



1. DRAWING CONVENTIONS CONFORM TO IS: 695
2. SURFACE FINISH:- AS PER IS: 3073-67, WHERE NOT SPECIFIED SHOULD BE 'V'
3. MATERIAL: SHEET
A-NB-0-2 GOST 19904-74
30X TCA GOST 11268-76
4. ALTERNATIVE MATERIAL:-
SHEET A-NB-0-2 GOST 19904-74
SHEET 4-11-35 GOST 16825-70
5. MATERIAL FOR INDIA:-
IS:7226:1974, DESIGN C40
A111 730 CS OR 40 CS SEC. 4,
BS 1449 Pt.1 OR
DESIGN C-40 IS:7226
6. # DIMENSION FOR REFERENCE
7. INTERNAL CORNERS ARE 0.6R
8. SHARP EDGES TO BE BLUNTED 0.2.
9. ON SECTION 'C', DIMENSION 'B' MAY BE INCREASED UP TO 25.52 TO 70.
10. STAMP 'K' (DIMENSIONAL ACCEPTANCE)
11. REMAINING TECHNICAL REQUIREMENTS ARE AS PER INDIA SPECIFICATIONS

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE *[Signature]*
DESIGN & DRAWING OFFICE
ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016.

A 6107

DATE		DATE NAME	ASSY.	D.S. CAT. NO.	COA(SA)ICHAPUR
26984-SA-06.12.16		01.03.17	1005-007420	1005-007420	
MATERIAL AMENDED		SCALE: 2:1	MATERIAL: AS STATED	APPROVED DT: 11/11/16	
DRAWING REVISED		SEALING NO. 189066	DIMENSIONS ARE IN MILLIMETRES	NEGATIVE PREPARED	
PREVIOUS DC01 INDIS 901-SA COPY		DC01 NO. 189066		DESIGNER'S REF	
2013-SA & 20133-SA		BT. 11.4.16		6/11/6-7	
AUTHY DATE ZONE		ERIEF RECORD	D.S. CAT. NO.		
21/08/19/291		SIG	1005-007426		
SECTION A-A		CLAMP GUIDE LINK			

UNCONTROLLED COPY OF THIS DRAWING
FOR REFERENCE IN NEW OR EXISTING WORK
FORWARD TO: DIRECTOR GENERAL
ORDNANCE FACTORY, TIRUCHIRAPPALLI
DATE: 26/9/16