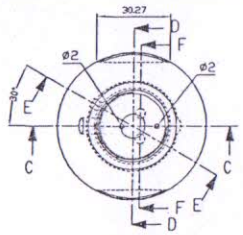
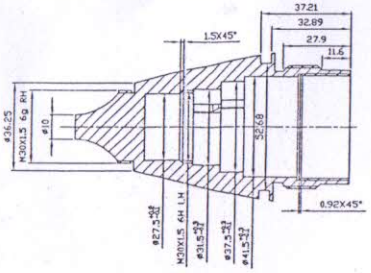
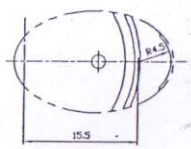
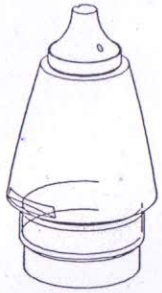


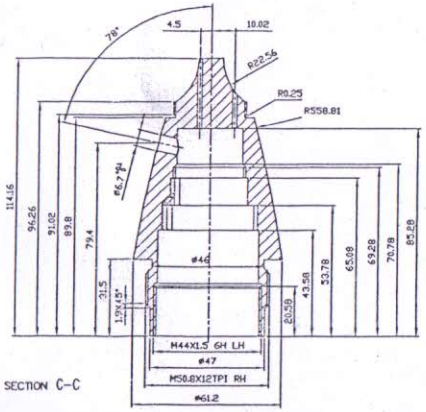


SECTION D–D

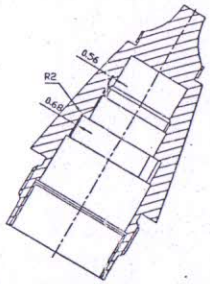


DETAIL B
SCALE 3:1





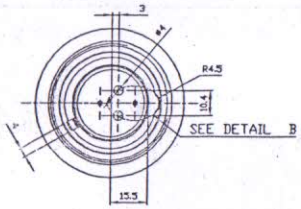
SECTION C–C

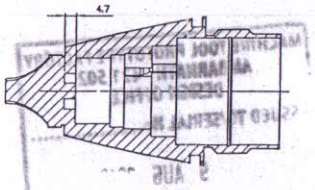


SECTION E–E

NOTE

1. ALL DIMENSIONS ARE IN mm.
2. DIMENSIONS APPLY AFTER PLATING
3. PLATING THICKNESS SHOULD BE 10 MICRONS TO 24 MICRONS.
4. ZINC PLATING TO SPECN DTD 903 D OR ITS IS EQUIVALENT FOLLOWED BY CHROMATE PASSIVATION TO DEF 130 OR IS 1340-77

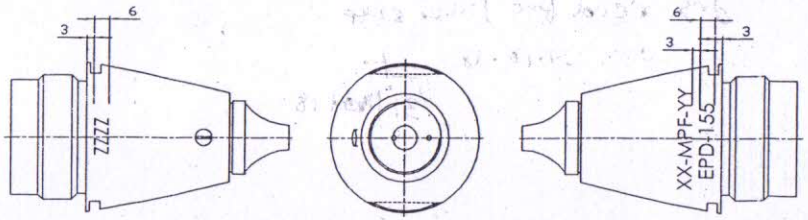




SECTION F–F

* IS-4431 GRADE 14C14S14 IN COLD CONDITION
ALTERNATE MATERIAL: 10C8S10, OR 45C8-IS 2004:1991

(A) MARKING DETAILS OF MAIN BODY



NOTE

1. ALL DIMENSIONS ARE IN mm.
2. ALL MARKINGS SHALL BE STAMPED OR ROLLED ON IN 6mm CHARACTERS PRIOR TO SURFACE TREATMENT.
3. XX- DENOTES THE MANUFACTURED LOT NUMBER AS DESIGNATED BY RELEVANT AUTHORITY.
4. YY- DENOTES THE YEAR OF MANUFACTURE.
5. ZZZZ- DENOTES FUZE SERIAL NO.

1/1

S-380001188

1							
संख्या NO.OFF	विवरण DESCRIPTION		पूर्जा क्र. PART NO.	पदार्थ MATERIAL	मानक STANDARD	परिमाण DIMENSIONS	अभ्यर्थित REMARKS
सामान्य सहिष्णुता GENERAL TOLERANCE				A	MARKING DETAILS ADDED ON 10-10-2017		10/10/17
रैखिक विमा LINEAR DIMENSION				B	PLATING THICKNESS AMEHDED WRT LETTER NO. HT/1802/FUZE DATED		27/12/17
0-6	±0.1						
6-30	±0.2						
30-120	±0.3						
120-315	±0.5						
315-1000	±0.8						
1000-2000	±1.2						
कोणिक सहिष्णुता ANGULAR DIMENSION		उपलब्ध NO.OFF	संबंधित पुर्जाक्र आरेखण क्र. DWG. NO. OF ASSOCIATED PART	मुद्रण INDEX	संशोधन ALTERATION	(RV-2) DATED 27-12-2017	दिनांक DATE / नाम NAME
0-10	±1°						
10-50	±0.5°						
50-120	±0.25°						
120	±0.5°						
मानक 'गु' 'र' के VALUE OF 'G'							
'र'	'गु'						
0.1	0.2						
0.2	0.5						
0.5	1.0						
1.0	2.0						
2.0	5.0						
5.0	10.0						
10.0	20.0						
20.0	50.0						

MAIN BODY
FOR POINT DETONATION FUZE (EMPTY)
MK-II

पैमाना SCALE	आरेखित DRAWN		
NTS	जाँच CHECKED		
	अनुमोदित APPROVED		
	द्वारा भरत	REPLACED FOR	
	मेड भरत	MADE FOR	

मशीनी औजार आदिरूप फैक्टरी, अम्बरनाथ
MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH

कार्यालय OFFICE: ODC

आरेखण क्र. DRAWING NO. 140-21-31-00

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मूलवाद व अभ्यर्थेजन NOMINAL SIZE & FIT | विकरण DEVIATION

31/X/18