (CLA VALUE)	METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4216 SHARP EDGES TO BE REMOVED DIMENSIONS ARE IN MM DO NOT SCALE DRAWING

SPECIAL INSTRUCTIONS/NOTE:

BILL OF MATERIALS		
APPEARANCE ITEM	ER-DIN	DATE
-YES-	NO	-
FINISHED WEIGHT (APPROX)	REF. PT. NO.	-
0 Kgs	S/A. PT. NO.	-
SCALE	SUPERSEDES	-
NTS	SPEC. NO.	-

ALPHAVALE	STATUS: RELEASE			
DATE: 14/02/04	DATE: 14/02/04			
STAGE: III	ER-DIN NO: ER-DIN-030455			
ALTERED BY: /sudar.alva	CHECKED BY: /sudar.alva			
MED APPROVAL: /sudar.alva	APPROVED BY: /sudar.alva			
DIGITALLY SIGNED, PHYSICAL SIGNATURE NOT REQUIRED				
DRWN/ DATE	CHECKED/ DATE	MED APPROVAL/ DATE	APPROVED/ DATE	STDS APP/ DATE
VK 13-12-91	ANNAMALAI 13-12-91	-	CVR 13-12-91	-----
MATERIAL				
HEAT TREATMENT				
REMARKS				
FOR STALLION MK-IV				
DESCRIPTION				
SPIGOT				
PART NO.	X 1 8 0 4 0 1 1 D			
SHEET NO	2	OF	2	AO