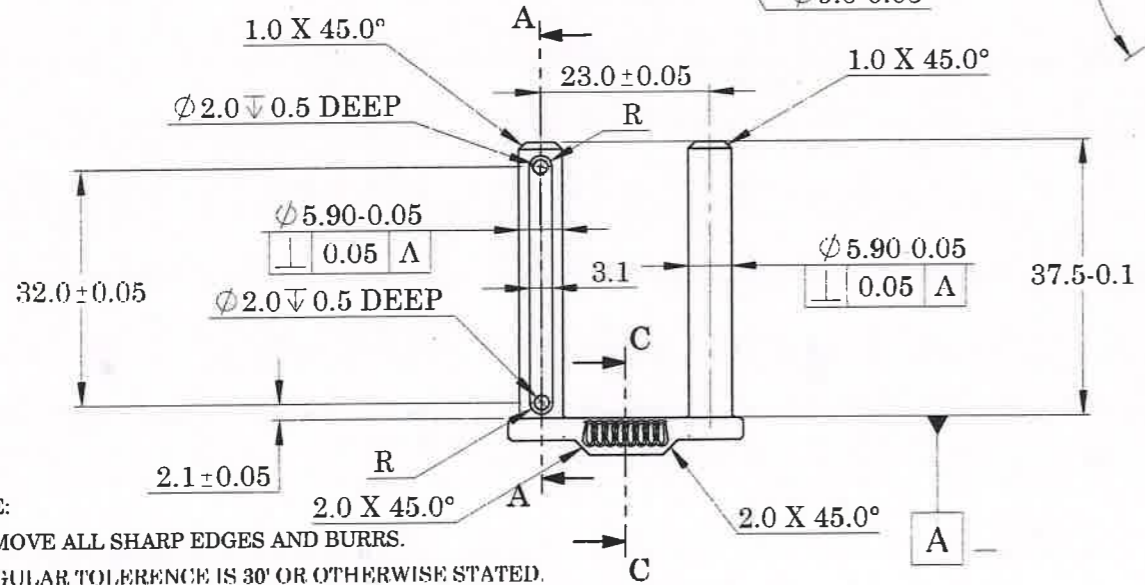
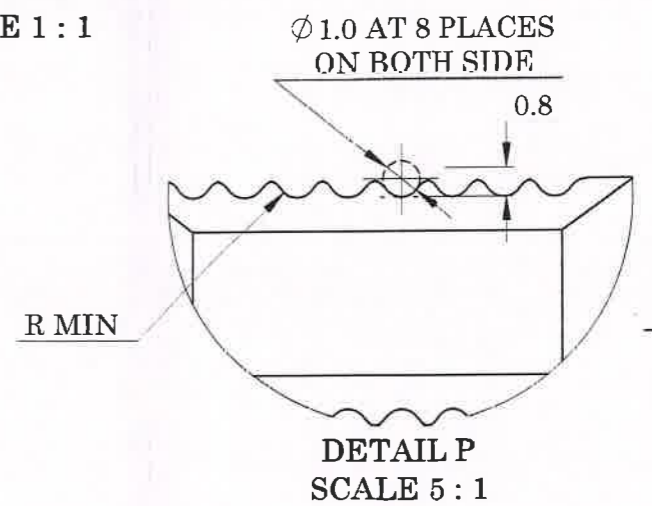
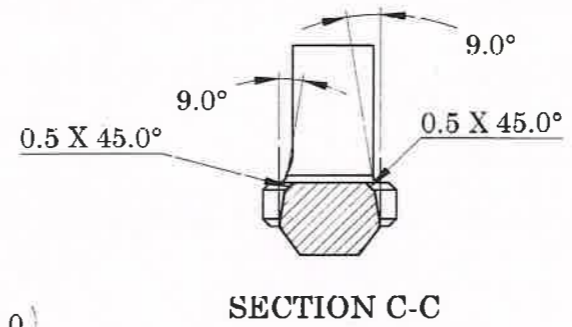
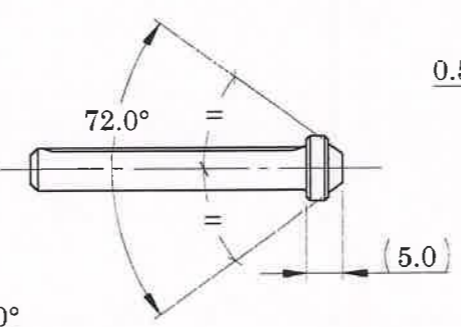
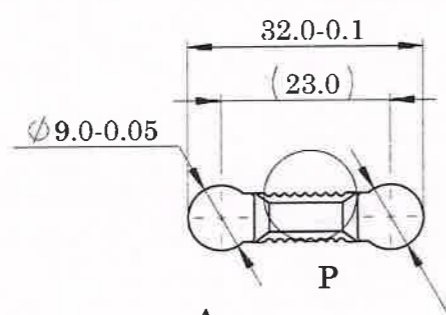
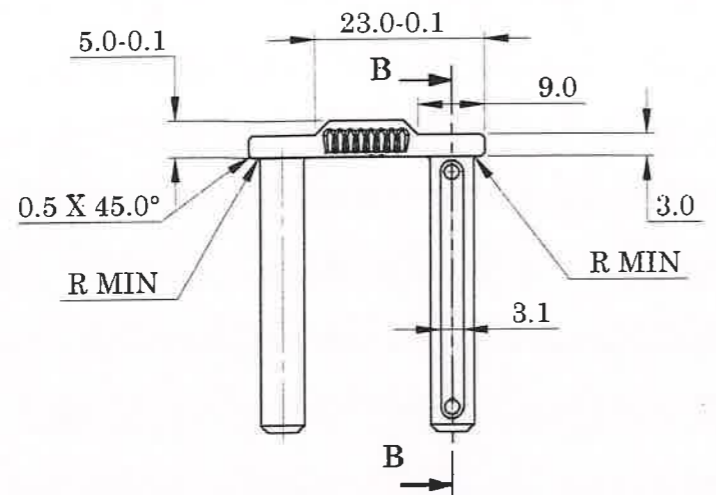
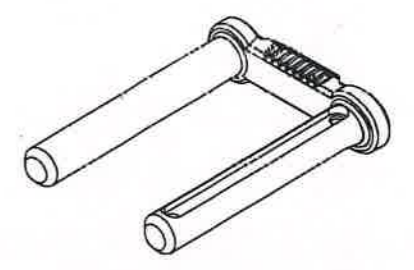
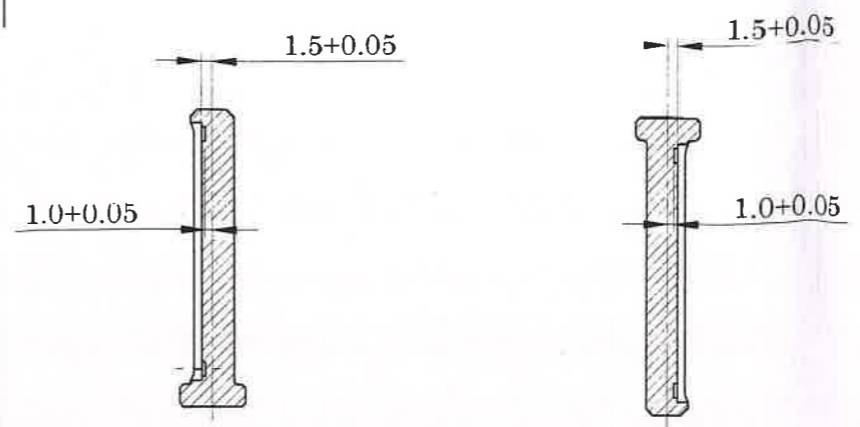


