



MATERIAL: CARBON SPRING STEEL EN-42J AS PER BS: 970-1955

HARDNESS: - H.V. 375 - 400

FINISH: - TO BE SMOOTHLY FINISHED WITHOUT ANY SHARP EDGES AND NICKLE - CHROMIUM PLATED TO IS: 1068 - 1968, SERVICE GRADE No. 3, (S Ni 40 b Cr Y)

PROOF LOAD (P): - 700kgf

APPROVED
[Signature]

Q	15.12.99	F 3	ADRDE/PAS/AEP/57/B Dt. 12.12.99	PROOF LOAD DIRECTION INDICATED	Jali	98/1
R.No	DATE	ZONE	AUTHORITY	BRIEF RECORD	O/C	HEAD
DRN	DRD	MATERIAL	AS SPECIFIED ABOVE	ADRDE, AGRA		
CHD		FINISH	AS SPECIFIED ABOVE			
TRD		HEAT TREATMENT				
COMP						
SCALE	1:1	PROJ. OFFICER				
		DIV HEAD				
DIMENSIONS ARE IN MM	SHOULDER BUCKLE (UPPER)				APPROVED.	
TOLERANCE					PROG. DIRECTOR (Q.A.)	
IS: 2102 (Pt. 1) MEDIUM					DRG. No. ADRDE/1302(a)	

F PACKING CLAUSE:-

EACH SHOULDER BUCKLE SHALL BE PACKED IN A POLYTHENE BAG OF SUITABLE SIZE AND TIED. THE MOUTH OF THE BAG TO BE HEAT - SEALED 20 NOS. THIS SEALED BAG SHALL BE PACKED IN A SUITABLE SIZE OF CARTON 10 NOS. OF SUCH CARTONS SHALL BE PACKED IN A C.W.P (DULY LINED WITH PAPER PACKING WATER PROOF) ONE SHOULDER BUCKLE IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING CAT. NO, DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER. THE PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE ADDRESS OF THE CONSIGNEE, CONSIGNOR, CAT. NO, NOMENCLATURE OF THE STORE, THE YEAR OF MANUFACTURE, TOTAL NO OF PACKING CASES AND THE NO. OF INDIVIDUAL PACKING CASE IN A CONSIGNMENT

APPROVED
[Signature]

Q		15-12-99	ADRDE/PAS/AEP/ 57/B, DL. 13-12-99	PACKING CLAUSE INCLUDED AS SHEET No 2		<i>[Signature]</i>	<i>[Signature]</i>
R No	DATE	ZONE	AUTHORITY	BRIEF RECORD		SVC	HEAD (Q.A)
SCALE:-			ADRDE, AGRA	DRN	PROJ. OFFR		
DIMENSION IN mm.			GROUP:	CHD	GROUP DIR		
TOL.			SHOULDER BUCKLE (UPPER)		<i>[Signature]</i> O/C D&S		
MATERIAL PROCESS:-					APPROVED		
FINISH:-					<i>[Signature]</i>		
HEAT TREATMENT:-					HEAD (Q.A)		
					DRG. NO 1302 (a)		
					ADRDE/		
					PROV NO		
					PRD/44/98		