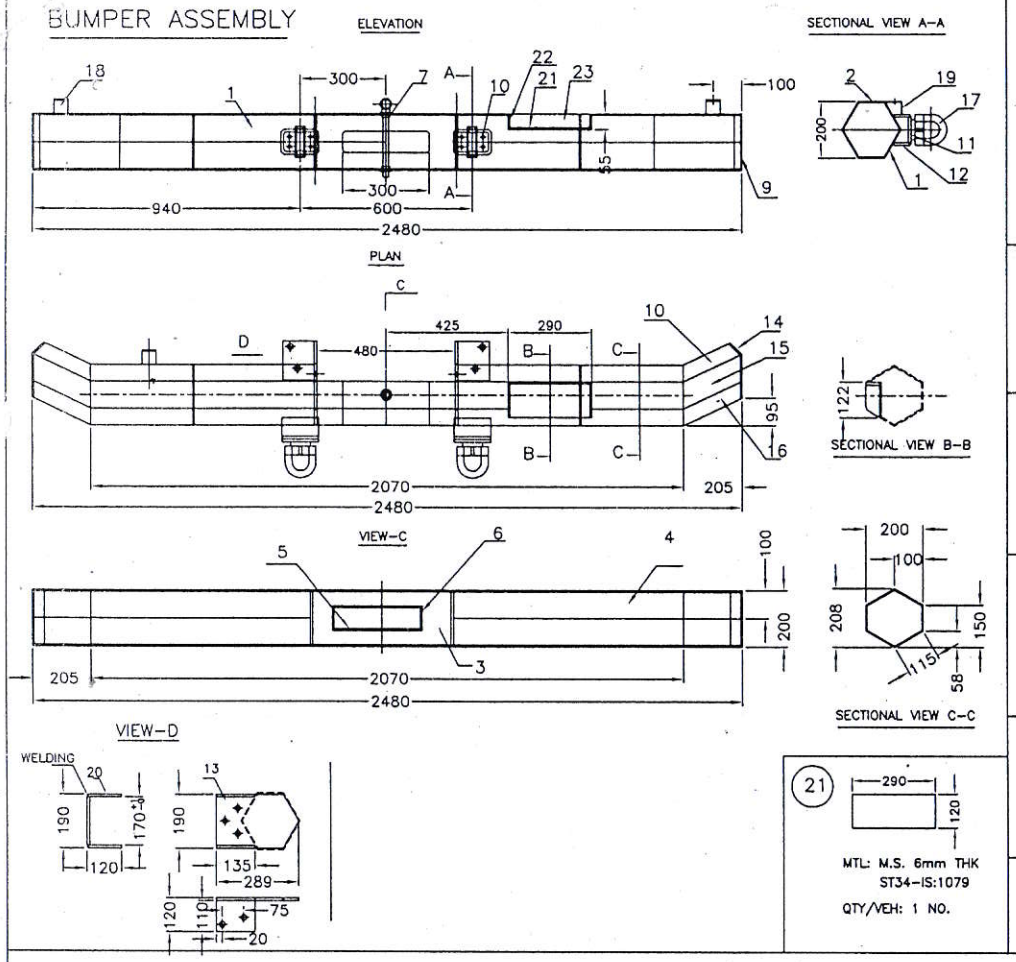
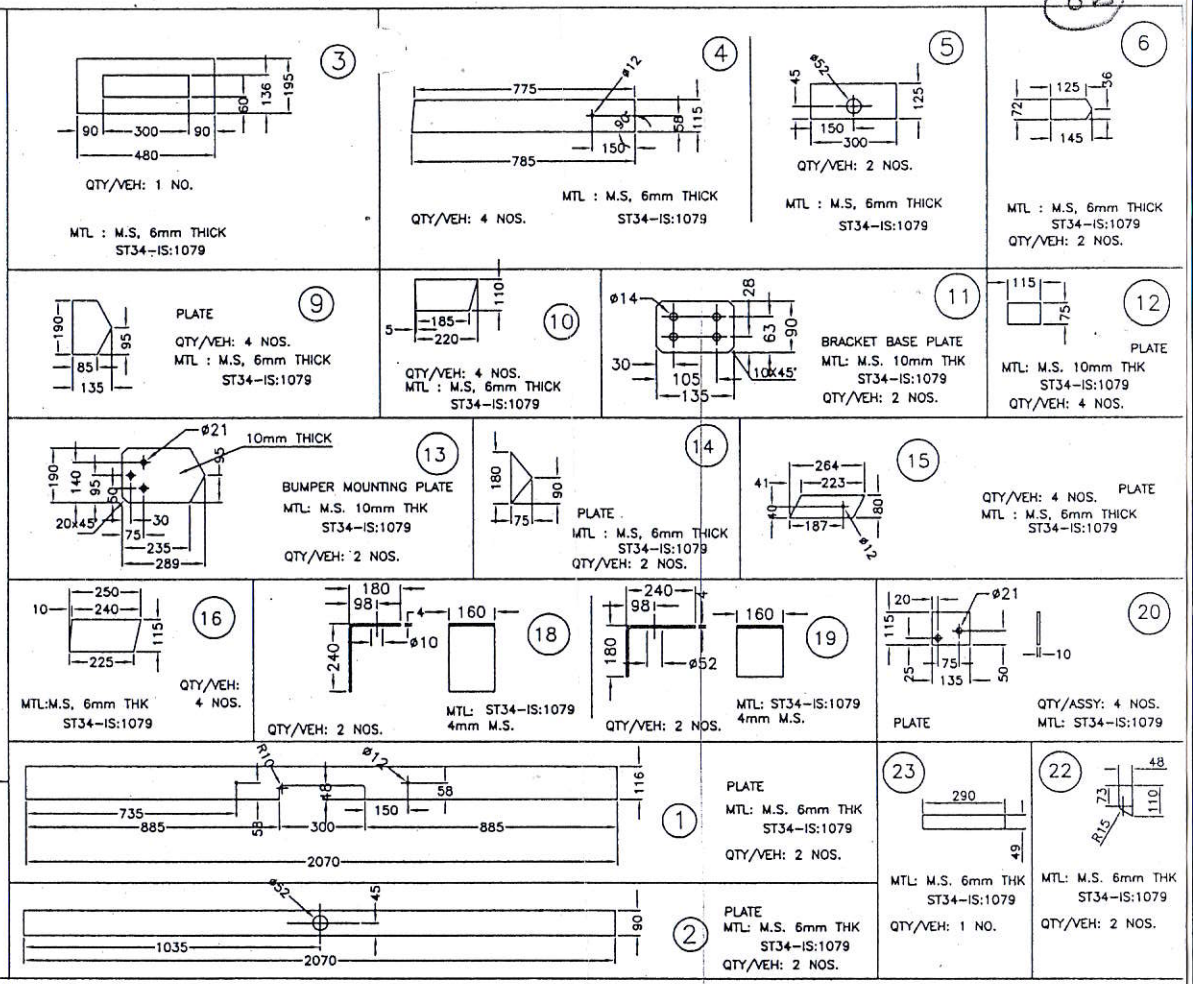
(82)