JSS O V VV S SS OI  
 V Q 0 0 2 0 0 0 0 2 0 1 0 1 2 DRG No.

GENERAL TOL. : FINE / MEDIUM / COARSE  
 CLASS TO IS: 2102 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS  
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



- NOTE:
- 1.REMOVE ALL SHARP EDGES AND BURRS.
  - 2.ANGULAR TOLERANCE IS 30° OR OTHERWISE STATED.
  - 3.DIMINSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.
  - 4.IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDO-ARDE-MIM-TSP-051-2019.
  - 5.HARDNESS BEFORE COATING: 300 TO 350 HV.
  - 6.FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C  
 COATING HARDNESS : 600±100 HV.  
 COATING THICKNESS: 15 µm Min.
  - 7.SURFACE FINISH ∇∇ UNLESS OTHERWISE SPECIFIED.



CONTROLLED COPY No.: 01

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN: AKASH		<i>Paulam</i>	MATERIAL:			
SIGN:		CHECKED	STEEL TO IS:5517-1993,Gd.40Ni6Cr4Mo3(EN-24)			
DATE: 24/04/2022			PROTECTIVE FINISH:			
APPD.		<i>For Director</i>	SEE NOTE			
DATE: 24/08/2022						
SEALED			TITLE:			
DATE:			LOCKING REAR BLOCK			
SHEET SIZE: A3	EST. MASS					
SCALE: 1:1	20.06 gm					
DESIGN AUTHORITY						
ARDE						
PUNE 411021						
DRG No.	2 1 0 1	0 1	0 2	0 0	0 0	0 0 2 0 0 D A
	IC	SS	S	AA	A	C SST
9 mm	PART No.		DS CAT No.			AHSP