

Certified
GOVERNMENT OF INDIA
(MINISTRY OF DEFENCE)

Provisionally Sealed

Provisional Specification No.
IND/TC/2123 (a) (b)

SPECIFICATION FOR
CAT NO NIV

LAMINATED CLOTH HESSIAN

1. THIS SPECIFICATION CONSISTS OF SIX PAGES
2. THIS SPECIFICATION IS INTENDED TO GUIDE PURCHASE, INSPECTION AND MANUFACTURE OF LAMINATED CLOTH HESSIAN AGAINST DEFENCE REQUIREMENTS.
3. IN CASE OF DISCREPANCY BETWEEN THIS SPECIFICATION AND ANY SAMPLE OR PATTERN ~~THIS~~ SPECIFICATION TOGETHER WITH DRAWING IF ANY WILL BE TAKEN AS CORRECT.
4. WHEREVER A REFERENCE TO ANY OTHER SPECIFICATION/ DRAWING OCCURS IN THIS SPECIFICATION, IT SHALL BE TAKEN AS A REFERENCE TO THE LATEST VERSION OF THAT SPECIFICATION/DRAWING EXISTING AT THE TIME OF FINALISATION OF THE CONTRACT.....

ISSUED BY

THE CONTROLLER
CONTROLLERATE OF TEXTILES & CLOTHING
POST BOX NO 294
KANPUR

PRICE: Rs. 22/-

1986

*Received vide CGAT&C
letter no. S/CO31/A/TC-5
dt 2-5-90*

Gautam Gupta
S.S.O.
(GAUTAM GUPTA)
CONTROLLER
CONTROLLERATE OF INSPECTION
TEXTILES & CLOTHING, KANPUR

1. SCOPE

- 1.1 This specification covers the requirements of Laminated Cloth Hessian which is intended for the packing of stores meant for transportation/storage against Defence requirements.

2. RELATED SPECIFICATIONS

- 2.1 Reference is made in this specification to -

i)	IS: 2818 Pt (II)	Indian Hessian (Type-I)
ii)	IS: 394	Ink Cloth Marking
iii)	CIGS/US/282 (Prov)	Polypropylene Strapping
iv)	IS: 1912	Jute Twine 3 Ply
v)	IS: 2508	Low Density Polythene Film.
vi)	IS: 4905	Method of Random Sampling

- 2.2 All specifications/drawings referred to in this specification for any tender or contract shall mean the edition current on the date of such tender or contract.

- 2.3 Indian Standard specifications are issued by the Indian Standard Institution and are obtainable from the sales section Indian Standard Institution, Manak Bhawan, 9 Bahadur Shah Zafar Marg New Delhi or their regional offices. Specification in CIGS series are issued on payment from the Controller, CIGS Post Box No. 127 Kanpur.

3. STANDARD PATTERN

- 3.1 The Standard pattern held by the Controllerate of Inspection Textiles and Clothing Kanpur shall constitute the standard as regards any particulars or properties not noted/defined in this specification.

4. MATERIALS

- 4.1 The laminated Cloth Hessian shall be manufactured from Jute fibre of good quality free from roots, cropends, cuttings, dust, dirt, dry pulp or any other unwanted matter and low density Polythene Film. Only virgin Polythene shall be used. No reclaimed Polythene shall be used.

5. MANUFACTURE

- 5.1 The yarns used shall be evenly spun and uniformly twisted. There shall be no reed marks or gaps. The cloth shall be compactly woven with firm and straight selvages, free from broken ends, weaving flaws, slubs, other defects. No weighting or filling materials shall be used.

5.2 The fabric shall be laminated on one side by Low Density Polythene film by a suitable process in such a way that it does not get tendered or damaged during the process of lamination.

5.3 The lamination shall be non-porous, homogeneous and non-blooming and firmly adhere to the basic fabric. It shall have no tendency to separate from the base fabric when the finished material is stretched, folded or processed. The finished fabric shall be soft, pliable and shall have a smooth finish. It shall be free from pinholes, stains, streaks, wrinkles and other surface imperfections. The coating shall have no disagreeable odour.

