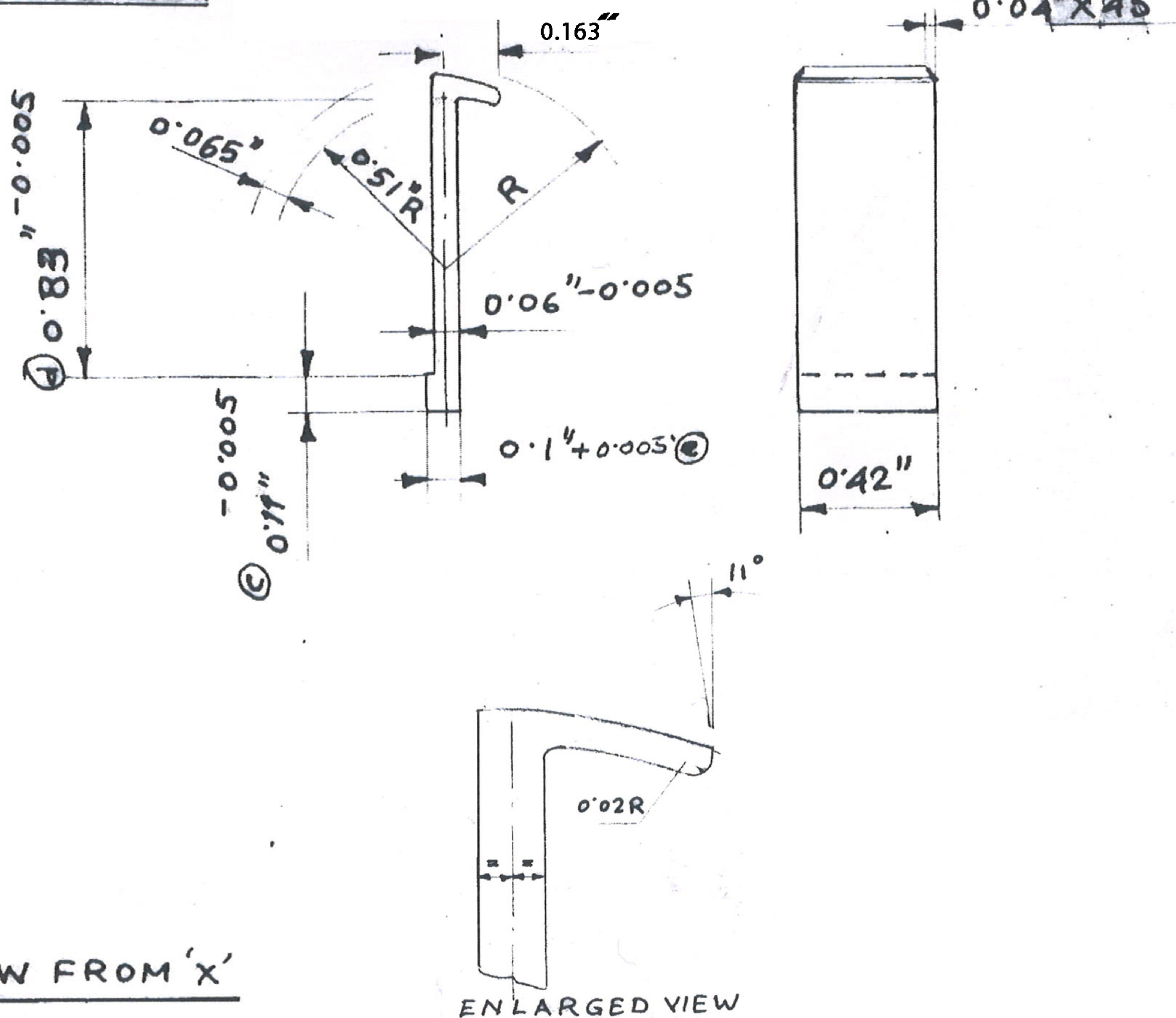


NOTE:- DIMNS @ (b) & (c) TO
TO BE ADJUSTED TO
SUIT ASSEMBLY.

PROVITIONAL

REF- DGM/ PLNG & MKTNG LETTER NO- 107/PISTOL DEVELOPMENT/DGM/16-17, DT- 07/03/2017



VIEW FROM 'X'

ENLARGED VIEW

MATL:- BS: 970/En 36 B,
En 36 C OR En 42

HARDEN &
TEMPERED

HARDNESS:-

400 TO 450 VPN

CTM-0116/3	SURFACE TREATMENT OPERATION VIZ: BLACK CHROMIUM PLATING THICKNESS OF DEPOSITION 5 TO 7 MICRON ON COMP.
CTM-0116/2	SURFACE TREATMENT OPERATION viz. ELECTROLESS NICKEL PLATING WITH BLACK REFLECTIVE DEPOSIT PH 7 TO 7.5 , THICKNESS 8 TO 12 MICRON
CTM-0116/1	SURFACE TREATMENT OPERATION viz. NICKEL PLATING WITH COPPER UNDERCOAT WITH SPECN BS:1224 1970 FOLLOWED BY LACQUERING WITH BALCKISH TIN JOB PALLADIUM BLACK NICKEL PH 5.2 TO 5.6 THICKNESS OF 5 TO 6 MICRON
DRG NO.	PROTECTIVE FINISH

APPVD BY- AWM/PISTOL

FINISH:- POLISHED & PHOSPHATING TO SPECN WPN/GEN/3 CLASS II

		SCHEDULE NO :		COMPT- 0.32" PISTOL (MODIFIED)	STORE DRG. No.	
		SCALE=	PROJECTION : THIRD ANGLE			
		DRAWN BY : S.B. 07/03/17			<u>CATCH MAGAZINE</u> <u>FOR 0.32" MODIFIED PISTOL</u>	
		TRACED BY :				
		CHECKED BY : (DGM/ORD)				
		APPROVED BY : 2/3/17			DRG. NO. :- <u>CTM-0116/ 1 TO 6</u>	
DT. & SG.	DESCRIP	CONCURRED BY : JWM/ENG			NO. OF SHTS. : 1	
AMENDMENTS		DATE: 7/3/17	SIGN.: 2/3/17	G. & S. FY. COSSIPORE		SHT. NO. : 1.