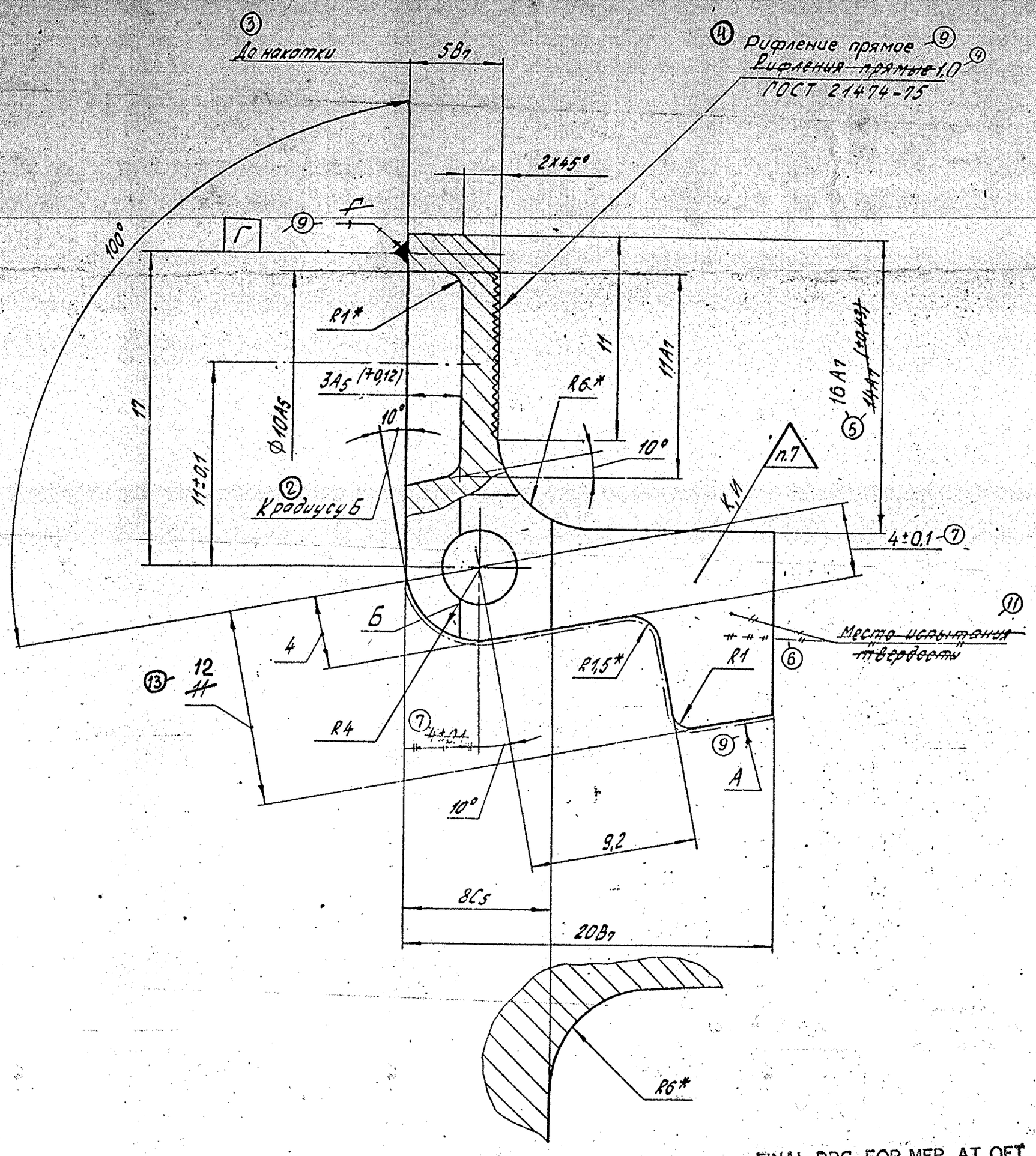
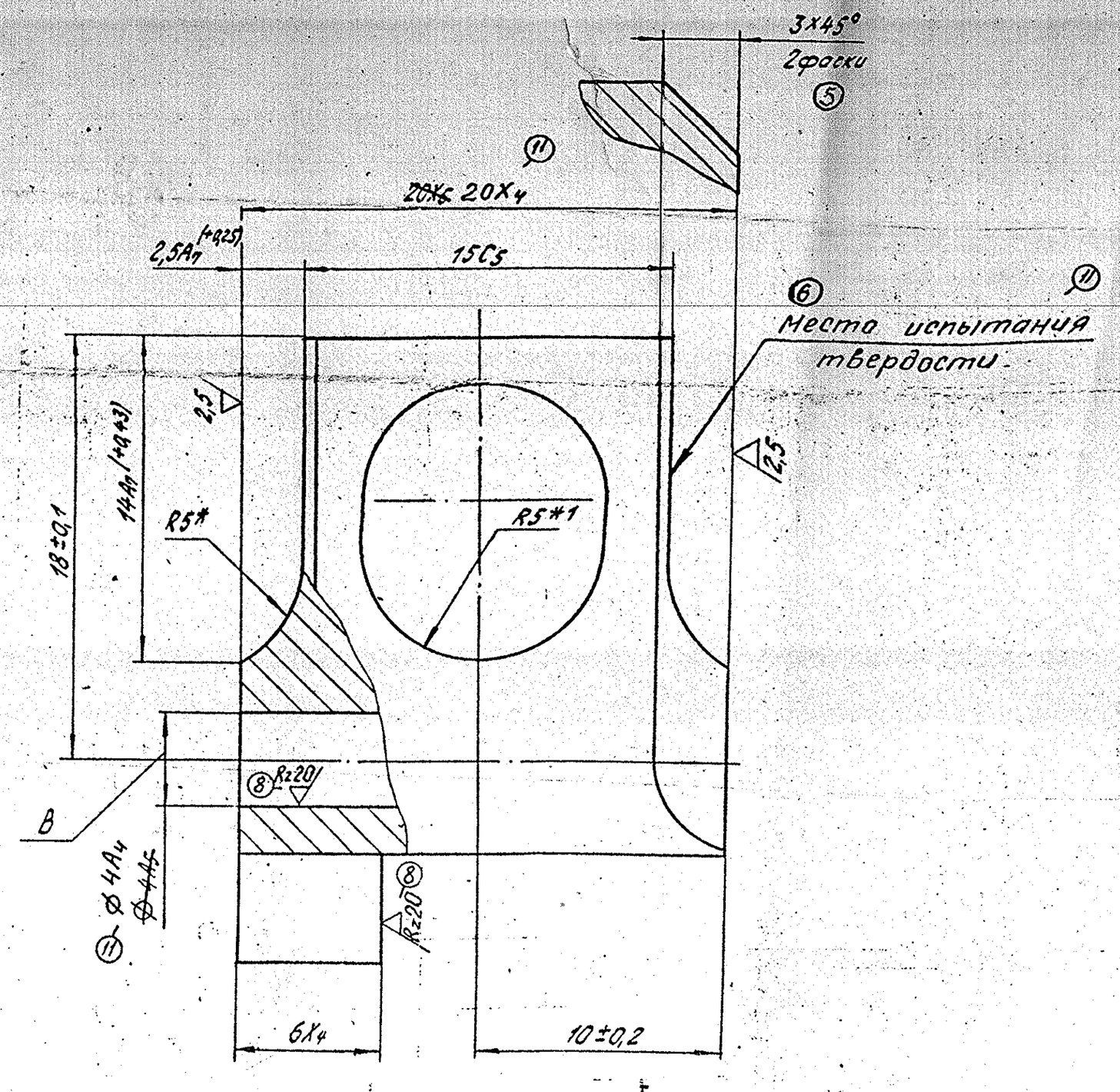
2A42.07.012.017





