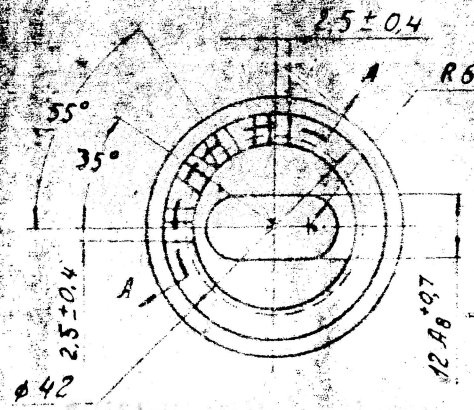
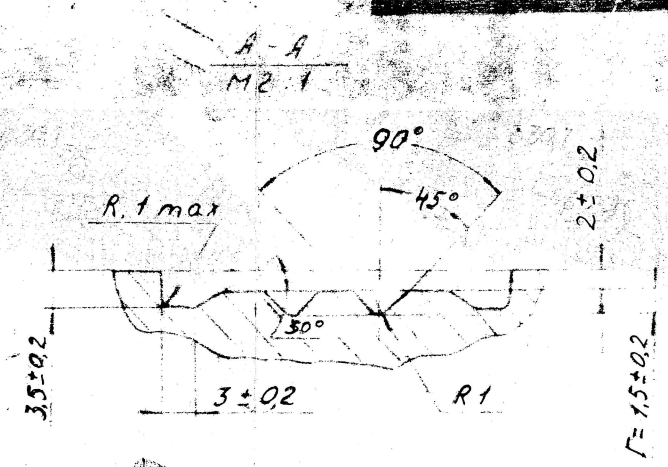
USED ON 765-58-cδ 202 | 1 | 1

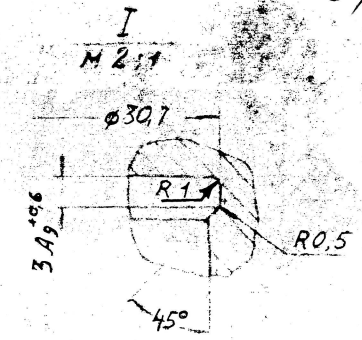
USED ON 675-58-cδ 137 | 1 | 1

[redacted] ∇3 Unless st[illegible] otherwi[illegible]

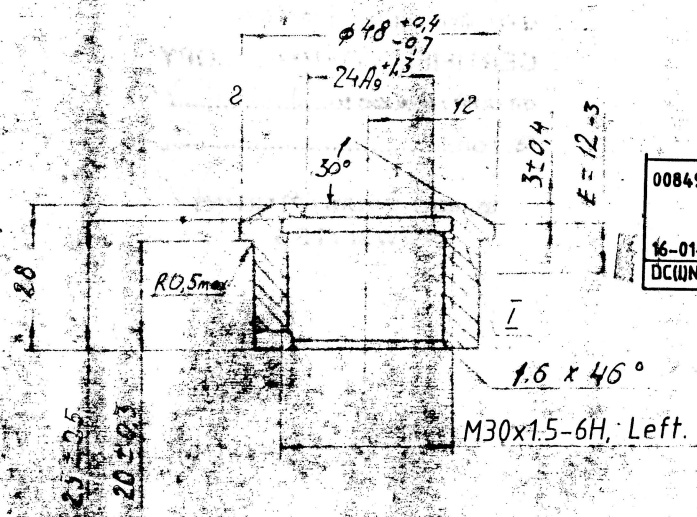
07







Ⓐ EQ.MATERIAL:- GRADE 42 Cr4 M02 TO IS: 5517-93.



00849-ICV 16-01-2001	Ⓐ	EQ. MATERIAL ADDED
DC(I)No.dt	ISSUE	AMEDMENTS

1. Blunt sharp edges.
2. Perform dimensions without deviations as per accuracy class 7, OST 1010.
3. Angular displacement of slots Γ from true position should be 1° max.
4. Perform heat treatment, HB 302 to 255 (ϕ3.5 to 3.8).
5. Alternate material is 33xC and 38xC GOST 4543-71
6. Coating: Zinc-plated, 9 microns thick, chromatized oiled. Remove hydrogen embrittlement. Check dimensions before coating. Protect external surfaces marked by --- on section E. Coating may be absent on grooving surfaces.

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PLEASE SEE OVERLEAF

SKETCH

765-58-312

Ⓐ	Indian equiva[illegible] material introduced.				
Issue No	DCI No	NATURE OF AMENDMENTS	PDC	GN	DATE

BUSHING

45X ГОСТ 4543-71.

SHEET	WEIGHT	SCALE
	0,165	1:1

TOTAL SHEETS

ORDANANCE FACTORY PROJECT HYDERABAD