PRE-QUALIFICATION CRITERIA FOR COMMON BLANK FOR BEARING FORGING TO DRG No.20-01-41,44-7 & 133-2

1. Firm should have minimum two forging hammers with furnaces of suitable capacity.
2. In-house facility to carryout heat treatment operations as per process requirement.
3. In house facility to check hardness in Rockwell or brinnel method.
4. Conventional lathes to carry out skimming operations of ID and OD.
5. Desirable - In-house facility for mechanical and chemical testing of specimens.
6. In-house facility and capability to develop and manufacture forging dies.
7. CNC turning centres for skimming of ID and OD.

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