CATCH

Scale 5:1. Material: steel 30ХРА, ОСТ 3-98-80. Mass: 0.02

(1) 1. $HRC_э$ 43.5 to 51.5.
2. *Ensure sizes by tools.
3. *1Size not in projection.
14 4. ~~Allowance of form of preset profile~~ TOLERANCE ALONG CONTOUR A in relation to bases Б and Г is 0,2 mm
5. Blunt sharp edges to R ≈ 0.6 mm
6. Coating: Accelerated, electroless phosphating With chromate treatment/glue БФ-4, ГОСТ 12172-74, with nigrizine, mark A, ГОСТ 9307-78, one layer.
7. Stamp.

(2) To radius Б
(3) Up to knurling
(4) Straight knurling
(5) 2 chamfers
(6) Hardness test point

FINAL DRG. FOR MFR. AT OFT
DATE 09-07-91
UP-DATED
CHECKED
F/M—PROJ.
SCT copy verified 14.08.91
DGM/PROJ. 26/8/91

13		580Т-84		19.08.89
14		6917-85		06.08.88

2А42

~~2А42.07.012~~ 2А42.07.017

Зощелка

Лист	Масса	Масштаб
	0,02	5:1

Сталь 30ХРА ГОСТ 3-98-78-80-9

Формат А2