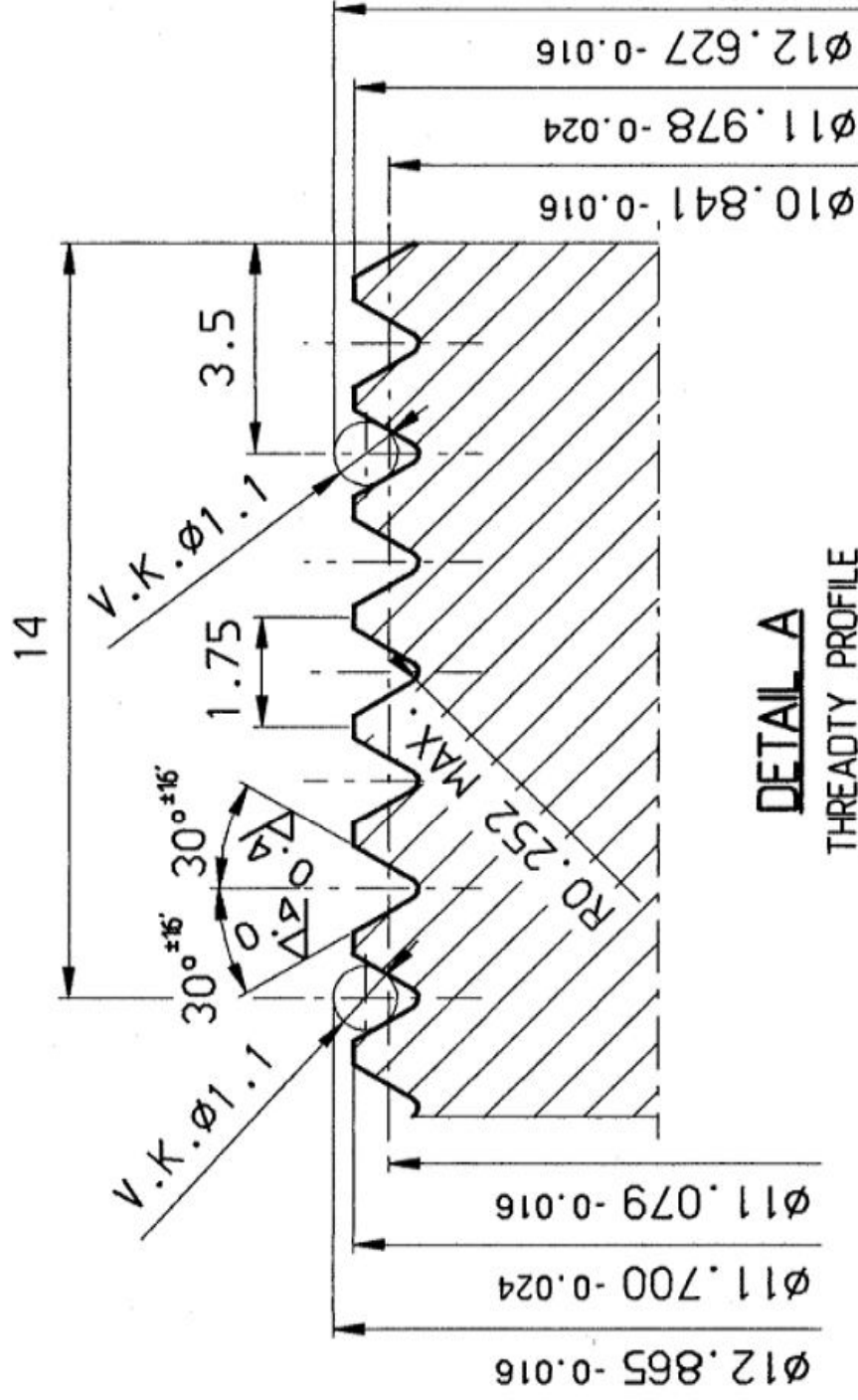
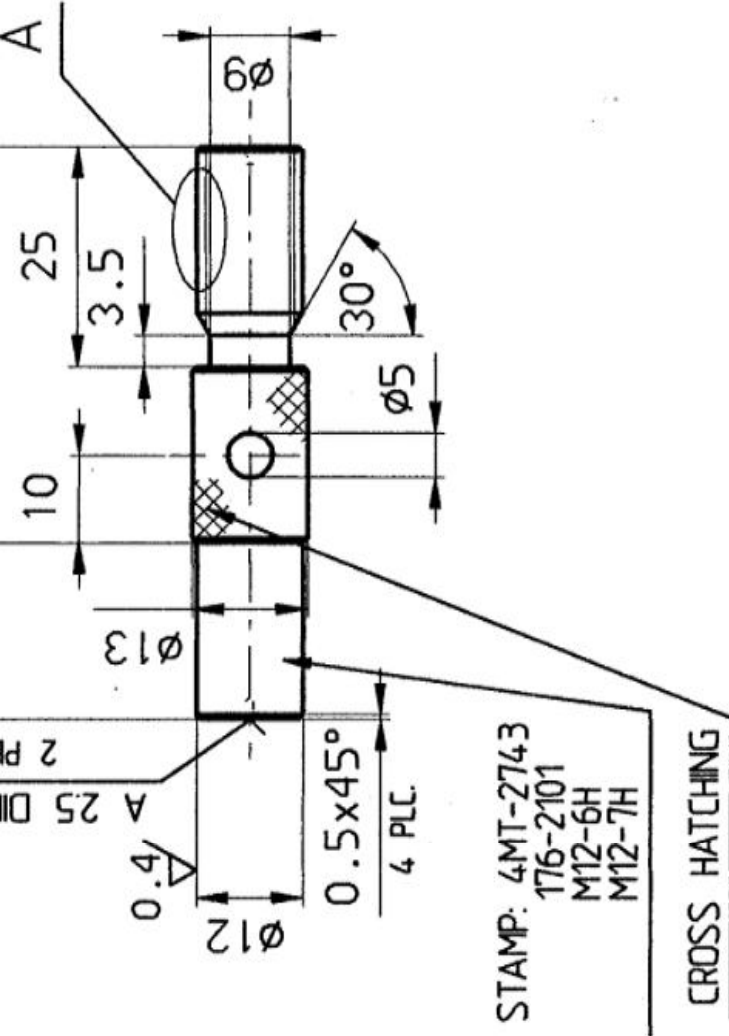




DETAIL A

THREADY PROFILE
NO SCALED

$$6.3/\Delta(0.4)$$

MACHINING INSTRUCTIONS

UNSPECIFIED TOLERANCES
FOR DIMENSIONS AND ANGLES
DIMENSIONS H14/h14

ANGLES

HEAT TREATMENT

60-63 HRC

CLASS	DISCOUNT RATE, ACCORDING
1	10%
2	15%
3	20%
4	25%
5	30%
6	35%
7	40%
8	45%
9	50%
10	55%
11	60%
12	65%
13	70%
14	75%
15	80%
16	85%
17	90%
18	95%
19	100%

UPDATED

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155mm M46S

60-63 HRC

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DATE _____ BY _____

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