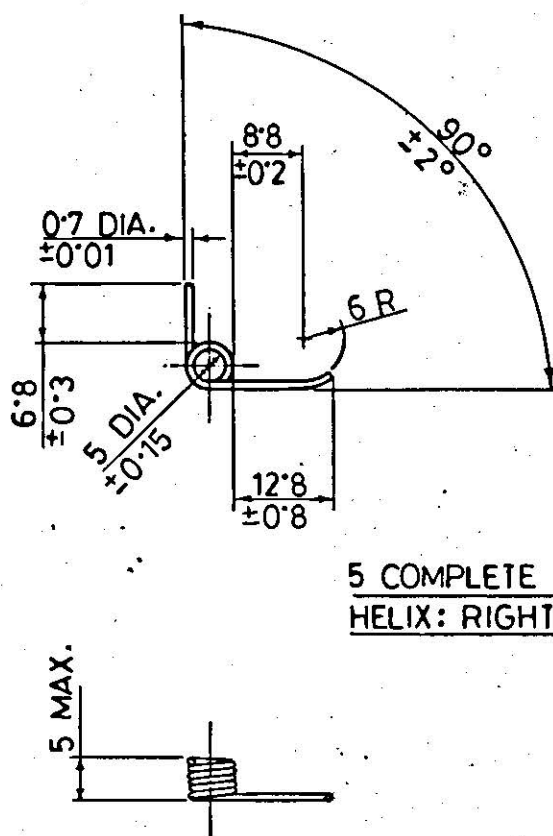


135000-0935

ON

D.S. CAT.

DIMNS. ARE IN mm.



5 COMPLETE COILS.
HELIX: RIGHT HAND.

HEAT TREATMENT:

THE SPRING AFTER COILING ARE TO BE STRESS
RELIEVED AT 260°C FOR 15 MINUTES.

DC No. 27018-SA, DT. 27-01-2017

11-6-2002	25393-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH		CD	DAC
19.10.2001	25160-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		CD	DAC
		PREVIOUS D.C. NOS. 15594-SA, 16556-SA, 17616-SA, 21672-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.
SEALED:- D.C. NO. 25393-SA DT. 11-6-2002				SIGN.	

DRN.	CHD.	TRD. <i>Mr. Rama</i>	COMP. <i>Mr. Ramkumar</i>	AHSP CQA(SA) ICHAPUR	
SCALE:- 1:1		EST. MASS		ASSY. D.S. CAT. NO. 1005-006652	
DT. 19.10.2001	<i>Mr. I/C; D.O.</i>	APPROVED DT. NEG. RE-TRACED			
MATERIAL:- IS: 4454 PT-1: 2001 Grade DH, 0.7mm.				DGNR'S REF.	
H.T./HARDNESS:-				PART NO. 99 C	
PROTECTIVE FINISH:-				DRG. NO. A 1274	
NOMENCLATURE: SPRING, SEAR TRIPPER				D.S. CAT. NO. 5360-000531	