BUMPER ASSEMBLY





NOTE:
1. ALL DIMENSIONS ARE IN mm.
2. UNSPECIFIED LIMIT DEVIATIONS ON LINEAR DIMENSIONS ARE ±1mm.
3. COMPLETE ASSY IS A WELDED STRUCTURE.
4. COATING : TWO COATS OF OLIVE GREEN PAINTING OVER ONE COAT OF RED-OXIDE COATING.

MATERIAL:
St 34 – IS:1079

NOTE:–
REFER DRG. NO. :– 620-01-3110-1/F .
ONLY POCKET FOR FRONT WINCH ROLLER SUPPORT BRKT. ADDED.
AND ALL OTHER DIMNS. ARE SAME.

QTY./VEH. = 1 No.

SL. NO.	NOMENCLATURE	QTY./VEH.	REMARKS
16	PLATE	4	
15	PLATE	4	
14	PLATE	2	
13	PLATE	2	
12	PLATE	4	
11	PLATE	2	
10	PLATE	2	
9	PLATE	4	
8	BUSH	2	
7	AXLE	1	
6	PLATE	4	
5	PLATE	2	
4	PLATE	4	
3	PLATE	1	
2	PLATE	2	
1	PLATE	2	

SL. NO.	NOMENCLATURE	QTY./VEH.	REMARKS
23	PLATE	1	
22	PLATE	2	
21	PLATE	1	
20	PLATE	4	
19	BRACKET (LIGHT MOUNTING)	2	
18	BRACKET (LIGHT MOUNTING)	2	
17	STALLION BUMPER BRACKET	2	ASHOK LEYLAND COMPONENT

STALLION 4x4 (ASHOK LEYLAND) BUMPER BRACKET ASSEMBLY.

PARTS LIST: OFPM NO: 610-01-3127-1

SI. NO.	A.L. PART NO.	NOMENCLATURE	QTY./VEH.
01	F 4130011	CLEVIS	2
02	F 3537111	BOLT 5/8" BSF	2
03	H 4001000	WASHER 5/8 IN DIA	2
04	H 3351011	NUT SLOTTED 5/8" BSF	2
05	F 0907915	SPLIT PIN	2
06	F 0430212	BRACKET	2
07	H 1011210	BOLT	8
08	H 4111200	WASHER 12mm DIA	8

ITEM	DESCRIPTION	NO.OFF	MATL	TREAT/SIZE	REMARKS
				UPGRADED MPV 4X4	DIR/ODC
				A	WM/ODC
					JWM/ODC
INDEX	ALTERATION	SIGN	DATE	ALTERNATE NOTE / MODEL APPLICABLE	DRN / CK

DIMS.	TOL.
0 - 30	±0.1
30-250	±0.2
250-800	±0.3
800-2000	±0.5
>2000	±0.8
GEN.TOL.	

BUMPER ASSY AND DETAILS FOR UPGRADED MPV 4x4

REF.DRG. NO.

REPLACED BY

REPLACEMENT FOR

SCALE 1:1

DATE 4-3-19

ODC VEHICLE FACTORY JABALPUR

DRG.NO. 2725-57-31

1/1 SHT