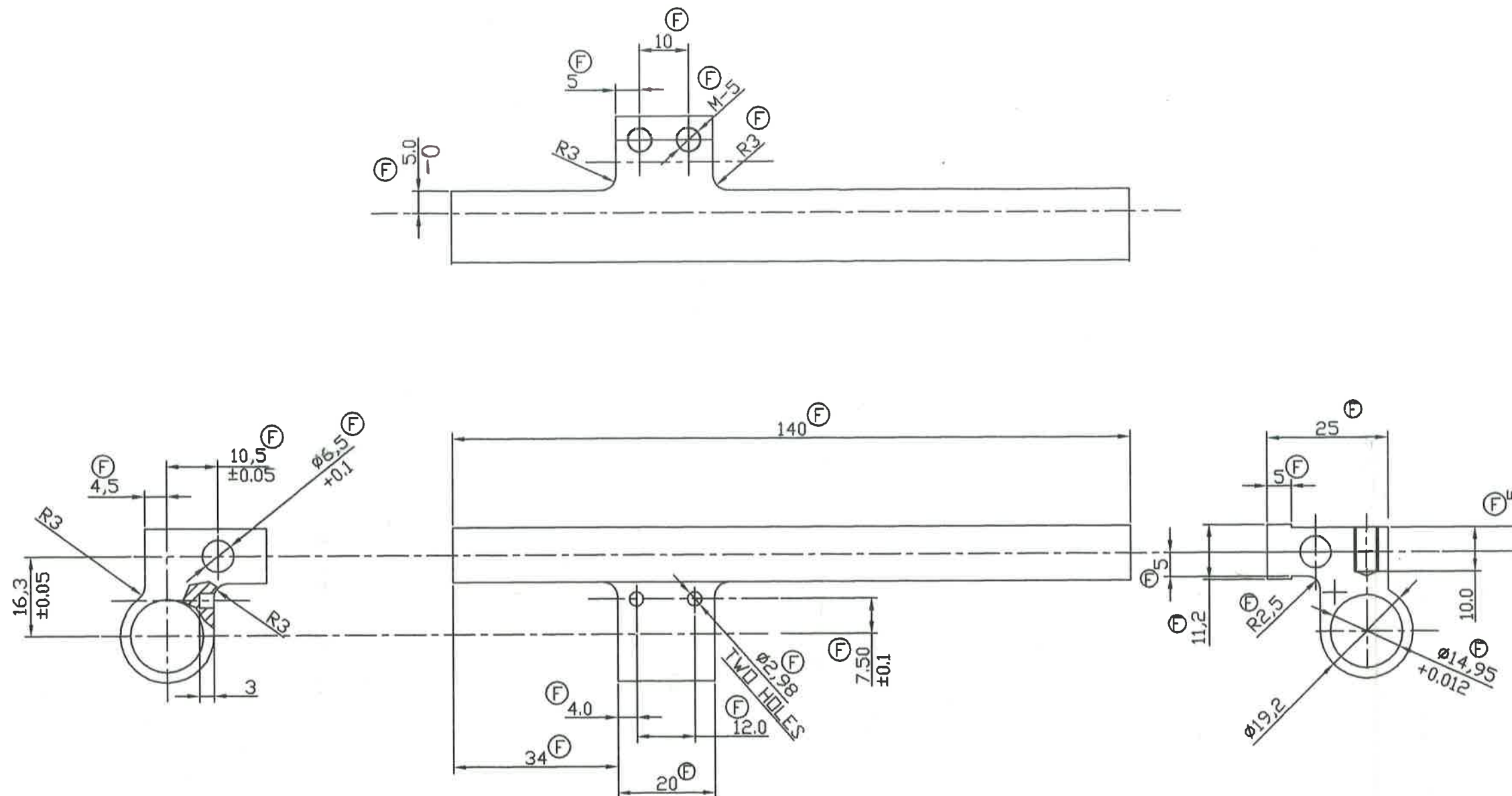
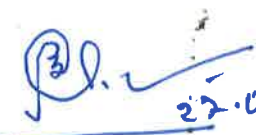




MATL:- STEEL TO IS:5517-1993, GD-42Cr4Mo 2(En-19)

HARDNESS:- 300 - 330 H.V.

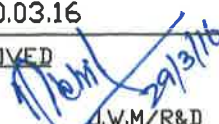
PROTECTIVE FINISH:- PHOSPHATED TO SPECN IS:3618-1966.CLASS'B'

Verified by

 22.03.16
 HOS/CNC.

DIM. ARE IN mm

GEN TOL. MEDIUM CLASS TO IS:2102

TOL FOR ANGLES $\pm 30'$ UNLESS OTHERWISE STATED

JVPC 5.56X30mm COCKING BRACKET DRG.NO.0204-03-02-0001-001-00XD BLANK		DRN.	CHECKED	TRACED
		A.K.BOSE		
		DATE	20.03.16	
		APPROVED  J.W.M./R&D		
SCALE 1 : 1		DRAWING NO.		
		JVPC SK- 106		
		SHT. 1 OF 1		
SMALL ARMS FACTORY KANPUR				

ORIGINAL