Have

6. DIMENSIONS

6.1 The finished Laminated Cloth Hessian shall conform to the dimensions as specified in Appendix 'A' of this specification.

7. WORKMANSHIP AND FINISH

7.1 In appearance, shade, workmanship and finish and in all other respects not defined in this specification, the store shall conform to the sealed pattern held in the custody of the Inspection Authority.

8. MARKING

8.1 Each roll shall be legibly and indelibly marked in 5 cm characters at both ends with Cat No, correct nomenclature, manufacturers name or recognised trade mark length and width of roll and year of manufacture. The marking shall be done with Ink Cloth marking.

9. PRE-INSPECTION

9.1 Manufacturers/Contractors must satisfy themselves that the stores are in accordance with the terms of the Contract and fully conform to the required specification by carrying out a thorough pre-inspection of each lot before actually tendering the same for inspection to Inspecting Officer mentioned under the terms of the contract. A declaration by the Contractor that necessary pre-inspection has been carried out on the store tendered will be submitted alongwith the challan. The declaration will also indicate the method followed in carrying out pre-inspection showing features checked/tested and will have the test certificate, attached to the Challan/declaration.

- 9.2 If the Inspecting Officer finds that the pre-inspection of the consignment as required above has not been carried out, the consignment is liable for rejection.

10. INSPECTION

- 10.1 If, on examination, material from any portion of the consignment is found not to be fully in accordance with the specification the whole consignment is liable to be rejected.
- 10.2 If on examination of 20 percent of any delivery 20 percent of those examined are found to be in \angle not conformity to this specification, the whole consignment may be rejected.
- 10.3 All Laminated Cloth Hessian found not fully in accordance with this specification shall be rejected.

11. SAMPLING

- 11.1 The supplier shall offer the store serially numbered and arranged in such a way that the entire lot is accessible to the Inspector.
- 11.2 Based on the lot size offered for inspection Sample Units for visual inspection be drawn as per column 2 of the table using technique of random sampling as per IS: 4905.
- 11.3 On being satisfied with preliminary visual examination sample shall be drawn as per column 3 of the table from the sample units drawn for visual examination as per column 2 of the table.

TABLE FOR SCALE OF SAMPLING

Lot size	Sample size for visual examination	Sample size for Lab test
Upto 25	5	1
26 to 100	15	3
101 to 300	30	5
301 to 500	40	7
501 to 1000	80	13

12. PACKAGING

- 12.1 The laminated Cloth Hessian shall be supplied in the form of rolls/bolts measuring 90 m or as ordered. The store shall be delivered in new, dry and clean condition.

12.2 If ordered for delivery to a local inspection Depot the store shall be delivered loose in firms returnable packs. After inspection the accepted Supplies shall be packed by the Inspection Depot Authorities as described in sub paras below:-

12.3 In case of rolls the cloth shall be wound on wooden mandral of suitable diameter. Each roll/bolt shall be made into the unit pack by tying suitably with jute twine 3 ply at minimum three places. Suitable number of unit packs (rolls/bolts) shall be arranged and firmly tied with jute Twine 3 ply (double fold) in such a manner to form a compact bale of rectangular shape as far as possible. These shall then be finally wrapped with an inner and outer layer of laminated Cloth Hessian facing the laminated surface inside. Sufficient Cloth shall be wrapped to ensure full protection of the contents. The bales containing rolls shall not be pressed. The bale shall be properly and securely stitched with double jute twine 3 ply with not less than 6 stitches/dm taking care not pierce inner wrapping during stitching. Sufficient cloth shall be pulled out at each corner to form 'ears' of about 15 cm in length. Slots of wood of 7 cm wide and 1 cm thick free from rot or other harmful fungal/insects attack or bamboo strips (both duly preserved) shall be placed at each edge of bale length wise and finally bound with at least 3 bands not more than 25 cm apart. Hot rolled steel strip (baling)/Mild Steel for general Engg purposes (Variety No. V of IS: 280). The free ends of strappings shall be sealed with machine or rivetted firmly.

