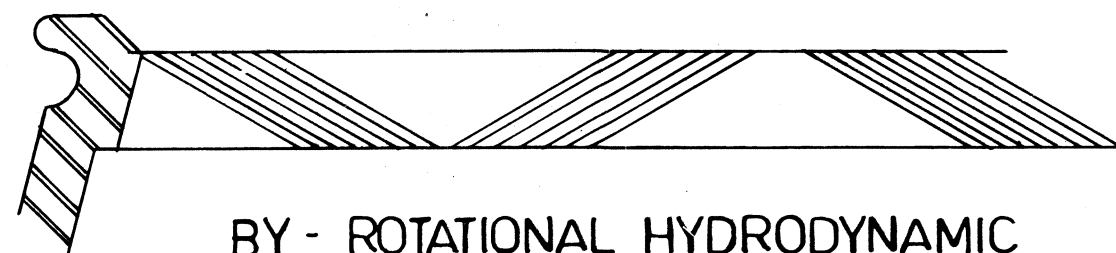
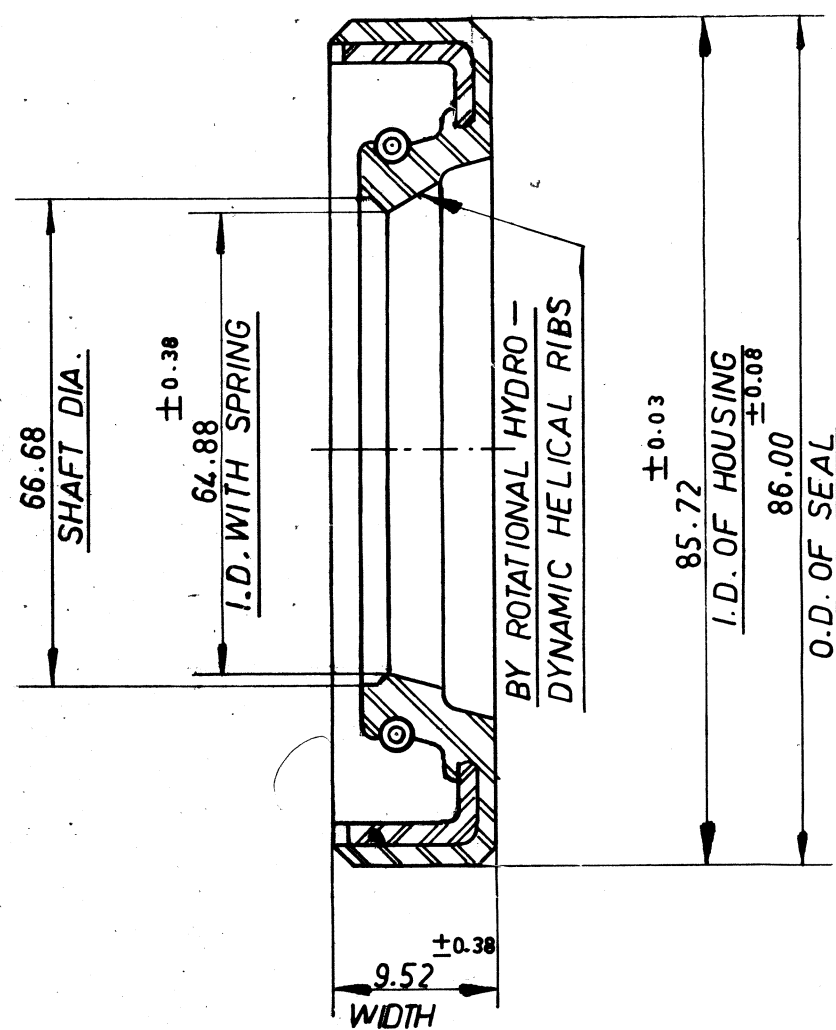


DRG No. X 2702200

ALL DIMENSIONS ARE IN M.M.

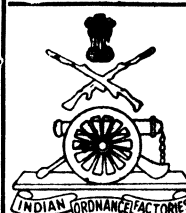
BY - ROTATIONAL HYDRODYNAMIC
HELICAL RIBS

REMARKS

1. THE DIAS. ARE THE MEAN OF THE MEASUREMENTS OF TWO MUTUALLY PERPENDICULAR DIAS. AND MEAN VALUE MUST NOT EXCEED THE TOL. ZONE.
2. RUBBER TO BE FREE FROM CUTS BUSTERS AND OTHER IMPERFECTIONS.
3. OVALITY PERMISSIBLE ON O/D - 0.25 mm maximum.
4. OVALITY PERMISSIBLE ON I/D - 0.40 mm maximum.
5. ECCENTRICITY BETWEEN O/D AND I/D TO BE 0.65 mm TIR.
6. SEAL CONFORMS TO IS: 5125 AND IS: 5129 SPECIFICATIONS.
7. UNLESS OTHERWISE SPECIFIED TOLERANCE ON DIMENSIONS ± 0.25 mm AND ANGULAR $\pm 1/2^\circ$.

ELEMENT	SYN. RUBBER	S. N. 80
SHELL	STEEL SHEET	IS: 513 D. D. QUALITY
SPRING	SPG. STEEL WIRE	IS: 4454 PART - I G. D. - 2
COMPONENT	MATERIAL	SPECIFICATIONS
Gen. Tol Not Specified		
Linear Dimension		
0 - 6	± 0.1	
6 - 30	± 0.2	
30 - 120	± 0.3	
120 - 315	± 0.5	
315 - 1000	± 0.8	
1000 - 2000	± 1.2	
Angular Dim.		
0 - 10	$\pm 1^\circ$	
10 - 50	$\pm 30'$	
50 - 100	$\pm 20'$	
> 100	$\pm 10'$	
Index		
Unmachined		
Rough		
Smooth		
Finish		
C. Hard		
Hardened		
Gr. after Hard		
DRAWING RETRACED.		30.12.02
ALTERATION		Date Sign
OIL SEAL		Scale
AUXILIARY GEAR BOX		Ref. Drg.
STALLION MARK - III		M/C
VEHICLE FACTORY JABALPUR.		Replaced By
X 2702200		Replacement for

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