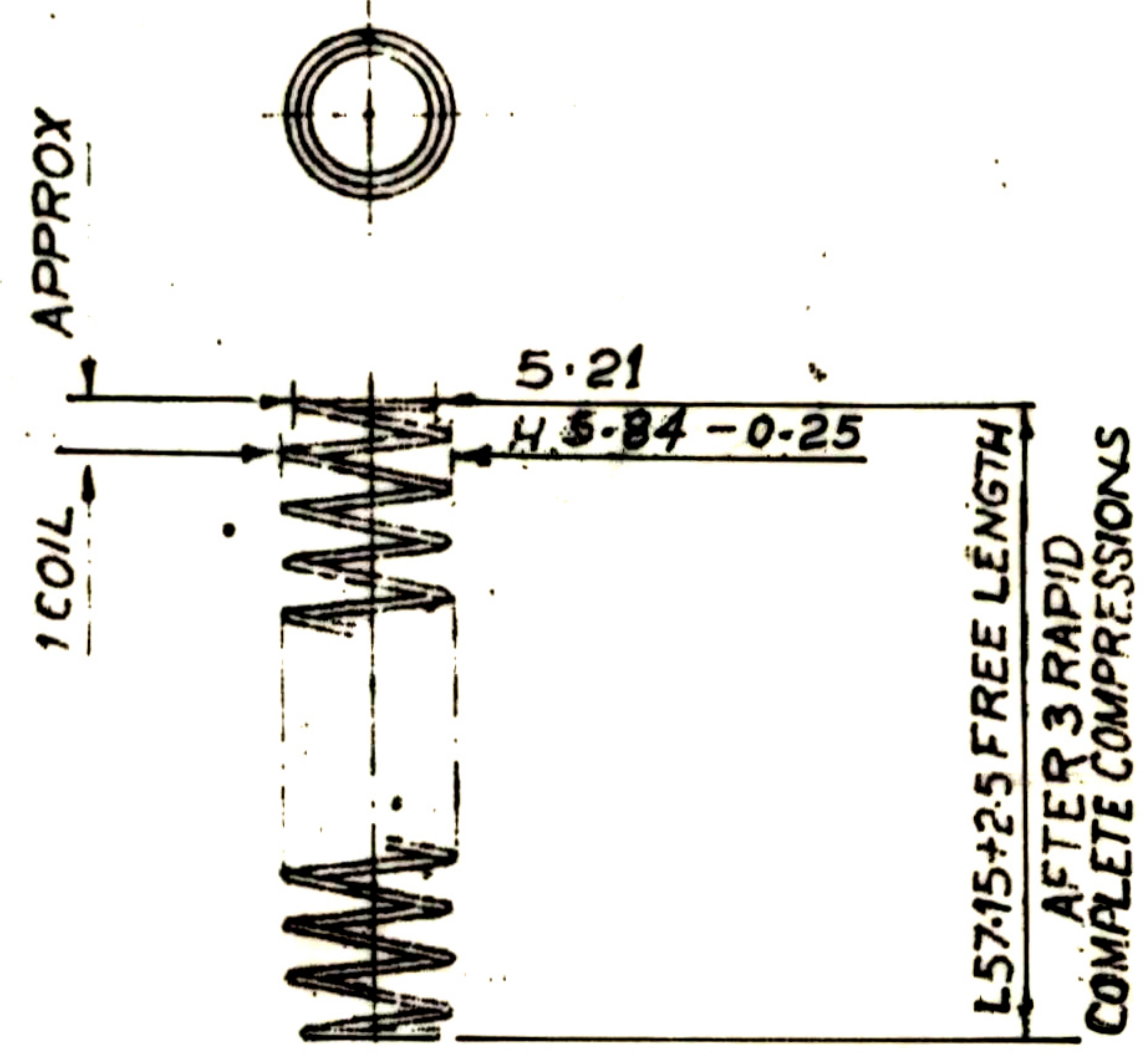


QX 358
PART NO

DRG. CONVENTIONS CONFORM TO IS SPECIFICATIONS
DIMENSIONS ARE IN MM.

TOL. ON UNTOL. DIMENSIONS
FOR ONE DECIMAL PLACE ± 1.3
FOR TWO OR MORE DECIMAL PLACES ± 0.13

DCI 316-U-A.



DIA. OF WIRE 0.43
NUMBER OF COILS 24.
TO COMPRESS TO A LENGTH OF 13.97
WITH A LOAD OF 4.73 N \pm 0.28 N.
LAST COIL AT EACH END LAID FLAT
NOT TO EXCEED 11.18 WHEN COMPRESSED SOLID.

MATERIAL:-

STEEL WIRE TO SPEC. B.S. 5216-1951 HS 8
OR SPEC. IS 1573-1986 (2ND REVISION) GRADE 3
HAVING U.T.S. OF 2470 MPa (TMIN)

PROTECTIVE FINISH:-

GALVANISED OR ELECTROPLATED WITH ZINC TO SPEC
DTD 903 OR SPEC IS 1573-1986 (2ND REVISION)
CLASS Fe Zn 25 OR WITH CADMIUM TO SPEC DTD
904 OR IS 1572-1986 (2ND REVISION) GRADE Cd 12
FOLLOWED BY CHROMATE PASSIVATION TO DEF 130
OR IS 1340:1977 (1ST REVISION)

R.Nº	DATE	AUTHORITY.	REVISION	ZONE	AMSP
	29-3-96	DC 36103-A	DRG. FORMAT BOX ENTRIES ADDED		
	22-2-94	DC 35021-A	NEW MASTER COPY SEALED IN SUPERSESSION OF THE EXISTING DILAPIDATED COPY		
	28-5-94	DC 35717-A	NEW COPY OF DRG. SEALED IN SUPERSESSION OF THE EXISTING SEALED DILAPIDATED MASTER COPY BEARING SAME DRG. NO		
	4-5-94	D.C. 35704-A	DRG. FORMAT BOX ENTRIES & PROTECTIVE FINISH ADDED. MATL. SPEC. UP-DATED.		
	30-12-92	DC 35434-A	DIM'S AMENDED UP TO 2 DECIMAL POINTS AND ASSEMBLY DRAWING REF ADDED.		
	19-5-87	DCI.34130-A	MATERIAL AMENDED		
	25/11/85		RETRACED WITHOUT CHANGE		
			PREVIOUS DC (I) NOS:- 31640-A, 21235-A, 21412-A, 26774-A, 26975-A, 27356-A, 28117-A, 28255-A, 30049-A, 30649-A, 32061-A, AND 32211-A.		

DRG. SEALED:- 5-1-42

DRN.	CHD.	TRD. RCD. COMP. A	ASSY. DRG.
		SCALE: 2:1	QX 33 GE QX 79 GE
C'D/MAN	O/C/D.O.	EST. MASS: - - -	
APPD.	FOR C.I (A)	GAUGE SCHD:- I-917	
D.O.	MATERIAL:- AS ABOVE.	DATE:-	DESIGNER'S REF.
	PROTECTIVE FINISH:- AS ABOVE		FD Nº 1243-A

SPRING

PART Nº
QX 358
SIS. CAT. Nº
NOT APPLICABLE
SRA/CQA/KIRKEE