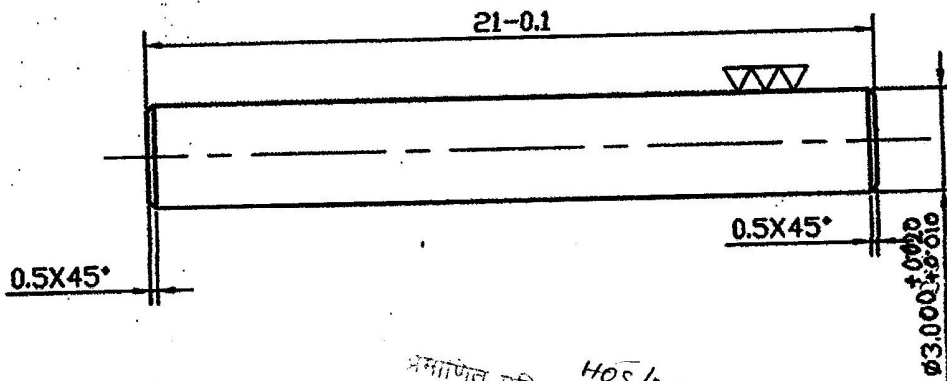


CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSION.(IS: 2102)			
	ABOVE	0.5	1.6	30
	UPTO & INCLUDING	0.6	30	120
MEDIUM		±0.1	±0.2	±0.3



प्रमाणित प्रति / CERTIFIED COPY OF
 ड्राइंग / लेआउट / गेज शिड्यूल
 DRG/LAYOUT/GAUGE SCHEDULE
 दिनांक / AT THIS DATE... 03... 5... 18
 सी सी सी / CDD
 रिफ़ल फैक्टरी, इशापुर
 RIFLE FACTORY, ISHAPORE

MATERIAL : BS 970 : Part 1 : 1983 080M40 (EN-8)
PHOSPHATE TO SPECN
JSS 0465-01-1988 CLASS I, OIL FINISH

SEALED
 19/4/2015
 JT.GM/Q

- NOTE :-**
1. ALL DIMENSIONS ARE IN MILLI METER
 2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP.
 3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE	2013 DESIGNED	NAME M. HAIT	DATE 12-04
	DRAWN		
	CHECKED		16-04
	APPROVED		
TEAR GAS GUN PIN UPPER / LOWER BLOCK BARREL	SCALE 5:1	DRAWING No. TGG-107	
		SHEET-1 OF-1	