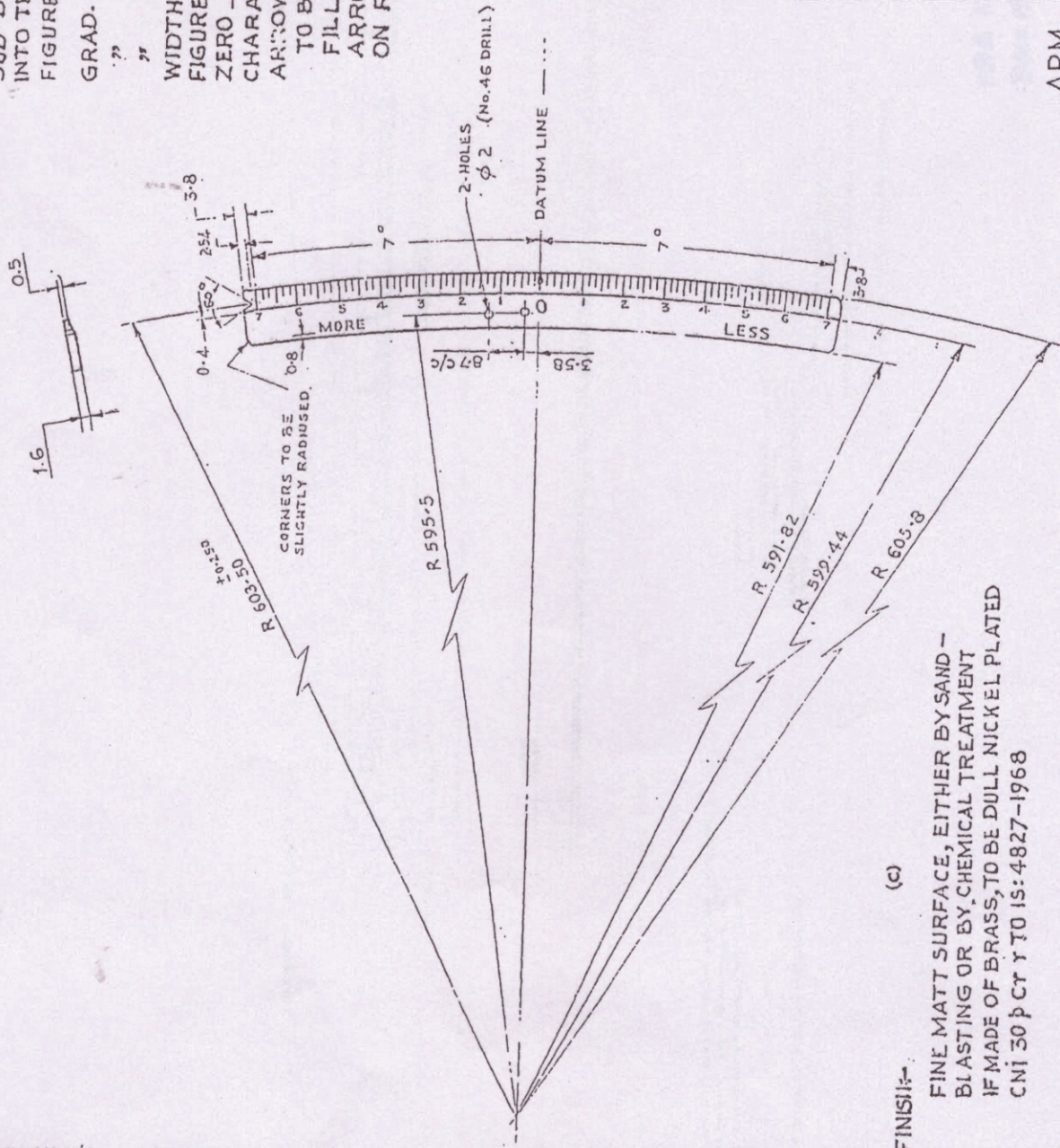


FOR EXPLANATION OF DIMENSIONING ETC; SEE CQA (I) GUIDE No. 001-1992
THIRD ANGLE PROJECTION
DIMENSIONS ARE IN MM



FINISH:-
FINE MATT SURFACE, EITHER BY SAND -
BLASTING OR BY CHEMICAL TREATMENT
IF MADE OF BRASS, TO BE DULL NICKEL PLATED
CNI 30 p CT Y TO IS: 4827-1968

TITLE

ARM

'ARM' DIVIDED INTO 7.
SUB-DIVIDED INTO HALF DEGREES & FURTHER DIVIDED-
INTO TEN MINUTES ON EACH SIDE OF DATUM LINE &
FIGURED AT DEGREE GRAD. ON BEVELLED FACE AS SHOWN

GRAD. INDICATING DEGREES ----- 6.35 HIGH.
" " HALF DEGREES ----- 4.74 " "
" " TEN MINUTES ----- 3.17 " "
WIDTH OF GRAD. ----- 0.254^{+0-0.060}
FIGURES ----- 2.54 HIGH
ZERO ----- 3.8 " "
CHARACTERS 'MORE' OR 'LESS' ----- 3.17 " "
ARROW HEAD ON 'ZERO' GRAD ----- TO SUIT
TO BE APPROPRIATELY ENGRAVED DEEP ENOUGH,
FILLED IN WITH BLACK WAX ON L.H. SIDE (INCLUDING
ARROW HEAD & ZERO) & FILLED IN WITH RED WAX
ON R.H. SIDE.

FOR TRADE USE
Date of Issue: 15/01/2024
Ref.

REVISIONS: PREPARED BY: [Signature] DATE: 7-8-93
METRICISED BY: [Signature] DATE: 7-8-93
D.C.(I)-1542-1, 1795-1, 5259-1, 5718-1, 5737-1

FOR EXPLANATION OF DIMENSIONING ETC, SEE CQA (I) GUIDE No. 001-1992.
THIRD ANGLE PROJECTION
DIMENSIONS ARE IN mm.

AMENDMENTS	DRN	Sd/-	APPROVED
	TCD	Sd/-	FOR Sd/-
	CHD	Sd/-	CONTROLLER
	CHD	Sd/-	CQA (I) DATE
	USED		
	ON		
	BASED		
	ON		
	CAT/FT		1220-000488
	No.		
	DRG.		CII-247
	SCALE		1:1.5 SH OF-3

FINISH & SPEC:-
AS ON DRG.

ARM, RANGE, No. 5, MK. I (M)