

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	
A																		
B																		
C																		
D																		
E																		
F																		
G																		
H																		
I																		
J																		
K																		
L																		

MATERIAL:- IS: 5517-1993 DESIGNATION 40C8

PROTECTIVE FINISH:-

PHOSPHATE TO SPECN. JSS : 0465:01-1988 CLASS II (ACCELERATED).

OIL FINISH.

DC No. 27012-SA, DT. 14-01-2017:- MATERIAL AMENDED.

NOTE

ACCEPTANCE STANDARDS FOR MARCO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON METALLIC INCLUSIONS FOR STEEL.
 i) MACRO ETCH TEST AS PER ASTM E 381 WITH ACCEPTANCE STANDARD AS C2, Q1, S2.
 ii) NMIR TEST AS PER IS: 4163-82.

25359-SA	10.05.2002		RECORD OF RECEIPT CANCELLED AND SEALED AFRESH	<i>M. L.</i> DAC
22278-SA	22.9.93		NOTE FOR MARCO ETCH TEST AND NMIR TEST ADDED.	<i>P.</i> LT. COL.
22119-SA	20.1.93		"ACCELERATED" ADDED IN PROTECTIVE FINISH.	<i>M. L.</i> MAJOR
21609-SA	21.3.92		DSCAT NO. ADDED & FINISH AMENDED	<i>P.</i> LT. COL.
19854-SA	1.12.87		MATL. AMENDED	<i>P.</i> MAJ.
18078-SA	10.9.84		MATL. AMENDED	<i>P.</i> SSO
16537-SA	10.9.80		DSCAT. NO. ADDED	<i>M. L.</i> JSS
15414-SA	13.12.77		DRG. SEALED AS A RECORD OF RECEIPT. MATL. & PROT. FINISH ADDED. CL. NEG. PREPARED.	<i>P.</i> DSS
AUTHY.	DATE	ZONE.	BRIEF RECORD.	SIG.
	DATE	NAME	ASSY.	PART NO.
DGN.				1005-006625
DRN.			MATERIAL:- AS STATED.	
CHD.			DIMENSIONS ARE IN MILLIMETRES.	
TRD.		B.L.NATH.		
COMP.		<i>M. L.</i>		
			PIN, STRAIGHT HEADLESS (AXIS LOCKING LEVER)	
SCALE:- 1:1			APPROVED. (CL. NEG. PREPARED) FOR CI(SA).	
SEALED:- DC NO. 25359-SA, DT. 10.05.2002			DRG. No. A 467	
			PART No. 3/01/1121/X00	

160° EVERYWHERE.

DSCAT. NO.
3315-001525