

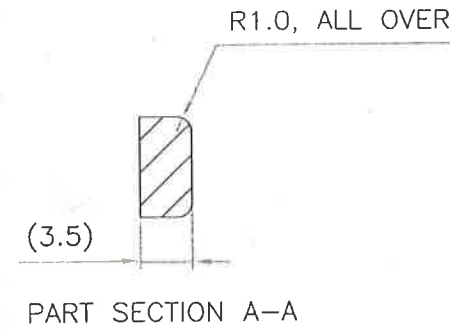
DRG. No. 02040302041400100DF

GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS:2102

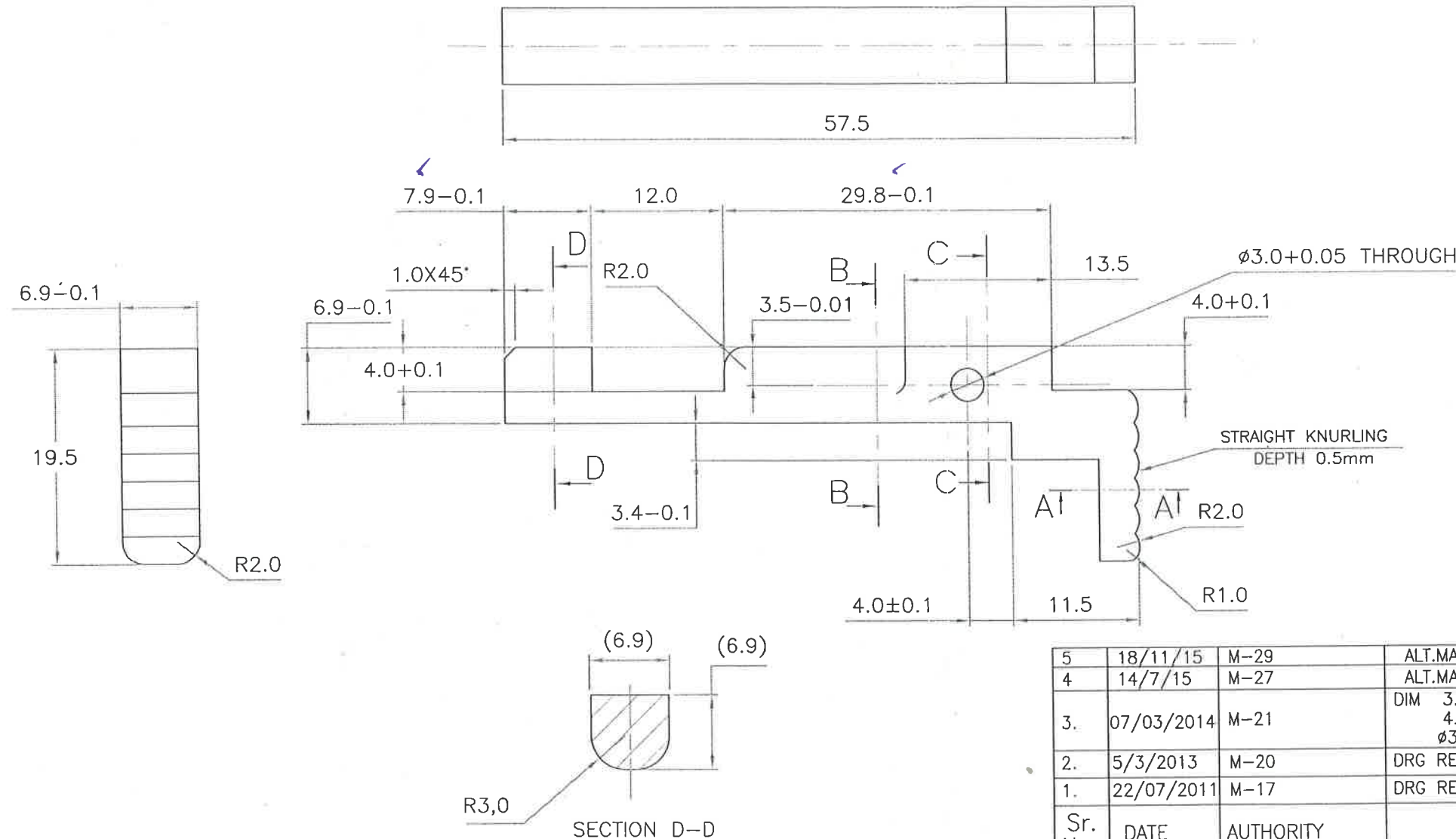
DRG. CONVENTIONS CONFIRM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED

NOTE: 1. REMOVE ALL SHARP EDGES & BURRS.
2. HARDNESS: 350-400 H.V.
3. ALT.MATERIAL : MIM S7 (AISI S7 EQUIVALENT)
HARDNESS-500-600 HV,

CONTROL COPY No. 04



CONTROL COPY No. 1



5	18/11/15	M-29	ALT.MATERIAL MODIFIED	A-5,6
4	14/7/15	M-27	ALT.MATERIAL ADDED	A-5,6
3.	07/03/2014	M-21	DIM 3.5-0.01 4.0±0.1 Ø3.0+0.05 THROUGH (ADDED)	C-4 D-4 C-6
2.	5/3/2013	M-20	DRG REVISED	
1.	22/07/2011	M-17	DRG REVISED	
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRN.	PGG	CHD.	MATERIAL:	SIGN
APPD.	DATE 18/11/2015	For Director	SPRING STEEL TO IS:5517-1993,Gd 40Ni6CrMo3 (En-24)	
SEALED	DATE		PROTECTIVE FINISH :	
SCALE 2:1	EST. MASS		PHOSPHATED TO SPECN. IS: 3618-1966, CLASS 'B'	
DESIGN AUTHORITY			TITLE	
ARDE			PLUNGER BUTT LOCK	
PUNE 411021				
DRG. No.	02040302041400100DF			
PART No.		DS CAT. No.		AHSP

Received on 29/11/15