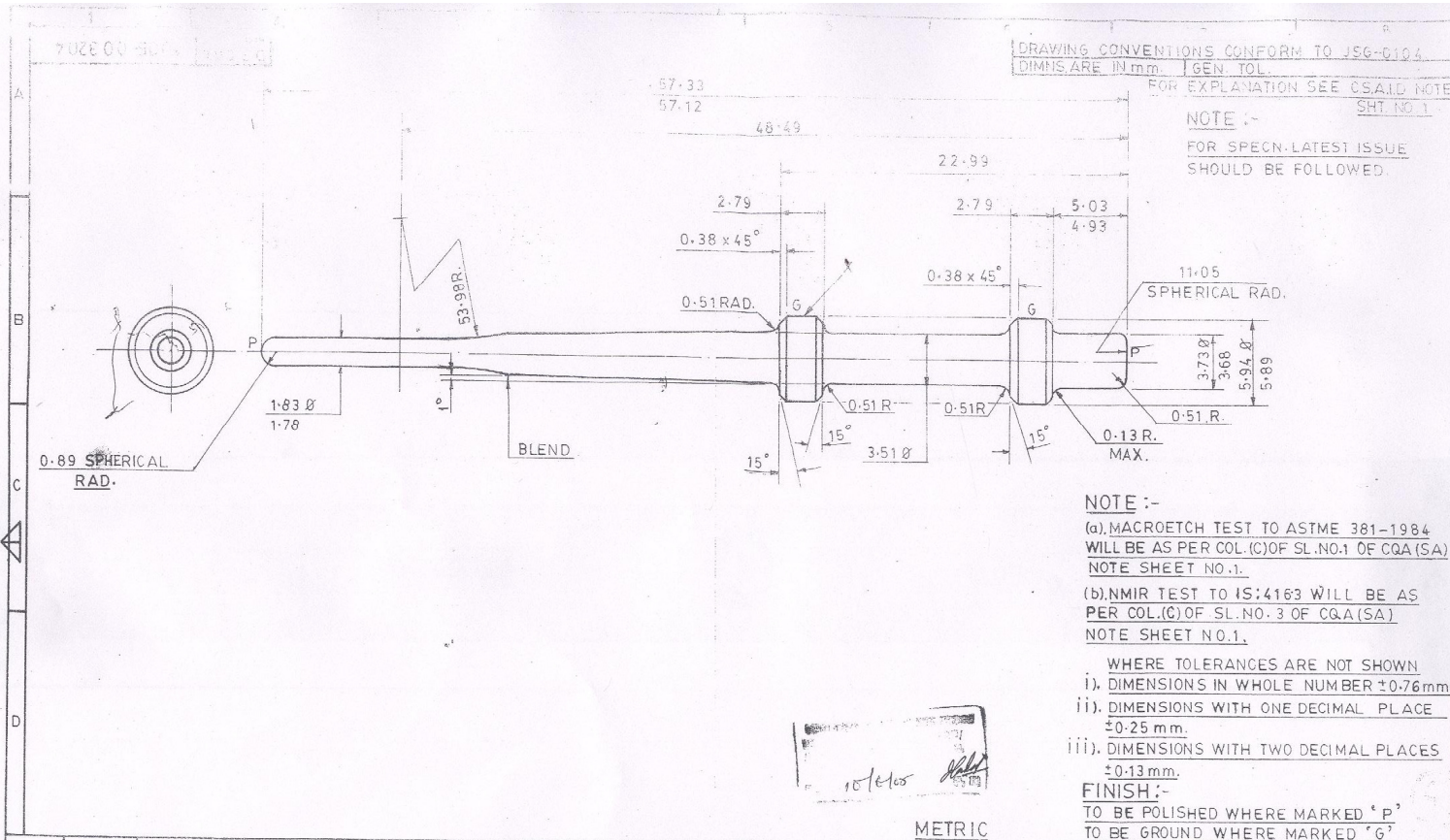


DRAWING CONVENTIONS CONFORM TO JSG-0104
 DIMS ARE IN mm GEN. TOL. FOR EXPLANATION SEE CSAID NOTE SHT NO. 1.



NOTE :-
 FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

NOTE :-
 (a) MACROETCH TEST TO ASTM E 381-1984 WILL BE AS PER COL. (C) OF SL. NO. 1 OF CQA (SA) NOTE SHEET NO. 1.
 (b) NMIR TEST TO IS: 4163 WILL BE AS PER COL. (C) OF SL. NO. 3 OF CQA (SA) NOTE SHEET NO. 1.

WHERE TOLERANCES ARE NOT SHOWN
 i). DIMENSIONS IN WHOLE NUMBER ±0.76mm.
 ii). DIMENSIONS WITH ONE DECIMAL PLACE ±0.25mm.
 iii). DIMENSIONS WITH TWO DECIMAL PLACES ±0.13mm.

FINISH :-
 TO BE POLISHED WHERE MARKED 'P'
 TO BE GROUND WHERE MARKED 'G'

METRIC

DRN.	CHD.	TRD. S.V. hash	COMP. Hash	ASHP. CQA(SA), ICHAPUR
SCALE: -4:1		EST. MASS	APPROVED DT. 2.8.67.	ASSY. 1005-003195
20-2-97	23693-SA	PROFORMA CHANGED, ACTUAL SIZE DRG. DELETED, CONVENTION NOTE ADDED, MATL. AMENDED, NEG. RE-TRACED & DRG. RE-SEALED	NEG. RE-TRACED	DGNR'S REF. CISA/333/4/3
		PREVIOUS D.C. NOS. 10688-SA, 11258-SA, 11886-SA, 14460-SA, 16050-SA, 16210-SA, 19442-SA, 19963-SA, 21934-SA, 22195-SA, 22269-SA, 22639-SA & 22802-SA	MATL.: BS 970 PT.1 1991 Gr.060A72 OR 060 A78. ALT. MATL.: IS: 3748:1990 Gr.75T6 OR 80 T6	PART NO.
DATE	AUTHY.	BRIEF RECORD	H.T./HARDNESS: HARDEN AND TEMPER GENERALLY TO A HV 500-550 EQUIVALENT ROCK WELL 'D' 62-65 MEASURED ON ROUND SURFACE TESTED AT POINT 'X'	DRG. NO.
SEALED: -	D.C. NO. 11258 -SA, DT. 5.5.72	ZONE I/C; D.O. GO.	PROTECTIVE PHOSPHATE TO SPECN. JSS: 0465-01:1988	D.S. CAT. 1005-003204
NOMENCLATURE: -		PIN, FIRING		