12.4 For Ordnance Fy. packing the store shall be packed as per details given in above paras to form 2 bale of gross mass of (255 kg) and for DOS it shall be 40 kg. approximately. ~~AA~~

12.5 Before despatch each bale shall be legibly and indelibly (by ink Cloth marking) marked by stencil showing the following details:-

- i) Nomenclature and Cat. Part No. of the Store.
- ii) Quantity packed in each bale.
- iii) Lot and serial No. of bale.
- iv) Month and year of packing.
- v) Name and trade mark of manufacturer.
- vi) Gross mass of the bale in kg.
- vii) Name and address of the Consignee.
- viii) I/Note No. & dt.
- ix) A/T/SO No. & date.

KANPUR

DATED

22-4-66

for CONTROLLERATE OF INSPECTION TEXTILES AND CLOTHING
KANPUR

Ushar Singh
CONTROLLER

(Vinai Chander)
22/4

Method of tests	IS: 1954	IS: 1963	IS: 1964	1969	IS: 2508
Tol.	± 0.5 cm	± 2	± 0.1	$\pm 10\%$	-
Width in cm	102 or as ordered	47	47	0.70	400
Threads/dm	Warp	47	47	110	1098
Thicknss	under pressure of 210 g/Sq cm	110	1098	1180	4
Mass/Sq m	Finished cloth	110	1098	1180	4
in g	Polythene film	110	1098	1180	4
Breaking load	10x20 cm bet. grips in N	110	1098	1180	4
Force required to separate both basic layers (warp & cloth in N)	Warp	110	1098	1180	4
Weave of	Warp	110	1098	1180	4
Materials	Warp	110	1098	1180	4
Density of Polythene film in g/ml	Warp	110	1098	1180	4
Basic cloth 0.90- Jute coating 9.92 Low Density Polythene	Warp	110	1098	1180	4

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~~47~~ Advanced & amended
vide CANT&C letter no S/6081/A/
TC-5 dt 30-6-89 *[Signature]*
SIC M-1287 45

ISSUED BY

THE CONTROLLER
CONTROLLERATE OF TEXTILES & CLOTHING
POST BOX NO 294
KANPUR

PRICE: Rs. 22/-

1986

Received vide C/T&C letter no S/2874/TC-15 dt 29-4-86

7.3 Amended vide DC no 2007-TC dt 27-7-82

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⊗ 12.4 For Ordnance Fy. packing the store shall be packed as per details given in above paras to form a bale of gross mass of 255 kg and for DOS. it shall be 40 kg.

12.5 Before despatch each bale shall be legibly and indelibly (by ink Cloth marking) marked by stencil showing the following details:-

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- ii) Quantity packed in each bale.
- iii) Lot and serial No. of bale.
- iv) Month and year of packing.
- v) Name and trade mark of manufacturer.
- vi) Gross mass of the bale in kg.
- vii) Name and address of the Consignee.
- viii) I/Note No. & dt.
- ix) A/T/50 No. & date.

⊗ 12.4 The store shall be packed as per details given in the above paras to form a bale of gross mass of 40.0 kg.

KANPUR

DATED

CONTROLLER
CONTROLLERATE OF INSPECTION TEXTILES AND CLOTHING
KANPUR

Width in cm	Threads/dm	Thickess	Mass/Sq m	in 'g'	Breaking load	Force required	Weave of	Materials	Density
	Warp	under pressure of 210 'g' / Sq m cloth in mm (Min)	Finished film	Polythene	10x20 cm bet. grips in N	to separate both basic layers (warp & cloth weft directions) in 'N'			of Poly-thene film in g/ml
	Weft								
102 or as ordered	47	0.70	400	110	1098	1180	4	plain	Basic cloth 0.90- Jute coating 0.92 Low Density Polythene

Tol. ± 0.5 cm ± 2 ± 0.1 $\pm 10\%$ - - - -

Method of tests IS: 1954 IS: 1963 IS: 1964 1969 IS: 2508